To H.M. MARTIN Charles W. Flouras april 7, 1953

SOME IMPRESSIONS OF EUROPEAN ENGINEERING PRACTICES

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> Denver, Colorado September 28, 1952

Lest September I obtained a leave of absence from the Dureau of Reclamation and have spent the past year studying and traveling in Durope and North Africa.

This research was made possible by a Fulbright grant which was avaried to me. Perhaps some of you may be interested in the Pulbright program. The Pulbright Act, Public Lou 5th, 79th Congress, passed in 1966, authorizes the use for educational purposes of some of the funds acquired abread by the United States from the sale of war surplus property. These funds remain in the currency of the foreign countries and can be used to finance an American citizen while he is studying, doing research, or teaching in the participating countries. Not being in dollars, these funds cannot be used in the United States, but they may be used to pay the transportation of foreign students to and from the United States. Some other means must be provided to finance the education of the foreign student while he is in this country.

The program is administered by the Conference Board of Associated Research Councils. The mechanics of obtaining a Fulbright grant are, briefly, first, an application is tendered by the applicant. In this application, massrous questions are answered by the applicant concerning his educational qualifications, his experience, and massrus other inquiries regarding his personal effairs. In the application, the applicant must state definitely

what he wants to do, where he wants to do it, and by what means he proposes to accomplish the work outlined.

Board committee. This committee is composed of experts in the field chosen by the applicant. For instance, in the engineering field, engineers constitute the Board.

Third, the applicant is cleared by the State Department and by the Educational Commission of the foreign country where he wishes to study. If everything is in order and the applicant has a worthy proposition, the grant is awarded and the study is begun.

In my request, I stated that the award would be used to conduct research toward the improvement of (1) hydraulic features of irrigation systems; and (2) methods of applying irrigation water to the land, with particular emphasis on control and measurement of water and the design, operation, and maintenance of open and closed irrigation systems.

The greater portion of the time was spent at Grenoble,
France, in the Alps near the junction of Franch-Italian and FranchSwiss frontiers. The reason for selecting this particular location
was, briefly, that it was possible because of an existing agreement
to obtain credit toward a degree, doctor-engineer, from the
University of Grenoble while engaged in research work at the
NEYRPIC Hydraulic Laboratory.

This laboratory is operated by a stock company engaged in the manufacture of equipment for hydraulic structures, including of the importance of this company; in 1950, NEYPPIC delivered approximately the same tonnage of completed hydraulic equipment and.

Morgan Smith Company in the United States.

In 1932, the government of Algeria assigned to the Hydraulic Laboratory the problem of developing equipment for proposed irrigation systems for that country. Since that time, the engineering staff at the laboratory has been actively engaged in sany irrigation developments. Therefore, it may be seen that an opportunity for study of irrigation development was afforded. Also, the company has subsidiaries in Spain, Portugal, Italy, North Africa, and other parts of the world. The subsidiary organizations provided contacts through which arrangements could be made to the irrigation systems and equipment in operation in the various countries.

I visited the major irrigation developments in France,
Turbugal, Italy, Algeria, and Morocco and saw some of the engineering work in these and other countries of Europe.

although I went to surope to study hydraulics and hydraulic structures, I was able to observe some of the concaic and political aspects and their relation to engineering.

To mention a few of the political aspects and the manner of thinking of the people in Surope, I would like to cite a few incidents.

Many people feel that aid from the United States, financial and otherwise, is given too freely to the countries who were enemies of the Allies during the war. A currently circulating story in Europe illustrates my point. It seems that the Cabinet members of the newly formed state of Pakistan were assembled and engaged in serious consideration of the extreme financial difficulties facing their new country. The discussion had been going on for considerable time when one of the Cabinet members proposed a plan. His plan was that Pakistan declare war on the United States. His reason for this was that, of course, Pakistan would lose the war and then they would receive huge grants of dollars as Japan, Germany, and Italy are now receiving. The auggestion was taken seriously, and no one offered any comment for some time. Finally, the chairman of the meeting said, "I do not wish to appear pessimistic, but what if we win this war? We would cortainly be in the devil of a fix."

I encountered considerable language difficulties throughout Europe. The countries there are small, and each time a border is crossed a new language must be dealt with. I had a working knowledge of Spanish and French when I entered Europe, so I was able to get along fairly well. However, in some of the countries, such as Portugal and Italy, it was quite difficult. I do not believe we in the United States quite understand the language problem with which the people in Europe are faced. Their very close

neighbors sometimes speak an entirely different language. One has to travel only a few miles in some places to pass from one country to another and from one language to another. The language difficulties, of course, did not permit me to learn all that I might have if I had had a better knowledge of all the languages of the countries through which I traveled.

There are a number of amusing incidents connected with the various languages, and one, particularly, that I had told to me a number of times because I was an increan. It seems that in many places signs are posted "English is speken--U. S. understood." I was glad to find out that the U. S. language is understood in a mumber of places, and I was able to at least get the necessary food to eat. Speaking of food, I found, in general, that it was very mood, especially in France.

I also heard of another incident regarding a restaurant which displayed a large sign outside the door, "All languages poken here." A British subject entered the restaurant and asked, in English, for a meal. The waiter did not seem to understand, so he repeated his request in two or three other languages, and finally called the manager. He said, "I don't understand. You have a sign outside the door, 'All languages spoken here,' and yet I ask the waiter in several different languages for certain items of food and he does not understand me. What about this sign? Who speaks all these languages?" The proprietor quickly replied, "Oh, my customers!"

the engineering features.

engineering practices a theoretical approach to the solution is generally employed. In the United States, we usually employ an empirical approach to our design problems. I do not mean to say that there are not a great number of empirical coefficients, etc., left in the European method of design, but, all in all, they do use a more rational approach to the solution of design problems than we use. Possibly this gives them a more rounded knowledge of the fundamentals, but there may be (and this is my personal opinion) also some deficiency in linking purely scientific developments to practical application.

In the solution to engineering problems in general, the European does a great deal more investigation than we do. I might put it this way: We find the Europeans still moving pencils, while we are already moving dirt on the project.

The large emount of investigation is partially brought about because of the difference in cost of manpower and materials between the European countries and the United States. In the United States, we have an abundance of raw materials, but our labor costs are quite high. Generally speaking, the reverse is true in Europe. In many countries materials such as steel cannot be wasted. A great deal of planning and investigation can be done with a relatively

minor amount of money, but to use excess material is costly. Also, some developments are considered to be of an economic necessity and are not evaluated on the same basis as ours.

For instance, let us consider the water problem in North

Africa. This problem is a life or death matter. The engineers must

Improve the living conditions of these native people, since they

have ceased to improve their own conditions several hundred years

ago. You can readily see that there is a social obligation to better

the condition of the natives, and the monetary value cannot be con
sidered in the seas manner as it is in the case of many of our

projects.

The European engineers are working in a ripe economy; we in this country are still working in a relatively new economy. In the future, as our natural resources become depleted or more fully developed, we will be faced with the same problems that these engineers are faced with today, so perhaps we should study their approaches and, in all probability, we could learn a great deal from them that will be quite valuable to us in the future.

As an example of the differences in accountes, I would like to use as an example the development of the arid aroas in North Africa which are under French control. The development in these areas, of course, represents European practice. We in the United States develop stepwise. Their experience causes them to make bold strides. In other words, they convert a great many of

the barren areas almost directly into production. Maybe their pace is not quite as fast as ours. In the United States, we can trace the history of the development of irrigation, but in North Africa historical procedures and the new procedures can be found side by side.

show how fertile the field for engineering advancement is in some parts of these countries.

In my description of the slides that follow I will not take time to give you the details of the structures. In most instances I have rather complete technical data for the engineering works. If any of you are interested in the details, I will attempt to answer your questions with material from my files.

Slide I: This ploture shows a notive in the exist regions of Movecoc harvesting wheat. The wheat grows only a first inches high and the bands are very short. This a small amount of grain is produced by each plant. As you can see from the plothers, the respect has almost to getter each hand singly. These people manage to live, although it is difficult to see how. They live only one step removed from the animals which are always present with them. This pleture was made in an area that is scheduled to be irrigated in the near fature.



the threshing area on the backs of the camele. This job may also be accomplished by donkeys, and in many instances human beings serve as the carriers. Threshing is normally not done in the fields. The wheat is either transported to an area near the native village or cut of the field where a hard surface is found. There are many spots where the desert winds have blown the top soil away and the hard subsoil or rock is exposed. These hard, level areas are utilized as threshing surfaces. Some unthreshed grain and a threshing area with its pile of atrew may be seen in the background. The line of trees in the far background is in an irrigated area.



throughout the arm. here the threshing is accomplished. The sharp-hoofed animals are driven around and around over a thin layer of the harvested wheat and the grain is literally trampled from the straw. The camel, having a padded foot, is spared this chore, but young cattle and donkeys serve together. Note the bands of sheep in the background.



the field. The centuries-old custom of using the wind to separate the chaff from the grain is followed. By sign language I asked this native to throw some of the material into the air, and he indicated that since there was no wind it was useless, so he leaned on the wooden fork until a breeze started and I got the second picture. He seemed to enjoy performing for me, and I also took some movies.



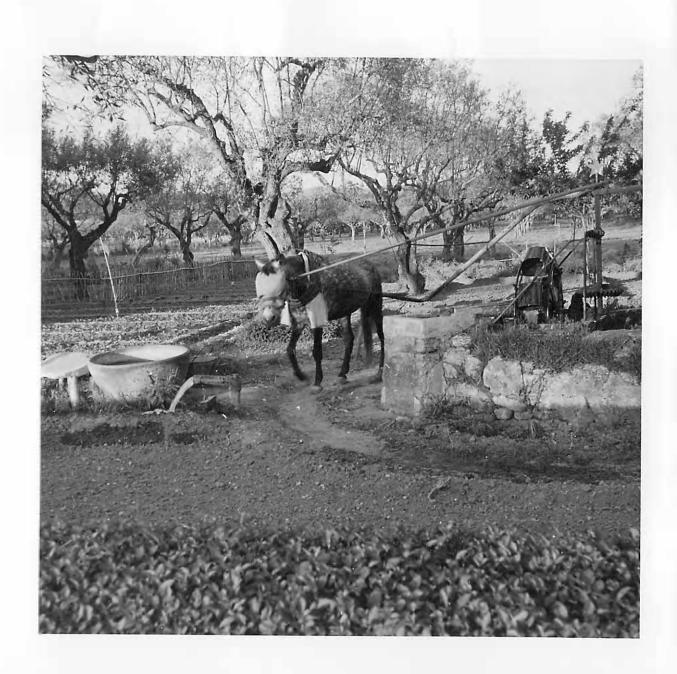


to better their positions. In the area between Casablanca and the Valley of the CEM-ER-RHEIA the ground water table is about to 40 feet below the surface. Here one may see a number of one-camel nower pumps. These are crude affairs fachioned of wood. The motive power of the camel is transmitted through a pair of wooden gear to an endless belt upon which are fastened tin came, earthen urns, or buckets that dip into the well and carry the water to the surface. Each well can irrigate from 3 to 5 acres, after a fashion, and little cases are formed in the desert.



Slides 7 and &: In Spain and Paringal there are
Literally bendreds of those bushet purps powered by a horse,
dontor, or on which lift water from challon walls for demotic
and irregation use. These pumps are of better construction and
more efficient than the excel-powered pumps in the lest picture.
Huch of the traigeted area, especially in Spain, receives its
vater from these devices. These pictures were telem in the Hallet
MIVE Valley wear Town, Printell. This is a very productive
valley.





Blides 9, 10, and 11: In Morecce, the read from PETITIEAN to FES crosses the Valley of the OVED MINUES. At this point there are many veterwheels of the undershot type that serve to irrigate the land immediately ediscent to the streen. These vheels of local design and memufacture are entirely of vood, even the cales and bearings. They are about 20 to 25 feat in diameter and are fitted with reddles that dip into the stream to incure rotation. The ries are heller and are formed into cells which fill with water when they are submarged in the otream. On arriving at the top, the vator spills into a vector trough that leads to the fields. The velocity of rotation is about 1 to 2 rm and each wheel delivers from 2 to 4 liters per second (about 0.075 to 0.15 cfs). This little valley has been completely altered by the use of these wheels and precents a sreen markon spot in the midst of a very barren expanse. It is a good example of an attempt of the natives to better their living conditions in this area.







maintenance. Many of them wear several layers of clothing, each succeeding garment covering holes in the other. Here a number of natives are installing a new waterwheel. The old one had been pulled onto the bank and discarded and a new one takes its place. It seems to be easier to replace them to repair. In digging the wells a crude wooden windless is used to raise the material from the hole. The material is taken by hand from the bottom of the well by a native and placed in a basket suspended on a rope. The basket is pulled to the surface by another native, with the aid of the windless. The rope eventually wears the wooden windless in two and the basket of stone falls, killing the man in the well. A new windless and manther ARAB are procured, and the well digging goes on.



be termed individual effort to oring water to the lami. This sicture shows the results of collective effort. Here is a field of artichokes produced as a result of the benefits derived from a large government-developed irrigation project. This lamilies in the IEKERMAN project in the CHALIFF Valley in AUDRIA. Note the extreme contrast between this and the dry-land wheat scene shows previously.



Slides II est 15: I would now like to sive you s ouick lost at some of the delails of the language on the delais. in North Africa. In sone of the older exptent are found unlined oursals expensived in earth. In all the actor systems the nata casule, with the exception of the longe once, the lebetula, and the fold diteles, in ency instances, are built outlinely of meonet contacte accident, untally professed. This type of soction, alchaele expensive, luc many adverteurs, perticularly in will sometime. Without composating these advantages, I will say that this type of communication is, in its opinion, an excellent nointion. These two photographs abov the precipt, prestranced ecotion installed bases ground level on the new main canal leadand or alterna as with the control of an are not alternated for the OCCUPANTIAL COME FORM Inviseble Portugitar. This canal bon a cosacity of 265 second foot. Note the sensor is which read eposetoge one steinglished.





ownstreen. Here the section is placed above ground on prefabricated supports. This type of construction permits a more
or less straight line canal instead of the many curves necessary
when contour lines are followed. Turnouts may be made on either
side. This view shows a turnout equipped with fixed are
orifices set at a low level. In this position considerable
change in water level in the main canal will not appreciably
change the quantity delivered into the turnout.



ORIZANSVILLE-OUT FORDA PERIMITER. The cased at this point is still under construction. Note the height of the supports.

These supports are precast in sections and placed one on the other until the proper grade is attained. Only the footings are fabricated in place in the field. The cradles to support the concrete canal sections are all precast. This canal replaces in old canal partly earth section and partly lined.

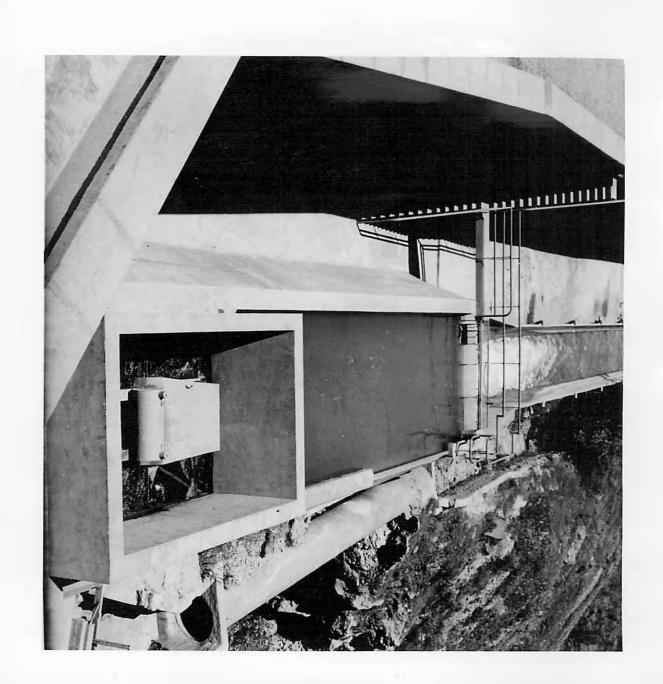
The straightening of the new canal and the decrease in friction loss in the section accounts for the increased elevation of the canal. Considerable new acreage can now be included in the project because of this higher grade line.



Flide 16: Another item that is in general use in the creas of French influence, both in France itself and in North Africa, is a constant devostream level gate. This gate is float operated and is balanced in such a manner that a constant level is maintained downstream from the gate. The vater delivered to the turnout is measured through a "module." This device is either fully opened or fully closed and is sectionalized to deliver a prescribed amount of water. This particular "module" and downstream constant level control gate is on the outlet from a regulating reservoir at the end of a pump discharge line on the INKERMAN project in Algeria.



downstraces level control gate. This gate and module are at the bead of the main canal to the ST DENYS DU SIG AREA. The parapet in the foreground is on the diversion dam. Since the atomage for this project is a considerable distance upstream from the diversion, re-regulation of the flow is necessary. This gate maintains a constant flow in the main canal regardless of the veter level in the regulating basin upstream from the dam.



Slides 20 and 21: Another type of gate very extensively used throughout the areas that I visited is the constant upstream level control gate. This gate provides a near-constant water surface elevation upstream. It is float operated and is fully automatic. In operation, the water levels are controlled to within 2 or 3 inches of the top of the concrete canal. This gate was developed for this type of canal section and may be installed almost anywhere along the line by simply cleaping it to the canal. Note the fleat on the face of the gate leaf, the countervelght, the dashpots to prevent hunting, and the method of attentment to the concrete section. This gate is installed on one of the laterals of the PERREGAUX project in Algeria.



controlling the level upstream. This is a large gate, fishricated of steel tubing. It is placed in a concrete limed trapesoidal canal in a specially constructed setting. The gate is mounted with the support upstream, in a reverse position of that in which these or radial gates are normally mounted. This gate is in the main canal of the MENI AMIR AREA in Morceco.

controlling the level upstream. This is a large gate, fabricated of small tubing. It is placed in a concrete lined trapezoidal canal in a specially constructed setting. The sate is mounted with the support upstream, in a reverse position of that in which these or radial gates are normally manted. This gate is in the main canal of the BEMI MIR.



Slide 33: Masse are two terrounds from the main senal immediately upstroom from the putamentic gate even in the last plature. Nach terrount is equipped with a mobile. The main mobile. This terrount is for a form district to the right of the main mobile. This terrount will provide water for the ones in the picture adjacent to the main casal. Note that the lateral is of present, provinced concerts socials.



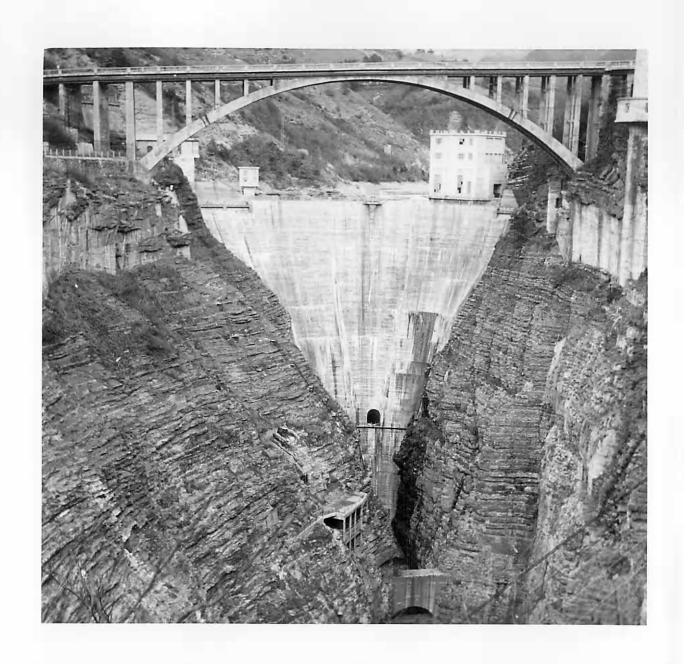
commodity in a large area of Morocco. Here we can see an irrigation canal furnishing hot and cold running water for a native barber shop. This is an indication of the high value placed on the water. These canals ere used as a means of conveyance of the water to the farms; to water the stock; they are used for laundries for domestic water supply; and for many other things. At this particular location in the main canal to the REMI ANIR AREA in Morocco a long "wee-shaped" weir has been installed to provide the near-constant head for the turnout to the lateral in the immediate foreground. Because of the weir it was necessary to raise the concrete lining about a feet.



Slide 25: Sirenghout the among visited, one of the cutetoming things, to me, was the attempt to maintain automatical levels in the irrigation notworks. As has been pointed out, this has been accomplished by automatic gades and by vetro. This view shows a long wair built in connection with a furnaut in an irrigation system in the PC VALETT in Italy. This is on old system, but this attracture is more recent. It is independent to note that the gates are supported on a stone franction and the pate leaf is a reinforced connects slab. The lift ston, the lift, and a partenting angle on the edges of the last and the mainforcest in the last are the only noted parts of the last and the mainforcest in the last are the only noted parts.



of the arch is used very generally in Europe. This is a view of SAUTET DAM on the DRAC RIVER in the FRENCH ALPS not far from the Italian Border. This is a thin arch concrete dam 416 feet high above the foundations. The length at the crest is only 264 feet. The reservoir storage capacity is 105,000 acre foot. This dam serves two power plants. There is one plant at the foot of the dam. Since there was not room to install the plant in the nerrow canyon, it is mainly underground. From the tailrace of this plant the water enters a tunnel through which it flows downstream to CORDEAC PLANT where a head of 300 feet is utilized. Note also the arch bridge across the canyon above the dam.



Fille 27: This is the double and that forms the regulating bean and forebay for the AESCIS Fover Plant in the FARMOR ALPS. Note the type of crone used in empiraction. The water enters a tunual from this pool and themse into a steel personal where it is dropped to the plant under a head of approximately 2,820 feet. This dum is a beautiful example of the utilization of the arch principle.



extensive use of the arch principle in the construction of done.
This is MINNET has one the escendary diversion dan, also built as an arch, for diversion to the irrigation count deventure.

From the main dan, This is on the extension of the Vondon Count.

Mystem is nowthern France. The dan is a thin construct asch

50 fact high, and the length of the erect is 555 fact. It is

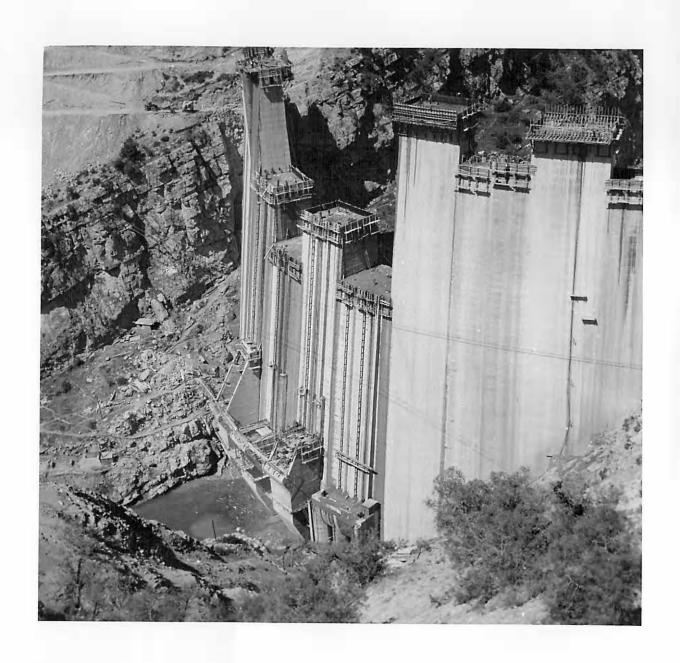
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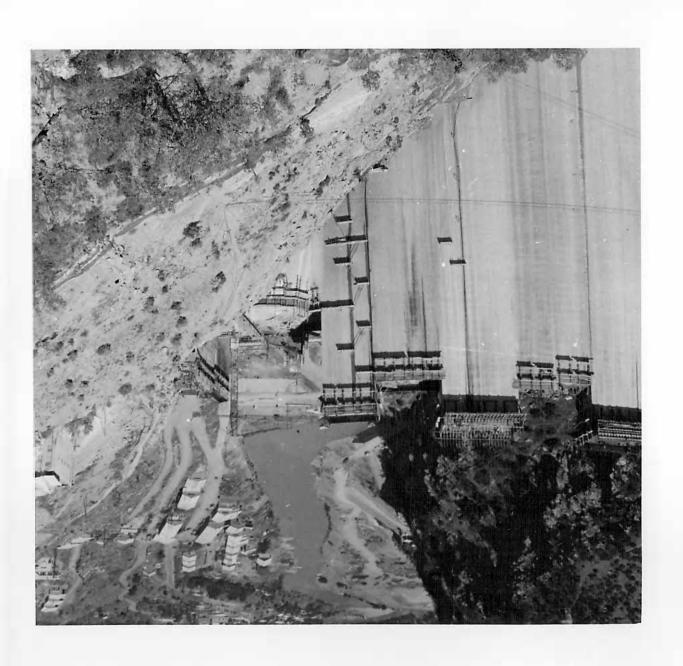
mall diversion dan demonstrate is a uniform thickness great about

18.5 fact high shows franchisen.

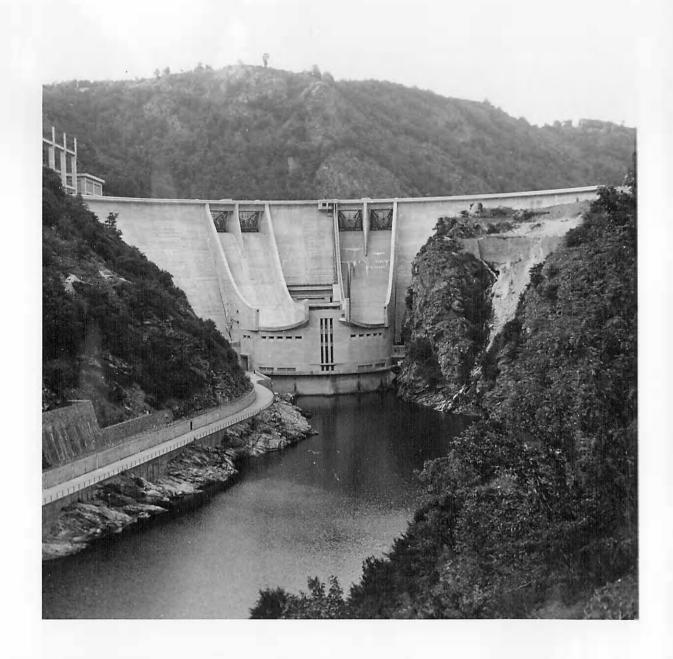


Slides 29 and 30: BIN IL OUIDANE DAM on the OHED ABID in the ATLAS Mountains of Merocco. This is a concrete arch dam and will be 462 feet high, when completed. It will provide water storage to irrigate an area of approximately 500,000 somes in the valley of the OHM ER REBIA as well as the development of a large block of power.

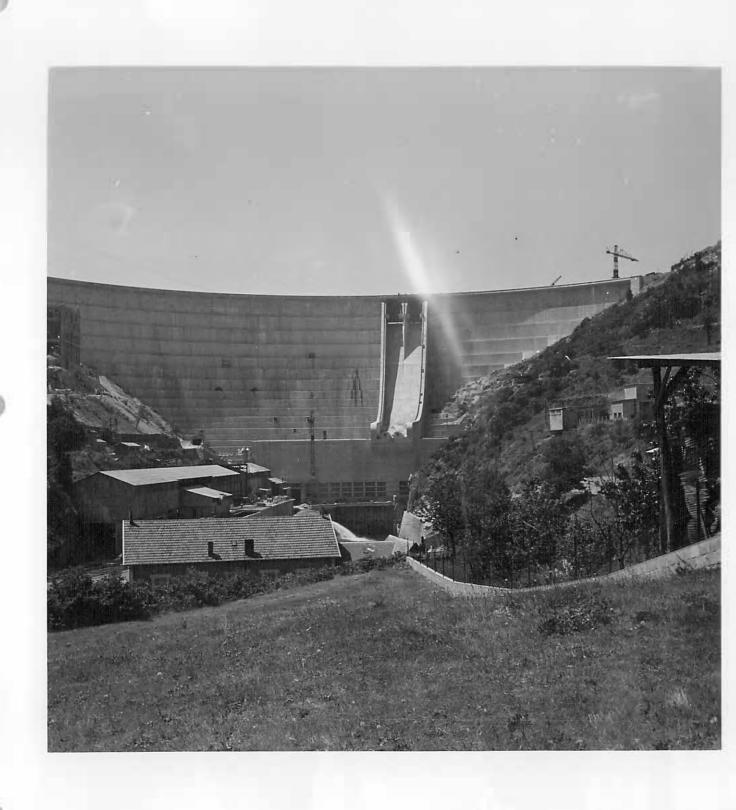


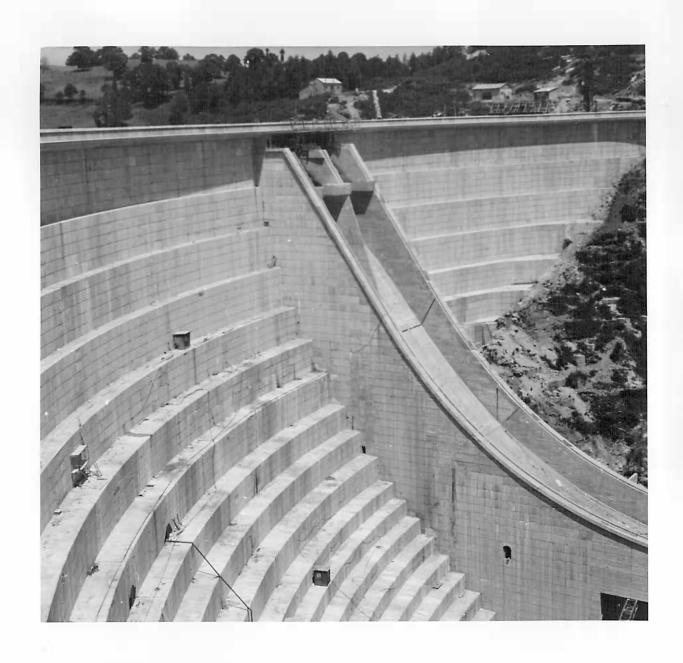


Blide 31: Our of the outstanding differences in European and United States practice is the manner in which the discharge from the flood spillwars of the dams is handled. In some instances stilling pools similar in design to ours are constructed, but in the majority of cases a simple ski jume is installed to throw the water away from the structure and obtain a maximum of energy dissipation in the air. A beautiful example of this type of treatment of a flood spillway is at L'AIGLE D. on the DORDOGHE RIVER in the MASSIF CENTRAL region of France. Here the twin spillways pass the water over the top of the power plant and throw it into the stream bed below. The shape of the lips on the spillways spreads the jets over the river bed, and the energy is dissipated. This dam is 297 feet high and is 907.5 feet long at the crest. The spillways each handle a maximum discharge of 70,000 cfs (total 140,000 cfs) over the roof of the power plant. Each spillway is controlled by two radial gates, each 39.6 feet wide and 39.3 feet high. The concrete wall to the left of the readway leeding to plant is in reality a stormproof tunnel that provides access to the power plant when the spillway is discharging. Access may also be gained by an inclined elevator and a stairway from the top of the dam.



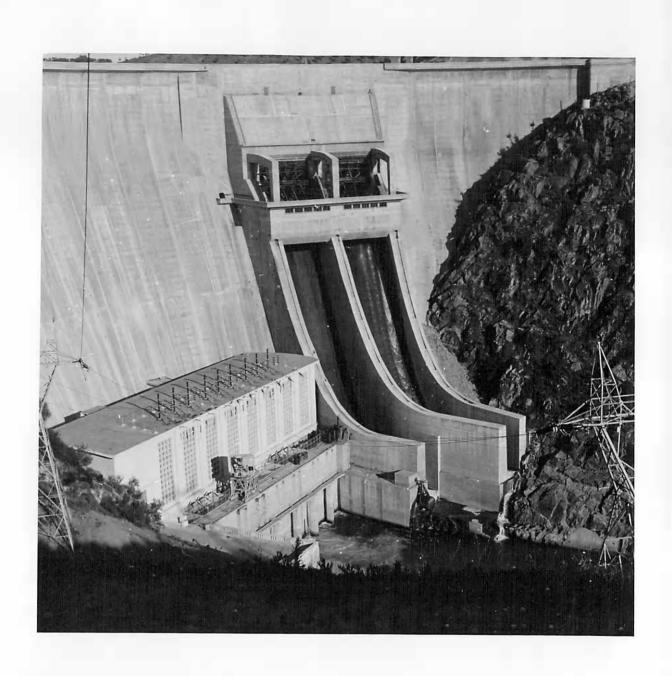
Sides 32 and 33: Another enemple of a flood spilling that is carried over the reof of the power plant. This is ROAT LES STEVES been, also on the Debbushe Hive, upstrove from L'ANGE. This dan is 196 feet high and has a crost length of 1,267 feet. It contains 560,000 cubic meters of concrete. The manipum disclinates of the opilling will be 42,000 afs. Two law level authors will provide an edditional release empacity of 14,600 afs. The power plant will generate 350 million below pay year.

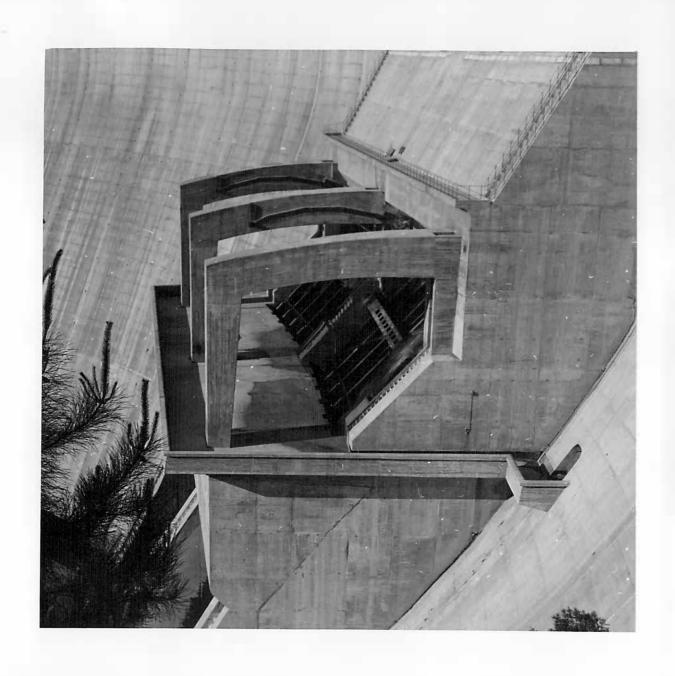




spillway may be found at CASTELO DO BODE Dam on the RIO ZEZERE northeast of LISBON, PORTUGAL. This dam has a total beight of 379.5 feet and has a crest length of 1,155 feet. The flood spillway is equipped with two top seal radial gates, each 46.2 x 26.4 feet under a head of 98 feet. Each gate will discharge 71,750 cfs or a total, for the spillway, of 143,500 cfs. Here again the water from the spillway is released at the bot of the fall after being directed downstream away from the structure.







or just a few things that I think should be given further consideration by our designers. I mentioned at the beginning that steel is in very short supply in Surope. One means of conserving the available quantities is the saving effected in the design of penstocks. These sections of penstock for the AFCUERR POWER PLANT in Morocco were fabricated in CREWBLS, TRANCE, and shipped across the MEDITERRAMEAN to the point of use. The tubes are 8.6 feet internal diameter; are designed for a maximum static pressure of 776 feet of water; and will carry 840 efs. The penstock is fabricated of a relatively thin shell of steel and then wound with heavy cable under considerable stress. This method of fabrication is stated to effect a saving of from 1/4 to 1/3 of the steel that would be necessary to ferm a solid cylinder designed for am equal pressure.



ANDRE BLONDEL POWER PLANT in the DONZERS-MONDRAGON CAMPL off the REGNE RIVER in FRANCE. This gate is used to close any one of the six entrances to the puer units in the plant. The penstock are each provided with stop log slots at the entrance. This emergency gate can be used to stop the flow in any one of the penstocks in case of failure of wicket gates. It is moved from one position to another on the crane which rolls on rails.

Inother interesting it in this picture are the single tower cableways used in the construction of the plant. The towers may be leaned to displace the cables up- or downstream. Note that the right tower is leaning in the picture.



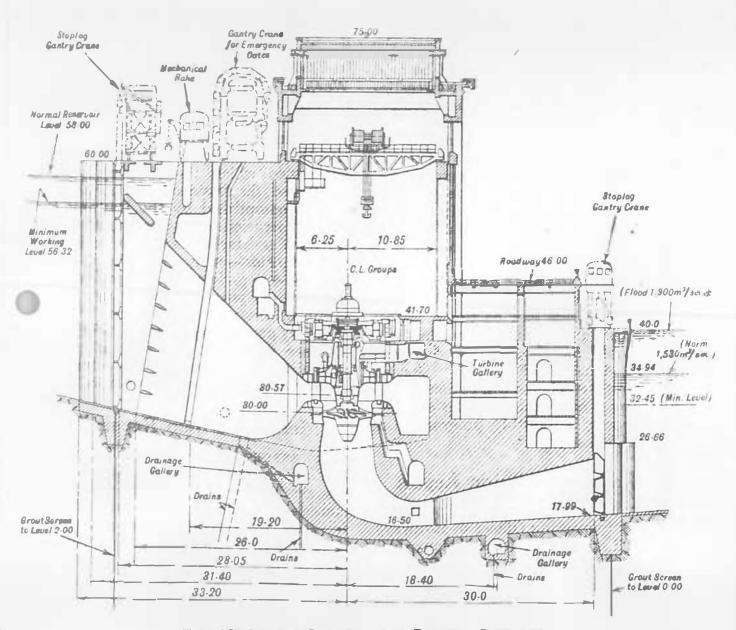


FIG. 26-CROSS SECTION OF POWER STATION

throughout Europe on the protection of sea walls along the consts and the entrances to ports and harbors. These views show a means of protection developed by HEYRPIC known an TETRAPODS. This installation is at the entrance for the condenser cooling water for ROCHES HOIRES STEAM POWER PLANT at CASABLANCA, MOROCCO. Each TETRAPOD weighs 15 tons.





I have not completed my thinking on all of these items, but at present these seen to be some of the developments that we might look into. He doubt there are namy others, but in the limited time I have only extempted to point out a few which I think might be of interest to you.

referre I close, I cannot bely mentioning the extensive work that is being done in Helland toward the reclamation of land areas that his below see level. The reclamation of this land from the see is constiting that is wonderful to watch. The tenseity of the Datch people who have taken this land every from the see and have lived on it for a number of years, and in some areas for contartee, indicates an attribute that is certainly edulable.

- Mank you -