UNITED STATES
DEPARTMENT OF THE INTERIOR
BURFAU OF RECLAMATION

HYDRAULIC LABORATORY REPORT NO. 165

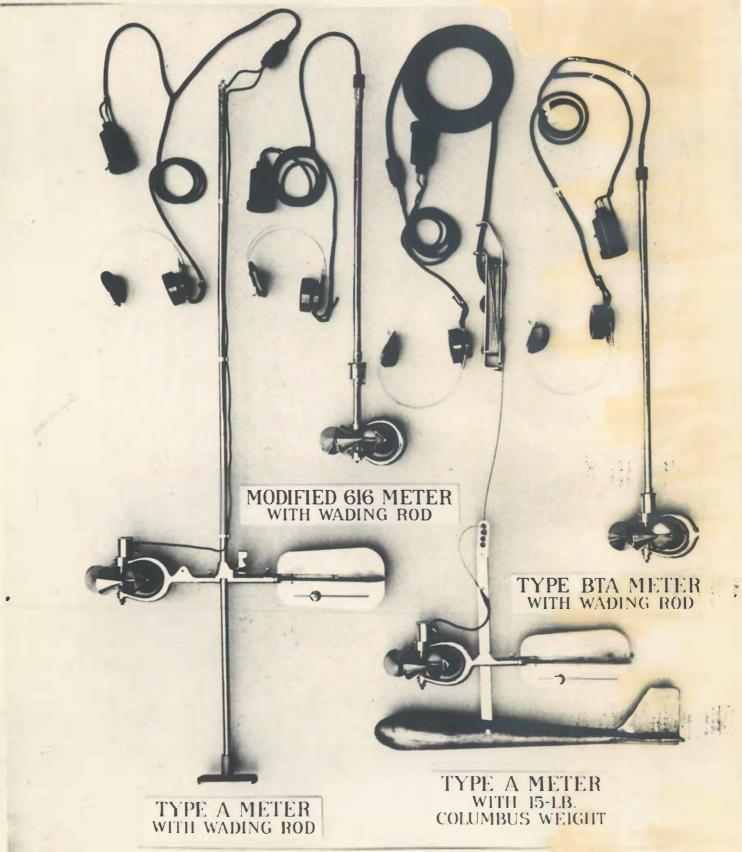
REPAIR AND RATING OF CURRENT METERS
DENVER HYDRAULIC LABORATORY

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J. E. WARNOCK

Denver, Colorado Feb. 15, 1945

HYD 165



CURRENT METER SUSPENSIONS

FOREWORD

This report was prepared to correlate and summarize the developments in the hydraulic laboratory of the Denver office from 1942 to date, on the repair and rating of current meters, as the result of the assignment of that duty by the Commissioner of the Bureau of Reclamation. The complete report contains a set of drawings of details of the type A current meter, a drawing of a wading rod for the acoustic 616 meter, a copy of the article "New Fivots and Bearings for Small Current Meters," a tabulation of current meter repairs and rating from June 1, 1942, to February 15, 1945, and an abstract of correspondence.

Since those items have a limited interest, and since it appeared desirable to give the report a wider distribution in an abridged form, that material was segregated in an appendix which has been omitted in the abridged edition.

UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF RECLAMATION

Branch of Design and Construction Engineering and Geological Control and Research Division Denver, Colorado February 15, 1945 Laboratory Report No. 165 Hydraulic Laboratory

Compiled by: J. E. Warnock Reviewed by: R. F. Blanks

Subject: Repair and rating of current meters - Denver Hydraulic Laboratory.

- 1. Introduction. In any 1942, the repair of the current meters belonging to the Bureau of Reclamation was transferred from the Division of Field Equipment of the Geological Survey in Washington, D. C., to the hydraulic laboratory of this Bureau in Denver, Colorado. In the interim, certain changes in procedure of handling and improvement of design have been made. The present practice is summarized in this report.
- 2. Improvements in repair of 623-type meters. As experience was gained by the hydraulic laboratory in the repair of the current meters, it became apparent that an improvement of equipment was needed to reduce the excessive repairs required. There was in use in the field seven different types of Small Price current meters: Acoustic 616, single contact 617, penta contact 621, combination 623, improved 622, type A, and type AA. There were also in use three different types of current meter weights: Torjedo, elliptical, and Columbus. With the different sizes of these weights and with rod ratings, there were 29 different ways of rating meters (figure 3).

Penta=5

Repair parts for the older types of meters were difficult to obtain and the single contact 617, penta contact 621, and combination 623 meters were obsolete, their use having been discontinued by the Geological Survey in 1925, at the time of the adoption of the improved 622 which has since been developed into the type A. The type AA was of a more recent development but was never widely distributed and the few in use in the Bureau have been converted to the type A by changing the shaft and pivot. Torpedo weights were outmoded by the Geological Survey in 1926 and elliptical weights in 1934. The reasons for these various improvements are discussed in considerable detail in "Stream-Gaging Procedure - A Manual Describing Methods and Fractices of the Geological Survey" Geological Water Supply Paper 888, copies of which have been sent to all project offices.

Early in 1944, a program was formulated whereby the Bureau current-meter equipment could be modernized and standardized to keep pace with the developments in the Geological Survey. Plans were made so that all the old style meters and accessories in the Bureau could be recalled eventually for replacement by the type A meter and its suspension equipment without any disruption of service.

By consultation with the hydrographers in the Denver office of the Geological Survey and an interpretation of the descriptive material in Geological Survey Water-Supply Paper 888, 1943, pages 168 to 184, inclusive, figure 1 (40-D-3631) was prepared showing the general assemblies of equipment using wading-rod and hand-line suspensions.

It was impossible to obtain delivery of certain repair parts. Accordingly, drawings were prepared showing the assembly (figure 2) and details (figures 9 to 15, inclusive, appendix) of the parts of a type A meter so that unavailable parts could be made in the laboratory. Specifications in General Schedule of Supplies, Class 18, for items 18-M-1210 and 1210-100, were followed in preparing these drawings. Subsequently, shafts (12), pivots (17), pivot bearings (16), yokes (8), tailpieces (10), and balance weights (11) have been made in sufficient quantity to supply urgent needs and alleviate delay in repair of meters.

The most difficult material to obtain was that for the pivot and pivot bearing. According to information from the Geological Survey, A-metal was used for this purpose. One piece each of 3/8-inch, 5/16-inch, and 7/16-inch round bar 10 feet long, 0. M. special alloy "A" metal, annealed, was obtained from the Universal Cyclops Steel Corporation, Titusville, Pennsylvania, at approximately \$0.50 per pound. The studies leading to the adoption of this particular metal are described in "New Pivots and Bearings for Small Price Current Meters" by R. L. Atkinson, Civil Engineering, July 1935, page 392 and 393.

The specifications for the pivot require that 1/8 inch of the pivot be hardened and tempered to a Rockwell hardness of not less than C-57 and not more than C-59. It also is required that the bearing be from the same material as the pivot, that it shall be highly rolished with a mirror finish, and have a Rockwell hardness of not less than C-61.

A stock of 15-1b. bronze and 30-1b. lead Columbus-type current meter weights was purchased from the Denver Metals Foundry (Mr. James Renalde), 1723 Blake Street, who has a complete set of patterns for current-meter weights.

With this small stock of material on hand, as the old-style meters were received for repairs and rating, the project was contacted as to the possible exchange for a modern type A meter. If a type A meter was received with a request for a rating above a torpedo or elliptical weight, the project was requested to exchange those for Columbus weights. This program has progressed to the point where

approximately 30 percent of the 623-type meters and all of torpedo and elliptical weights have been junked and new equipment supplied.

As the 623-type meters were junked, usable parts were salvaged. The salvageable parts are usually the bucketwheel and tailpiece. The nickel plating was stripped by a reverse current process. The bucketwheels were straightened, resoldered, and rebalanced; the tailpieces straightened; and all the parts buffed, polished, and replated. The reclaimed parts were then used in the assembly of type A meters.

Instead of a table (figure 3) of "Coefficients for Obtaining Cable Ratings from Standard Found Rod Ratings" with 27 different methods of cable suspension, a simplified table (figure 4) (issue of July 6, 1944) has only six methods of cable suspension. Of the six methods the first two are requested most frequently. To avoid the necessity of computing rating tables based on these corrections, unless otherwise specified by the project, all type A meters are sent to the Bureau of Standards with the request that they be rated as follows:

Rod with sliding support 5.3 inches above a 15-pound Columbus weight 4.9 inches above a 30-pound Columbus weight

Since the coefficient for a suspension 3.3 inches above a 50-, 75-, or 100-pound Columbus weight is 1.00, the rating table for "rod with sliding support" can be used with no correction for those suspensions. An occasional request is received from a project for a rating 3.8 inches above a 50-pound Columbus weight.

egair of the accustic meter, difficulty was encountered in obtaining a satisfactory adjustment on the small clapper or grasshopper which strikes the diaphragm on every tenth revolution of the bucketwheel to make the sound from which the meter derives its name - Acoustic. The meter could be adjusted to a good spin test without the grasshopper, but upon its insertion, the drag of the clapper slows the meter appreciably. Indications are that hydrographers have had difficulty in keeping these meters in working condition. The diaphragm is susceptible to rusting due to moisture in the chamber above it. The possibility of modifying the meter to obtain an electrical contact instead of a mechanical contact was considered. Indications on a couple of old meters were that others had attempted, unsuccessfully, such a conversion.

Meter BR-275, an old acoustic meter in stock in the hydraulic laboratory, was rebuilt by removing the grasshopper and inserting an electrical contact and gear to indicate every fifth revolution (figure The gear is the same as used in the 623-type meter. The diaphragm was replaced by an electrical contact which completed a circuit with the wading rod as one side and an insulated wire suspended through the rod as the other side. By using headphones attached through a

special connector at the top of the wading rod (figure 13), the meter can be used in the same manner as a type A meter.

To distinguish between this meter and the regular acoustic meter which is referred to by the w. and L. E. Gurley Co., as the acoustic 616, the new meter is called the modified 616 (frontispiece), which designates the tailless yoke and the conversion from acoustic to electric.

Meter BR-875, the first modified 616 meter, was sent to the Rio Grande project for trial use during the season of 1944. According to a report from the project, its behavior under field conditions has been satisfactory. A request from the project for the conversion of three additional meters has been completed and six more meters in stock have been converted.

In supplying a requisition for sleeve-jointed wading rods for use with acoustic meters, it was necessary to make them in the laboratory shop. Both ends of these rods were reamed during machining for later installation of the wiring equipment for use with the modified 616. The design of this rod is shown in the appendix as figure 14.

4. Development of a new tailless yoke current meter. The reaction in the field to the modified 616 current meter was that the elimination of the grasshopper and diaphragm and the substitution of an electrical contact was a general improvement, but that there were a number of other improvements that could be made. The long slender shaft of the acoustic meter was subject to vibration and wear, the 623-type pivot and bearing were not sufficiently sturdy to withstand the hard usage in the hands of relatively inexperienced personnel. The idea of a sturdy tailless yoke meter had been discussed frequently in the hydraulic laboratory, but time had not permitted detailed studies.

So as to retain the excellent qualities of the type A current meter, the tailpiece and hanger support was removed from that meter and a new contact chamber and cap designed whereby the wading rod can be attached to the cap. Electrical connection between the meter and the headphones is made through the wired wading rod designed as an improvement in the modified 616 wading rod. So the new meter has the acceptable features of the type A and the modified 616 meter. The new meter is referred to as the BTA meter, BTA denoting "bob-tail A" (frontispiece).

The wading rod will be the wired rod used with the modified 616. The BTA meter will have the same pivot, hub assembly, and shaft as the type A which means that it will no longer be necessary to maintain two sets of repair parts as at present. The parts on the type A and the BTA will be interchangeable except for the yoke and the contact chamber.

In the development of this new meter consideration is also being given to a device to be mounted on the upper end of the wading rod to replace the headphones. As presently conceived, it will be an electrically operated clapper striking a diaphragm. The clapper will be actuated through the electrical circuit in the wired rod. It can be powered by a small battery housed in the device and will obviate the use of the headphones with their cumbersome attachments. This will simplify the assembly of the equipment as the sound apparatus can be left connected to a section of the wading rod at all times. To prepare the meter for use will only require the assembly of the meter and the rod.

5. Acquisition of auxiliary equipment. A number of items of auxiliary equipment such as sliding supports, Morgan reels, and type A cranes for bridge measurements have been available previously only from the equipment shop operated by the District Office of the Geological Survey in Columbus, Ohio. They have in the past three years been unable to supply the needed parts.

In the case of a recent inquiry to them concerning the availability of type A cranes, they supplied construction drawings instead. Material for the fabrication of five units has been requisitioned, three to fill a project requisition and two for stock.

6. Difficulties in repairs of meters. In the course of the development of the repair and conversion program, a few difficulties have been encountered, all of which have been corrected.

One of the first was the shipment of meters in cardboard boxes. It was to cover this situation that the third paragraph of General Order No. 1282, a copy of which is included in this report, said "All meters must be shipped in their wooden carrying cases to avoid even slight damage in shipping which might impair the accuracy of the rating." Shipping cases have been made in the Denver shops so that each project has enough to ship meters for repairs. These cases are sturdly built and some of them have made a number of round trips from project to Denver and return via Washington. To hold the type A meters firmly in their carrying cases, an anchor was designed and constructed which is installed in all new carrying cases, and is being installed in all old carrying cases as they pass through the repair shop.

In a few instances the type A pivots failed in service after a short period. That trouble was traced to a supply of pivots shipped from Washington to Denver in May 1942, apparently purchased from General Schedule of Supplies, Class 18, David White Co., Milwaukee, Wisconsin. On close examination the hardness of the pivot point was found to be less than Rockwell C-52, which was considerably below that required according to the specifications. As mentioned previously, A-metal was secured and the pivots and bearings are now machined, hardened, ground, and polished according to specifications. An

endurance test was made on one of the inferior pivots and on one of the Bureau-made pivots. The inferior pivot failed after 200 hours of test, while the other showed no signs of failure after 1,000 hours and the test was discontinued. The Bureau pivots which have had a season of use in the field show the same trend as to durability.

There have been a few cases of mistreatment of meters in the field mainly in connection with the bucketwheel raising nut on the acoustic 616 and type A meters. This nut has a left-hand instead of the normal right-hand thread. Scars on the instruments show too free use of pliers when the fingers would have been sufficient had the operator realized that the thread was left hand. Stickers have been inserted in many of the carrying cases to call attention to the left-hand thread.

In a few instances, there has been carelessness in not cleaning and oiling the pivot and bearing with a high-grade instrument oil after each discharge measurement. Attention has been called to that on the sticker in the carrying case.

7. Revision of rating tables. The rating table as formerly issued by the Washington office (figure 5) contained 14 columns, was on legal size paper, and covered the range from 5 to 200 revolutions. All values of velocity below 1.00 foot per second were carried only to two decimals which meant that the values in the lower left corner were constant over a range of time. A revised table (figure 6) was prepared following the style of the Geological Survey and covering the range from 3 to 350 revolutions. All values below 1.00 foot per second were carried to three decimals. The new table was prepared for single-space typing on a standard typewriter and so that it would reduce to 8 by 10½ inches for notebook filing and folding in the middle to fit into the carrying case.

The records as received from Washington contained a blueprint for each rating as far back as 1926. Since the originals of these blueprints are on file in the Bureau of Standards under appropriate test numbers, the rating equations contained thereon were tabulated according to date, meter number, and test number, and are filed in the hydraulic laboratory for the period prior to June 1, 1342. The blueprints were then destroyed as superfluous. During the first year of operation in the hydraulic laboratory, the Bureau of Standards furnished a blueprint for each rating. Since this was an unnecessary procedure, they were requested to furnish the equations only and include them in the letter of transmittal. Those data are maintained in tabular form and the complete repair and rating records from June 1, 1942, to February 15, 1945, are available in tabular form for future reference.

8. Improvement of shipping time. The shipping procedure in the past had been for the project to ship the meter to the Washington office of the Bureau, where it was delivered first to the Geological Survey for repair, then to the Bureau of Standards for rating, after

which it was shipped to the project. When the repair was transferred to Denver, the procedure was similar, except that the meter was shipped from the project to Denver from where it was reshipped to the Bureau of Standards who sent it directly to the project. The rating equation was sent to this office for preparation of the rating tables.

As sufficient material was accumulated, a pool of spare meters has been developed. A sturdy shipping case was built which holds four type A meters. Insofar as possible, that shipping case is kept in use between Denver and Washington carrying repaired meters to the Bureau of Standards and returning rated meters from them. A backlog of repaired and rated meters has been accumulated in the hydraulic laboratory from which an exchange can be made. By exchange, a project can be supplied with a repaired and rerated meter within a week.

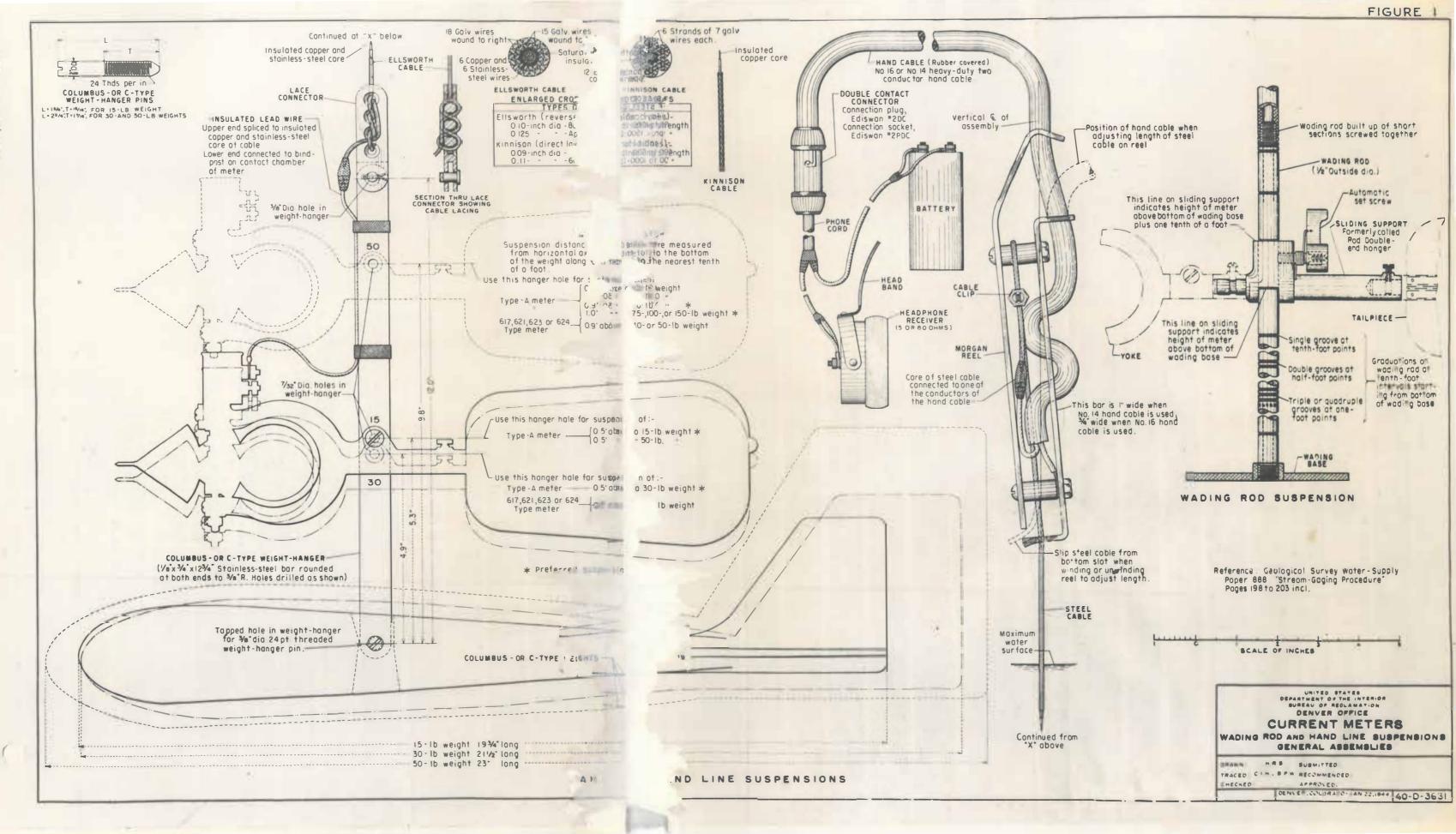
9. References.

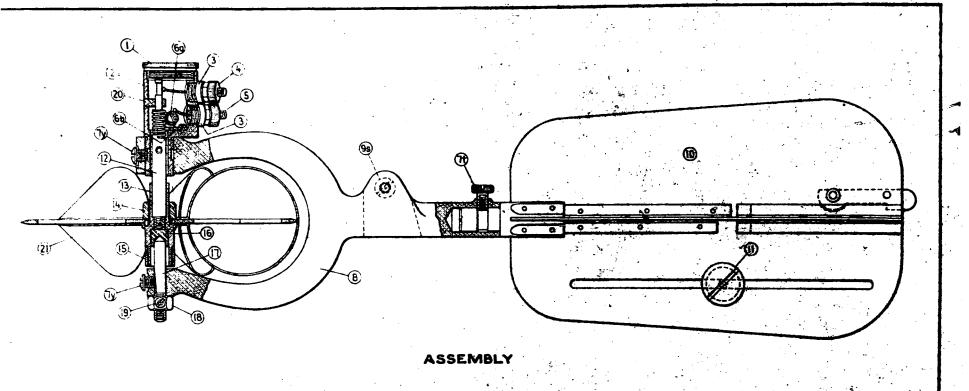
Grover and Marrington, "Stream Flow," John Wiley and Sons, Inc., 1943, pages 119-137.

B. F. Broat, "Characteristics of Cup and Screw Current Meters," Trans. A. Soc. C. E., Vol. 76, jages 819-870.

Yarnell and Magler, "Effect of Turbulence on Registration of Current Meters," Trans. A. Soc. C. E., Vol. 95, pages 766-860.

Geological Water Supply Paper No. 888, "Stream-Gaging Procedure, A Manual Describing Acthods and Fractices of the Geological Survey," 1943 and reprint 1945.







TYPE A CURRENT METER

	SINGLE CONTACT (617), PENTA CONTACT (621) AND COMBINATION (623) METERS													RS		
2112	SPENS IC	N AND	ļ			R	BAOLUT	IONS P	er sec	OND						
	PE OF 7		Ì	0.1	0.2	0.5	0.4	0.5	0.6	0.8	1.0	1.5	2.0	3.0	4.0	5.0
1.7"	above	15-1b.	T.	1.052	1.028	1.021	1.018	1.017	1.016	1.017	1.017	1.020	1.022	1.023	1.025	1.02
4.70	above	30-1 b.	T.	1.055	1.027	1.017	1.014	1.013	1.013	1.014	1.014	1.015	1.015	1.016	1.016	1.01
4.25*	above	15 - 1b.	T.	1.039	1.022	1.015	1.015	1.016	1.017	1.018	1.019	1.019	1.018	1.018	1.018	1.01
4.25	above	30-1b.	T.	1.050	1.030	1.021	1.019	1.017	1.017	1.019	1.020	1.024	1.026	1.028	1.029	
8.5° of		lower o		1.041	1.023	1.017	1.014	1.014	1.014	1.016	1.018	1.020	1.022	1.025	1.027	
4.7	above	15-1b.	E.	1.067	1.038	1.028	1.025	1.024	1.024	1.023	1.023	1.022	1.021	1.021	1.020	1.02
4.7	above	30-15.	B.	1.051	1.035	1.031	1.027	1.029	1.030	1.031	1.081	1.038	1.034	1.085	1.036	
6 .7	@pose	15-1b.	B.	1.029	1.016	1.012	1.011	1.010	1.009	1.010	1.009	1.009	1.009	1,009	1.009	1.00
6 .7°	above	30-1 b.	E.	1.028	1.015	1.010	1.009	1.009	1.010	1.009	1.009	1.010	1.009	1.009	1.009	1.00
5.3°	above	15-1b.	c.	1.004	0.992	0.988	0.987	0.985	0.984	0.984	0.983	0.986	0.989	0.989	0.990	0.99
4.9	e pove	30-1 b.	c.	1.030	1.006	0.997	0.993	0.992	0.998	0.994	0.995	0.999	1.001	1.002	1.004	1.00
9.8	above	30-1b.	c.	1.030	0.998	0.987	0.982	0.983	0.989	0.996	1.002	1.008	1.006	i.007	1.008	1.00
9.8	above	50-1b.	c.	1.016	1.009	1.006	1.004	1.003	1.002	1.002	1.001	1.004	1.006	1.008	1.008	1.00
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IMPROVED (622) AND TYPE A METERS REVOLUTIONS PER SECOND															_	
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1Y 4.7"	above	SO-1b.	E.	1.082	0.2 1.022 1.031	0.3 1.018 1.027	0.4 1.016 1.025	0.5 1.016 1.026	0.6 1.017 1.027	0.8 1.017 1.028	1.017	1.019	1.020	1.021	1.022	1,02
1Y 4.7° 4.7°	above	30-1b. 15-1b.	E.	1.082 1.043 1.041	0.2 1.022 1.031 1.045	0.3 1.018 1.027 1.047	0.4 1.016 1.025	0.5 1.016 1.026 1.048	0.6 1.017 1.027	0.8 1.017 1.028 1.049	1.017 1.029 1.049	1.019 1.028 1.051	1.020 1.027 1.058	1.021 1.026 1.055	1.022 1.026 1.057	1.02
1Y 4.7" 4.7" 4.7"	above above above	SO-1b. 30-1b. 30-1b.	E. E.	1.082 1.043 1.041 1.029	0.2 1.022 1.031 1.045	0.3 1.018 1.027 1.047	0.4 1.016 1.025 1.047	0.5 1.016 1.026 1.048 1.009	0.6 1.017 1.027 1.048 1.010	0.8 1.017 1.028 1.049	1.017 1.029 1.049 1.012	1.019 1.028 1.051 1.013	1.020 1.027 1.058 1.013	1.021 1.026 1.055 1.013	1.022 1.926 1.057 1.013	1.02
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1Y 4.7° 4.7° 4.7° 6.7° 6.7° 9.75°	above above above above	30-1b. 15-1b. 30-1b. 15-1b. 30-1b.	E. E. E.	1.082 1.043 1.041 1.029 1.046 1.024	0.2 1.022 1.031 1.045 1.014 1.024	0.3 1.016 1.027 1.047 1.008 1.015	0.4 1.016 1.025 1.047 1.007 1.012	0.5 1.016 1.026 1.048 1.009 1.011	0.6 1.017 1.027 1.048 1.010 1.011	0.8 1.017 1.028 1.049 1.011 1.012	1.017 1.029 1.049 1.012 1.012	1.019 1.028 1.051 1.013 1.014	1.020 1.027 1.053 1.013 1.014	1.021 1.026 1.055 1.013 1.014 1.012	1.022 1.926 1.057 1.013 1.015	1.02 1.02 1.01 1.01
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4.7" 4.7" 4.7" 6.7" 6.7" 9.75"	above above above above above above above above	30-1b. 15-1b. 30-1b. 15-1b. 30-1b. 50-1b.	E. E. E. C.	1.032 1.043 1.041 1.029 1.046 1.024 1.062	0.2 1.022 1.031 1.045 1.014 1.024 1.013	0.3 1.018 1.027 1.047 1.008 1.015 1.009	0.4 1.016 1.025 1.047 1.007 1.012 1.008 1.004	0.5 1.016 1.026 1.048 1.009 1.011 1.009 1.004	0.6 1.017 1.027 1.048 1.010 1.011 1.009 1.004	0.8 1.017 1.028 1.049 1.011 1.012 1.010	1.017 1.029 1.049 1.012 1.012 1.010 0.990	1.019 1.028 1.051 1.013 1.014 1.010 1.003	1.020 1.027 1.053 1.013 1.014 1.011 1.004	1.021 1.026 1.055 1.013 1.014 1.012 1.004	1.022 1.026 1.057 1.013 1.015 1.013 1.004 0.997	1.02 1.01 1.01 1.01 1.00
1Y 4.7" 4.7" 6.7" 6.7" 9.75" 9.75"	above above above above above above above above	30-1b. 15-1b. 30-1b. 15-1b. 30-1b. 50-1b. 75-1b.	E. E. E. C. C.	1.032 1.043 1.041 1.029 1.046 1.024 1.062 1.009	0.2 1.022 1.031 1.045 1.014 1.024 1.013 1.024 0.994	0.5 1.018 1.027 1.047 1.008 1.015 1.009 1.012 0.988	0.4 1.016 1.025 1.047 1.007 1.008 1.004 0.986	0.5 1.016 1.026 1.048 1.009 1.011 1.009 1.004 0.986	0.6 1.017 1.027 1.048 1.010 1.011 1.009 1.004 0.987	0.8 1.017 1.028 1.049 1.011 1.012 1.010 1.002 0.989	1.017 1.029 1.049 1.012 1.010 1.000 0.990	1.019 1.028 1.051 1.013 1.014 1.010 1.003 0.998	1.020 1.027 1.053 1.013 1.014 1.011 1.004 0.994 1.005	1.021 1.026 1.055 1.013 1.014 1.012 1.004 0.996 1.006	1.022 1.026 1.057 1.013 1.015 1.013 1.004 0.997	1,02 1.01 1.01 1.00 0.99
4.7" 4.7" 4.7" 6.7" 9.75" 9.75" 9.8"	above above above above above above above above above	30-1b. 15-1b. 30-1b. 15-1b. 30-1b. 75-1b. 15-1b. 15-1b.	E. E. E. C. C. C.	1.032 1.043 1.041 1.029 1.046 1.024 1.062 1.009 0.997	0.2 1.022 1.031 1.045 1.014 1.024 1.013 1.024 0.994 0.994	0.3 1.018 1.027 1.047 1.008 1.015 1.009 1.012 0.988 0.993	0.4 1.016 1.025 1.047 1.007 1.012 1.008 1.004 0.986 0.994	0.5 1.016 1.026 1.048 1.009 1.011 1.009 0.986 0.998	0.6 1.017 1.027 1.048 1.010 1.011 1.009 1.004 0.987 0.998	0.8 1.017 1.028 1.049 1.011 1.012 1.010 0.989	1.017 1.029 1.049 1.012 1.010 1.002 0.990 1.000	1.019 1.028 1.051 1.013 1.014 1.010 1.003 0.993 1.003	1.020 1.027 1.053 1.013 1.014 1.011 1.004 0.994 1.005	1.021 1.026 1.055 1.013 1.014 1.012 1.004 0.996 1.006	1.022 1.926 1.057 1.013 1.015 1.004 0.997 1.007	1,02 1.02 1.01 1.01 1.00 0.99 1.00
4.7" 4.7" 4.7" 6.7" 9.75" 9.75" 9.75" 9.75"	above above above above above above above above above	30-1b. 15-1b. 30-1b. 15-1b. 50-1b. 75-1b. 15-1b. 15-1b.	E. E. E. C. C. C.	1.032 1.043 1.041 1.029 1.046 1.062 1.009 0.997 1.025	0.2 1.022 1.031 1.045 1.014 1.024 1.013 1.024 0.994 1.008	0.3 1.016 1.027 1.047 1.008 1.015 1.009 1.012 0.988 0.993 1.002	0.4 1.016 1.025 1.047 1.007 1.012 1.008 1.004 0.986 0.994 0.998	0.5 1.016 1.026 1.048 1.009 1.011 1.009 0.986 0.996 0.998	SECONI 0.6 1.017 1.027 1.048 1.010 1.001 1.009 1.004 0.987 0.998 0.997 1.005	0.8 1.017 1.028 1.049 1.011 1.012 1.010 1.002 0.989 1.000	1.017 1.029 1.049 1.012 1.012 1.010 1.002 0.990 1.000	1.019 1.028 1.051 1.013 1.014 1.010 1.003 0.993 1.003 1.000	1.020 1.027 1.053 1.013 1.014 1.011 1.004 0.994 1.005 1.002	1.021 1.026 1.055 1.013 1.014 1.012 1.004 0.996 1.006 1.004	1.022 1.926 1.057 1.013 1.015 1.004 0.997 1.907 1.005	1.01 1.01 1.01 1.01 1.00 0.99 1.00
4.7" 4.7" 4.7" 6.7" 9.75" 9.75" 9.8" 4.9"	above	30-1b. 15-1b. 30-1b. 15-1b. 30-1b. 50-1b. 15-1b. 15-1b. 30-1b. 30-1b.	E. E. E. C. C. C. C.	1.032 1.043 1.041 1.029 1.046 1.024 1.062 1.009 0.997 1.025 1.033	0.2 1.022 1.031 1.045 1.014 1.024 1.013 1.024 0.994 1.008 1.014	REV(0.3 1.016 1.027 1.047 1.008 1.015 1.009 1.012 0.988 0.993 1.002 1.009 0.398	0.4 1.016 1.025 1.047 1.007 1.012 1.008 1.004 0.998 0.998	0.5 1.016 1.026 1.048 1.009 1.011 1.009 0.986 0.996 0.998	SECONI 0.6 1.017 1.027 1.048 1.010 1.011 1.009 1.004 0.987 0.998 0.997 1.005 0.991	0.8 1.017 1.028 1.049 1.011 1.012 1.010 1.002 0.989 1.000 0.996	1.017 1.029 1.049 1.012 1.012 1.010 1.002 0.990 1.000 0.995 1.004	1.019 1.028 1.051 1.013 1.014 1.010 1.003 0.993 1.003 1.005 0.990	1.020 1.027 1.053 1.013 1.014 1.011 1.004 0.994 1.005 1.005 0.992	1.021 1.026 1.055 1.013 1.014 1.012 1.004 0.996 1.006 1.004 1.007	1.022 1.926 1.057 1.013 1.015 1.004 0.997 1.907 1.005 1.008	1.01 1.01 1.01 1.01 1.00 0.99 1.00 0.99

COEFFICIENT FOR OBTAINING CABLE RATINGS WITH COLUMBUS WEIGHTS FROM STANDARD ROUND ROD RATINGS FOR TYPE A CURRENT METERS

,	Suspens	sion	•	
Columbus : Weight :	: Center of meter : pin to center : of weight pin	: Axis of meter : to bottom : of weight		: Coefficient
15-1b•	5.3 in.	0.5 ft.	: 0.25 : 0.5 to 2.9 : 3.0 and up	
30—lb.	4.9 in.		: 0.25 : 0.5 and up	1.015 1.005
50-lb. 75-lb. 100-lb.	9.8 in. 9.3 in. 9.8 in.	0.9 ft. 1.0 ft. 1.0 ft.	: : 0.5 and up	1,00
150-lb.	9.8 in.	1.0 ft.	: 0.5 and up	0,995

Coefficient data obtained from U.S. Geological Survey.
Coefficients for velocities not shown may be obtained by interpolation.

Suspension distances are shown on drawing 40-D-3681.

Denver 2, Colorado.

July 6, 1944.

COEFFICIENT FOR OBTAINING CABLE RATINGS WITH COLUMBUS WEIGHTS FROM STANDARD ROUND ROD RATINGS FOR TYPE A CURRENT METERS

	Susper	nsion		;		
Columbus	Center of meter pin to center of weight pin	: to bottom		: : Coefficient :		
15-1b.	5.3 in.	0.5 ft.	: 0.25 : 0.5 to 2.9 : 3.0 and up	-		
30-1b.	4.9 in.	0.5 ft.	: 0.25 : 0.5 and up	1.015		
50-lb. 75-lb. 100-lb.	9.8 in. 9.8 in. 9.8 in.	0.9 ft. 1.0 ft. 1.0 ft.	: 0.5 and up	1.00		
150-1b.	9.8 in.	: 1.0 ft.	: 0.5 and up	: 0.995		

Coefficient data obtained from U. S. Geological Survey.

Coefficients for velocities not shown may be obtained by interpolation.

Suspension distances are shown on drawing 40-D-3681

RATING TABLE FOR RATED CONDITION OF METER

METER NO.

9 AT BUREAU OF STANDARDS, WASHINGTON, D. C. SUSPENSION

RATING | {V = 2.20 N +.06 | V = 2.20 N +.06

FOR HIGHER VALUES OF N.

{P. I. AT

		E	QUATION	ıs} (V = 2.2	0 N +	06	FOR LO	OWER V	ALUES C	F N.	(N=			
IN		-			V	ELOCITY	IN FE	ET PER	R SECO	ND					≥ So
TIME IN SECONDS	5 REVS.	10 REVS.	15 REVS.	20 REVS.	30 REVS.	40 REVS.	50 REVS.	60 REVS.	70 REVS.	80 REVS.	90 REVS.	100 REVS.	150 REVS.	200 REVS.	SECONDS
40	.弘	.61	.88	1.16	1.71	2.26	2.81	3.36	3.91	446	5-01	5.56	8.31	11.06	40
41	-33	.60	.86	1.13	1.67	2.21	2.74	3.28	3.82	4-35	4.89	543	8.11	10.79	41
42	.32	.58	.85	1.11	1.63	2.16	2.68	3.20	3.73	4.25	4-77	5.30	7.92	10.54	42
43	.32	-57	.83	1.08	1.59	2.11	2.62	3.13	3.64	4-15	4-66	.5.18	7.73	10.29	43
44	.31	.56	.81	1.06	1.56	2.06	2.56	3.06	3.56	4.06	4.56	5.06	7.56	10.06	44
45	.30	-55	•79	1.04	1.53	2.02	2.50	2.99	348	3.97	4-140	4.95	7-39	9.54	45
46	-30	.妈	.78	1,02	1.49	1.97	5-112	2.93	3-42	3.89	4.36	4	7.23	9.63	46
47	.29	-53	.76	1.00	146	1.93	5710	2.87	3.弘	3.80	4.27	4-74	7.08	9.10	47
48	.29	.52	-75	.98	1.44	1.69	2.35	2.81	3.27	3-73	4.18	4-64	6.94	9.85	48
49	.28	.51	•73	.96	141	1.66	2.30	2.75	3.20	3.65	4-10	4.55	6.79	9.4	49
50	.28	.50	.72	.94	1.59	1.62	2.26	2.70	3.14	3.50	4.02	446	6.66	6-66	50
51	.26	76	.72	.92	1.35	1.79	2.22	2.65	3.00	3.52	3.94	4.37	6.53	8.69	51
52	.27	ميد	.69	-91	1.53	1.75	2.18	2.60	3.02	3-44	3.67	1-59	677	6.92	52
53	.27	76	.68	.89	1.51	1.72	2.14	2.55	2.97	3.56	3.80	40	6.29	0.36	<u>59</u>
54	.æ	72	.67	.87	1.25	1-69	2.10	2.50	2.91	3.32	3.73	413	6.17	0.23	54
55	.26	46	.66	.86	1.26	1.66	2.06	546	2,86	3.26	3.66	4.06	6.06	6.66	55
56	.26	45	65	.85	1.24	1.63	2.02	5175	2.61	3.20	3.60	3-99	5.95	7.98	55
57	.25	-45	.64	.83	1.22	1.60	1.99	2.56	2.76	3.15	3-53	3.92	5.09	7.75	57
58	.25	-144	.63	.82	1.20	1.58	1.96	2.34	2.72	3.09	3-47	3-05	5-75	7-68	
59	.25	قلد	.62	.81	1.18	1.55	1.92	2.30	2.67	3.04	3-10	3-79	5.45	7.5	59
. 60	.엄,	43	.61	779	1.16	1.55	1.89	2.26	2.63	2.99	3.36	3-73	3.5	7.59	2
61	.24,	76	-60	.78	1.14	1.50	1.66	2.22	2.50	2.95	3.31	3.61	947	7.27	61
62	.24	42	.99	.77	1.12	140	1.85	2.19	. 2.吳	2.90	3.25	3,61	5.30	7.16	62
63	.25	-42	.98	.76	1.11	146	1.61	2.16	2.50	2.85	3.90	3.55	5.50		63
64	.23	مد	.50	.75	1.09	14	1.78	2.12	572	2.61	3.15	3.90	5.22	6.9	4
65	.23	مياـ	-57	.74	1.00	1-11	1.75	2.09	243	2.77	3.11	3-14	5.14	6.63	65
66	.23	-39	.56	.73	1.06	1.59	1.73	2.06	2.39	2.73	3.06	3-39	5,06	6.73	#
67	.22	.39	.55	.72	1.05	1.37	1.70	2.03	2.36	2.69	3.02	3.54	4.99	6.63	57
68	.22	.30	-55	.72	1.03	1-55	1.60	2.00	2.52	2.65	2.97	3.50	4.92	6.53	100
69	.22	.38	.94	.70	1.02	1.54	1.65	1.97	2.29	241	2.95	3.85	4.0	644	100
70	.22	-37	.53	49	1.00		1.63	1.85	2.05	80	2.69	3.20	150	200	70
	5 REVS.	10 REVS.	15 REVS.	20 REVS.	30 REVS	40 REVS.	SO REVS.	60 FEVS	70 REVS	REVS.	REVS.	REVS		REVE	
	J. REV3.	NE 73.					4	سسند						110.2121	D ve

DEPARTMENT OF INTERIOR - BURBAU OF RECLAMATION BATING TABLE FOR TYPE

PATEN

EQUATIONS: $V = 2.20 \quad N + 0.04 \quad N < 1.00$ $V = 2.22 \quad N + 0.02 \quad N \ge 1.00$

Limits of Actual Rating to ft. per sec. at Bureau of Standards, Washington, D.C. Condition of Mater

	Condition of Meter																				
-4			· VELO	CITY IN			ND			. 9	.4			AKT	CITY IN	PEST	PER SEC	מאכ			nds
				Rev	olutica	•				7. 200	J 9				Rev	olution	76		.		Z III
F. 3	8	6	7	10	15	20	25	8 0	40	2 %	E §	50	60	80	100	150	200	250	500	350	F 85
40	Q.205	0.315	J.425	0.590	0.865	1.14	1.42	1.69	2.24	40	40	2.80	3.35	4.46	5.57	8.34	11.12	13.90	16.67	19.44	40
41	.201	.308	.416	-577	.845	1.11	1.38	1.65	2.19	41	41	2.73	3.27	4.35	5.43	8.14	10.85	13.56	16.26	18.97	41
42	.1%	.302	.407	.564	.825	1.09	1.35	1.61	2.14	42	42	2.66	3.19	4.25	5.31	7.95	10.59	13.23	15.88	18.52	42
48	.194	.295	•399	•553	.808	1.06	1.32	1.57	2.09	43	48	2.60	3.12	4.15	5.18	7.76	10.35	12.93	15.51	18.09	43
44	.190	.291	.390	•539	.790	1.04	1.29	1.54	2.04	44	44	2.54	3.05	4.06	5.07	7.59	10.11	12.63	15.16	17.68	44
45	.187	.284	.383 .374	.528 .517	.773 .757	1.02 0.997	1.26	1.51	2.00 1.95	45	45	2.49	2.98	3.97 3.88	4.95	7.42 7.26	9.89	12.35 12.09	14.82	17.29 16.91	45
46	.183	 					-	1.41		46	46	2.43	2.92		4.85		1		 	 	46
47	.181	.273	.368	.509	.742 .726	.977 .957	1.21	1.44	1.91	47	47	2.58	2.85	3.80 3.72	4.74	7.11 6.96	9.47	11.83 11.58	14.19	16.55	47
48	.176	•269 •264	.361 .355	.498 .489	.713	.938	1.19	1.42	1.84	49	48	2.33	2.74	3.64	4.55	6.82	9.08	11.35	13.61	15.88	49
50	.172	.260	.348	.480	•700	•920	1.14	1.36	1.80	50	50	2.24	2.68	3.57	4.46	6.68	8-90	11.12	13.34	15.56	50
51	.170	.256	.341	.471	.687	.902	1.12	1.33	1.77	51	51	2.20	2.63	3.50	4.37	6.55	8.73	10.90	13.08	15.26	51
62	.168	.251	.337	.462	-674	.887	1.10	1.31	1.73	52	52	2.16	2.58	3.44	4.29	6.42	8.56	10.69	12.83	14.96	52
58	.165	.247	.330	.456	.663	.8 69	1.08	1.29	1.70	58	58	2.12	2.53	3.37	4.21	6.30	8.40	10.49	12.59	14.68	53
54	.163	.245	.326	.447	.652	-854	`1.06	1.26	1.67	54	54	2.08	2.49	3.31	4.13	6.19	8-24	10.30	12.35	14-41	54
56	.161	.240	.319	-440	-641	.841	1.04	1.24	1.64	55	55	2.04	2.44	3.25	4.06	6.07	8.09	10.11	12.13	14.15	55
56	.159	.236	.315	.434	.630	.825	1.02	1.22	1.61	56	56	2.00	2.40	3.19	3.98	5.97	7-95	9.93	11.91	13.90	56
57	.157	.234	.311	.425	-619	.812	1.01	1.20	1.58	57	57	1.97	2.36	3.14	3.91	5.86	7.81	9.76	11.70	1	57
50 59	.154	.229	.306 .302	.418 .412	.610 .599	•799 •786	0.988 973	1.18	1.56	58 59	58 59	1.94	2.32 2.28	3.08 3.03	3.85 3.78	5.76 5.66	7.68	9.59	11.50	13.42	58 59
	-	 								60	60	1.87	2.24			-	 			 	60
80	.150	.223	.297	.407	.590	.773	.957	1.14	1.51					2.98	3.72	5.57	7:42	9-27	11.12	12.97	
61	.148	.220	-293	.401	.582 .572	.762 .751	.942 .927	1.12	1.48	62	65	1.64	2.20	2.93 2.88	3.66 3.60	5.48 5.59	7.30	9.12	10.76	12.55	61 62
63	.146	.218	.289	.394 .390	.564	.737	.913	1.09	1.44	68	63	1.79	2.14	2.84	3.54	5.31	7.07	8.83	10.59	12.35	63
—					•555	.726	.900	1.07	1.42	64	64	1.76	2.10	2.80	3.49	5.22	6.96	8.69	10.43	12.16	64
65	.143	.212	.280	.383 .379	•555 •548	.718	.887	1.06	1.39	65	65	1.73	2.07	2.75	5.44	5.14	6.85	8.56	10.27	11.97	65
66	.139	.207	.275	.374	-539	.707	.874	1.04	1.37	66	66	1.71	2.04	2.71	5.38	5.07	6.75	8.43	10.11	11.79	66
67	120	.205	.269	.368	-533	.698	.861	1.03	1.35	67	67	1.68	2.01	2.67	3.33	4.99	6.65	8.30	9.96	11.62	67
68	.139	.203	.267	.363	.526	.687	.850	1.01	1.33	68	68	1.66	1.98	2.63	3.28	4.92	6.55	8.18	9.81	11.45	68 <u>7</u>
69	.135	.198	.262	.359	.517	.678	.836	0.997	1.32	69	69	1.63	1.95	2.59	3.24	4.85	6.45	8.06	9.67	11.28	- —
70	.135	.1%	.260	-355	.511	.669	.825	.984	1.30	70	70	1.61	1.93	2.56	3.19	4.78	6.36	7.95	9.55	11.12	70 Z
	8	5	7	10	15	20	25	3 0	40			50	60	80	100	150	200	250	300	350	6
L	<u> </u>								·												

UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF RECLAMATION Denver, Colorado

June 25, 1942.

From Acting Chief Engineer

To All Field Offices

Subject: Repair and rating of current meters.

- l. For a number of years this office has forwarded the Bureau's current meters to the Geological Survey in Washington, D. C., for repair and standardization, after which they were rated by the Bureau of Standards. Because of increased war work and depleted personnel, the Geological Survey is no longer able to recondition meters for the Bureau of Reclamation. In the future this work will be performed in the laboratory shops in this office, after which the meters will be sent to the Bureau of Standards for rating. The meters will be returned directly to the project. The rating curves will be sent to this office for preparation of the rating tables which will then be forwarded to the project.
- 2. To expedite and simplify handling of all current meters whether for (1) rating as received, (2) rating as received, repair and rating, or (3) repair and rating it is requested that the attached mimeographed form letter be used in triplicate. One copy will be detached in this office for record purposes; the second copy may be detached by the Bureau of Standards; and the third copy will be returned to the project with the meter. When the meter is received at the project, this third copy should be properly endorsed and forwarded to this office as acknowledgment of the receipt of the meter.
- 3. All meters must be shipped in their wooden carrying cases to avoid even slight damage in shipping which might impair the accuracy of their rating. Carrying cases for new meters will be furnished by this office.
- 4. It is considered advisable for each project carefully to inspect the current meters now in stock and to send any that are considered beyond repair to this office where the parts can be used in the repair and standardization of other meters.

Walker R. Young

Encl.

Key words:

Current meters - repair and rating. Equipment - current meters.

UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF RECLAMATION

				1870
From				
To	Chief Engineer			
Sub ject :	Current meter rating.	shipped to Den	ver of	loe for repairs and
	The current a on attached bi		below i	s being shipped by
Type	apa Ga Aven		Neter	Raber BR
Manufact	arer			
) (as received) nation desired _		ditioned)
Address	to which meter	is to be shipp	ed from	the Bureau of Standards
Off	ricial in charge Field Office Address	Bureau of Rec	_	ritle
2.	Remarks and s	uggestions for	repairs	
				ntaining this meter has the meter number.
	from project _			Bill of lading number
Shipped Received	in Denver off to Bureau of S at Bureau of S to project	tandarda		
Received	at project			

G. C. No. 1491

UNITED STATES DEPARTMENT OF THE INTERIOR BURDERU OF RECLAMATION Denver 2. Colorado.

November 15, 1945.

From Acting Chief Engineer

To All Field ffices

Subject: Repair and rating of current meters.

- 1. Ceneral Order No. 1282 promulgated a mimeographed form for use as a letter of transmittal in forwarding current meters to this office for repairs and rating.
- 2. In order that vouchers may be prepared for the cost of repair parts and labor required for this work, all field offices are requested to indicate on the form letter appropriation symbol and title chargeable.
- 3. A check of the records here indicates many of the field offices are not using the repair facilities of this office in the reconditioning of current meters. Furthermore, meters not in use should be shipped here to permit the maintenance of a reserve stock and to provide a supply of salvaged parts useful in reconditioning of other meters.
- 4. The instructions contained in subparagraph (a) of General Order no. 283, dated January 7, 1924, are hereby renewed, requiring that all projects transmit to this office at the close of each calendar year report listing Bureau numbers of all current meters on hand, class of work on which used, repairs, if any, during the year, and date of last rerating.

Walker R. Young.

Key words:

Repair and rating of current meters.
Current meters, repair and rerating of.
Inventory, annual, current meters.

APPENDIX

ENGINEERS' NOTEBOOK

From everyday experience engineers gather a store of knowledge on which they depend for growth as individuals and as a profession. This department, designed to contain practical or ingenious suggestions from engineers both young and old, should prove helpful in the solution of many troublesome problems.

New Pivots and Bearings for Small Current Meters

By R. L. ATKINSON

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OR many years the U.S. Geological Survey has been experimenting to find a steel alloy that would retain its shape and hardness in the pivots and pivot bearings of the small Price current meter (Fig. 1), the standard current meter of the Survey. Since the pivot and its bearing play a very important part in the operation of the meter, great care must be exercised in hardening and tempering the bearing surfaces. In the past the point of the pivot was ground to a radius of 0.005 in, before the meter was rated by the U.S. Bureau of Standards. It was usual to have a point radius of 0.01 in, on completion of such rating. Examination of meters that had seen considerable service in the field showed that this radius increased, owing to wear under average working conditions, to as much as 0.03 in. Spin tests in air with the pivot in this condition have shown an apparent decrease in sensitivity of more than 80 per cent. The spin test consists in bringing the meter cups to a constant speed in the draft from an electric fan. Then the fan is shut off and the length of time required for the cups to cease revolving is recorded. A standard meter, well adjusted, will spin slightly over three minutes.

With the new steel alloys it has been found possible to grind the point of the pivot to an initial radius of 0.01 in., which changes but little with extended field use. The sensitiveness of the meter has also been increased, for repeat ratings have been found to be quite consistent with the original one.

Before starting the production of these parts, the U.S. Geological Survey made a quantitative study of the nature of the wear of the bearing surfaces. The variable factors in this study were the choice and design of

materials, the conditions under which the pivot and its bearing were operated, and the element of time. The conditions of field operation could be closely approxi mated in the laboratory, but the time factor presented difficulties. The method finally evolved was to place on the pivot a heavy circular metal disk, the equivalent of a load of 90 tons per sq in. on the bearing surfaces, or 106 times the normal load. The pivot was then allowed to spin in its bearing, which was immersed in water, for 46 hr. At frequent intervals the pivot and bearing were removed, placed in a meter (the same one was used throughout the test), and subjected to spin tests under strictly comparable conditions. This procedure corresponded to thousands of hours of usage under normal field conditions, and was found to serve three useful purposes, as follows:

1. It demonstrated that a newly ground pivot will wear rapidly at first, the rate decreasing with use until practically no wear is apparent, as shown in Fig. 2. Therefore the pivot should not be given too sharp a point, except possibly for measuring sluggish streams that are free of silt.

2. The useful life of pivots and their bearings was

indicated in a short period of time.

 It provided a quick and dependable method for comparative studies of different types of steel and made it possible to find the optimum degree of hardness and

brittleness for pivots and their seats.

The materials and elements of design finally adopted were decided upon largely from the results obtained by these ultra-severe tests. A steel alloy, designated A-Metal, containing the following elements, has proved the best suited for the making of pivots and their bearings: 0.95 per cent carbon, 0.275 silicon, 1.07 manganese, 0.54 chromium, 0.16 vanadium, and 0.64 tungsten.

The heat treating is done in a gas furnace, where the pivot is brought slowly to a temperature of 1,450 F, at which it is allowed to soak. It is then quenched in oil for 0.1875 in. from the point. This gives a Rockwell hardness of C-58 within 0.125 in. of the point. Next, the pivot is reground to eliminate any warping that may have taken place during the heating operation. Great care must be taken in grinding and positivity to reduce the heat of friction to positivity.

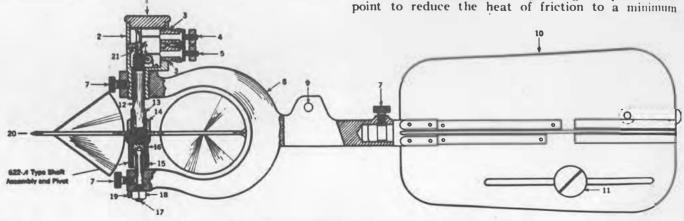


Fig. 1. Small Price Current Meter with Improved Pivot and Bearing 622-A Type of Assembly

Otherwise the bearing surface, approximately 0.010 in., might become annealed.

oivot bearing or seat, 0.3125 by 0.3125 in., is a diameter of 0.201 in. and a depth of 0.1875 in. The bottom of this seat, after hardening, is ground to a diameter of 0.205 in., an angle of 105 deg at the

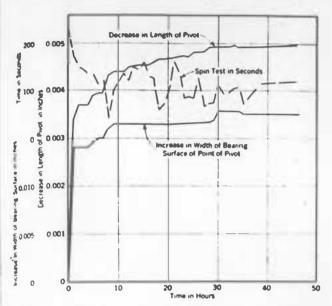


Fig. 2. RESULTS OF TEST RUN FOR 46 Hr (414,000 REVOLUTIONS)
Prot of A-Metal, of C-58 Hardness, and a Radius of 0.005 In.;
Bearing of A-Metal, of C-61 Hardness. Pivot and Bearing Were
Inspected and Measured Every Hour During Test

botto. and a radius of 0.025 in. at the apex. In heat treating, the pivot seat is heated slowly to 1,575 F and allowed to soak until the whole bearing has a uniform temperature. The tongs used to remove the seat from the furnace are heated to the same temperature so as to prevent cooling of the bearing between furnace and quench bath. When the seat is quenched in oil, care is taken to hold it upright lest the liquid fail to reach the bearing surface. The quench bath is immersed in a tank of running water so that its temperature remains low. After removal from the bath the parts are tested for hardness. Any seats having a Rockwell hardness under 0.60 are rejected. The accepted seats are then placed in the lapping machine, where the final polishing is done.

Like the pivot, the bearing is given a glass-smooth hiish, and the heat from friction is reduced to a minimum. The sides as well as the apex of the pivot seat are polished, because at high velocity the bearing assembly is lifted off the pivot but the sides of the bearing remain in contact with the sides of the pivot. The pivot bearing then acts as a simple cylindrical bearing. In every lot of bearings several are broken in half so that a hardness reading can be taken just above the apex of the bearing surface. This reading must be the same as that on the outside surface.

Experiments were also made with case-hardened pivots and bearings, that is, those hardened by cyanide compounds or nitride. Three objections to case-hardening were found. First, there is the mechanical difficulty of precing from the effects of the process the threads and some where the set-screw bears. Such surfaces infist be covered with clay, a slow and costly operation, which at best is not dependable. Second, use hardening, like any other hardening process, causes distortion, but grinding cannot be resorted to because

it removes the hardened surfaces. Third, either this original grinding, to remedy distortion, or the subsequent grinding by silt-laden water, will remove the hardened surfaces. When wear has penetrated to the base metal, the least shock will cause a case-hardened surface to crack or flake off. In shaking the water out of a meter it will often be swung up and down, and even this movement will cause flaking. The bearing surface is so small that a very slight fracture will slow up the meter. The pivot bearing is unlike a ball bearing or cylindrical bearing in which the bearing surfaces constantly change. For these reasons, case-hardening was rejected as impracticable.

For the pivots and pivot bearings of these Price meters, I have recently utilized the steel alloys for which the formula has been given, after proper hardening, as here described. As a result there has been a distinct increase in the length of service of meters, and their ratings for low velocities have improved. Extended laboratory tests have shown that the frictional resistance in the meters has been decreased to such an extent that the spin test in air shows very consistent results, even after long use.

The Reynolds Number

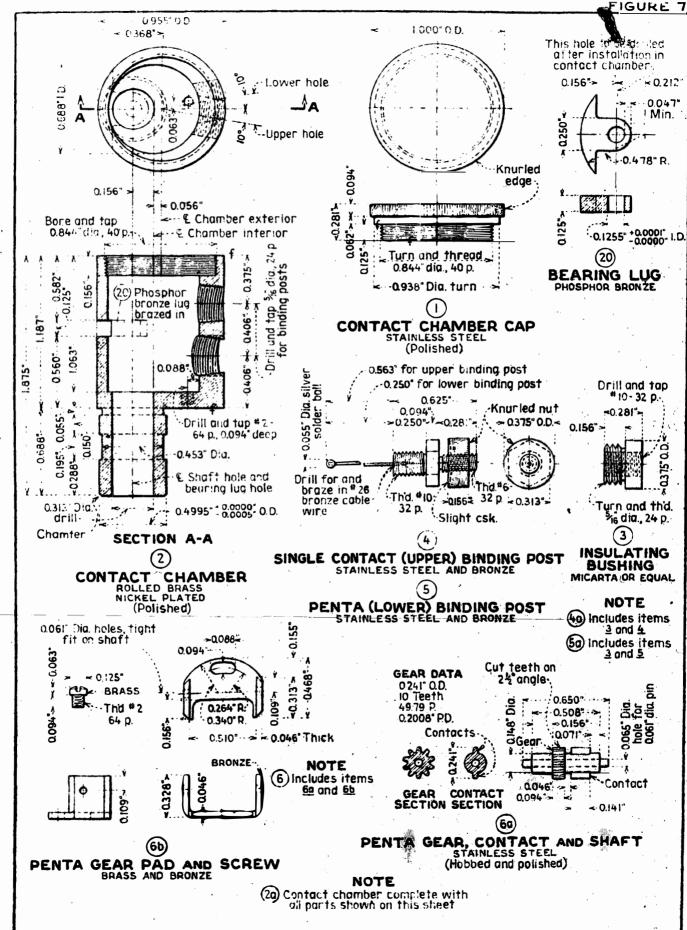
By ROBINS FLEMING

CONSULTING ENGINEER, NEW YORK, N.Y.

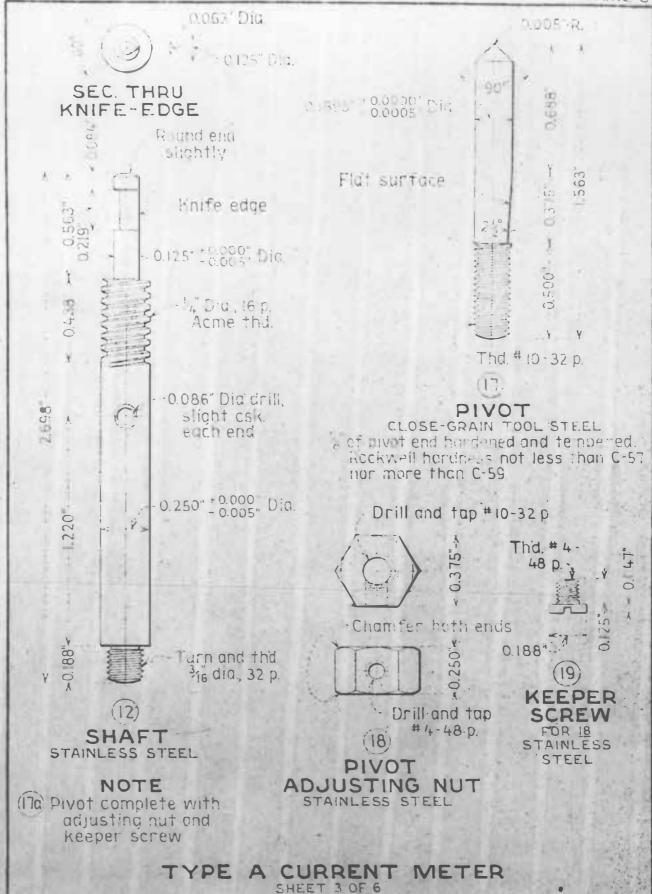
IN their monographs, "Wind Stresses on Structures" (Scientific Paper No. 523 of the U.S. Bureau of Standards) and "Wind Pressure on a Model of a Mill Building" (Research Paper No. 301 of the U.S. Bureau of Standards), Hugh L. Dryden and George C. Hill refer to the Reynolds number. It is mentioned in many books on physics and usually in books on hydraulies. Stanley Dunkerley, who succeeded Reynolds in a professorship, entitles a chapter of his *Hydraulies*, "Professor Osborne Reynolds' Researches." Also the Reynolds number is given a prominent place in books on aerodynamics. However, it seems to be but little known to structural engineers and is not mentioned in books on structural engineering. An explanation of it therefore may not be out of place.

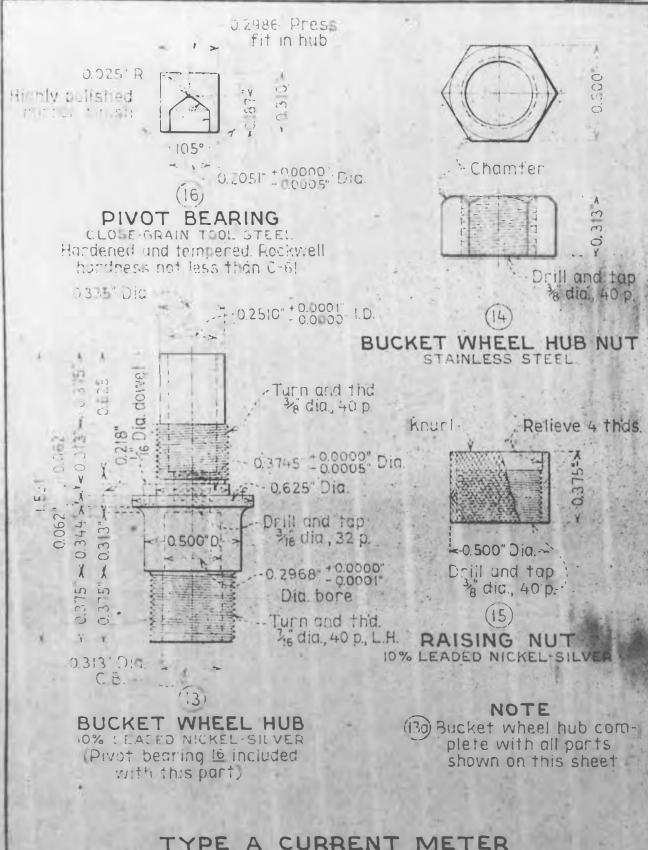
Osborne Revnolds (1842–1912), a noted English physicist of the last century, was Professor of Civil Engineering at Owens College, Manchester, for nearly forty years. In the announcement of his death, Engineering (London) for February 23, 1912, says, "On the scientific side of engineering he occupies a very high position and, like Rankine, he suffered from an indisposition to make his researches easily intelligible to practical Of his many scientific papers, the one by which he is best known is "An Experimental Investigation of the Circumstances Which Determine Whether the Motions of Water Shall Be Direct or Sinuous, and of the Law of Resistance in Parallel Channels," published in the Philosophical Transactions of the Royal Society, Vol. 174, 1883; also in Vol. 2, pages 51-105, of Reynolds' Papers on Mechanical and Physical Subjects.

The theory of hydrodynamics did not explain, among other things, why the resistance to the flow of water in tubes of small diameter was proportional to the first power of the velocity, while in large tubes and pipes it varied nearly as the second power. Revnolds set about investigating this phenomenon, with far-reaching results affecting fields undreamed of in his day. By introducing colored filaments into water flowing through glass tubes,

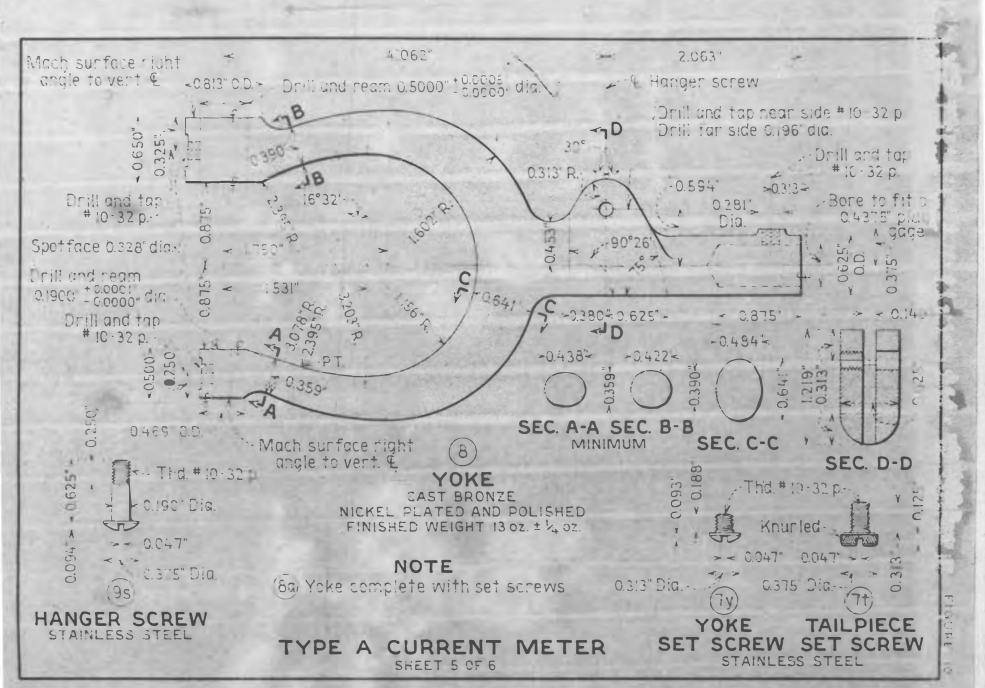


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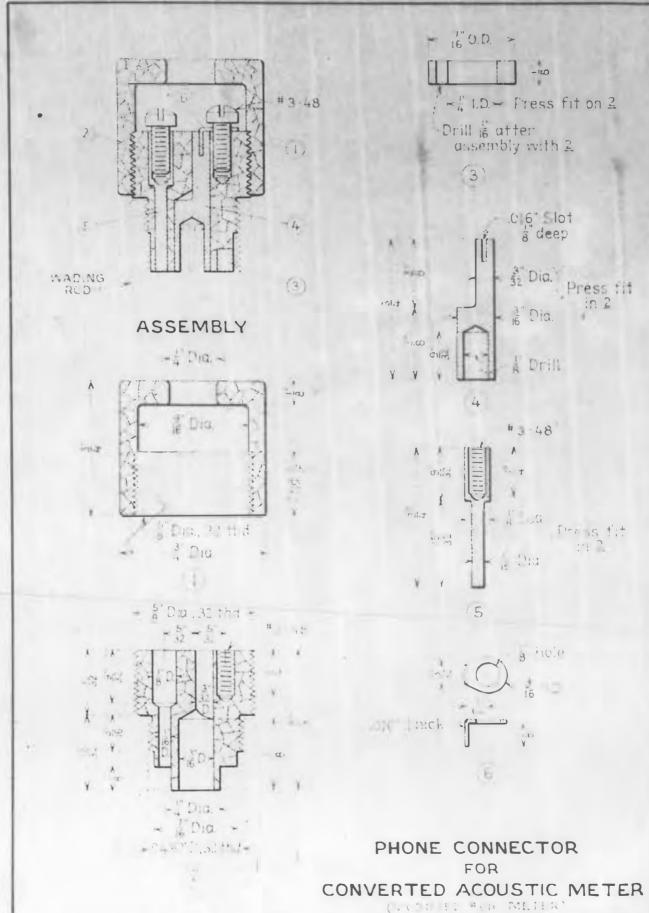
TYPE A CURRENT METER
SHEET 4 OF 6



NICKEL PLATED

#616 ACOUSTIC CURRENT

DETAILS FOR CONVERTING TO ELECTRIC TYPE METER



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	Rio Granda	 Accountán 616 	931	l süurles	2-14-4	42-26-4	A : Recon.		3-31-4	
	Rio Grande	· Accountin 616	93	l :Gwle	r : 2-14-4	L12~286~4	A : Becon.		3-31-4	
	Ric Grande	a Accustic 616	ı 93	3 :Curles	7 t 2-14-4	682- 2 0- 4	A B Become		2-31-4 3-31-4	
	Rio Grando	Acoustic 616	14,00	**************************************		442- 26-4	A 1 Becom.		3-31-4	
٠.	Rio Grando	L Acquestic 616	14.07		2-14-4	42- 26-4	A : Recon.	9-28-44	3-93-4	L g
1	Elo Grendo Elo Grendo	Acoustic 614	44.02	9 :Ourle	1 7-13-2	217- 20-4	2 Recon.			Exchange forse-6
1				, ,,,,,,,		•		•	· 2	2 2-25-44

CURRENT METER REPAIR RECORD (Continued)

		8 - M - A	1 10-			Condition		B	1
Project :	Туре	_1NO* _1NO*		Rec'd : <u>Denver</u>	: to : <u>B_ of 8_ :</u>	of <u>reter</u>	Rating	Rating	: Romarks
io Grande	Acoustic 616	14053	- '	8 2-14-44	2- 26-44:	Megon.	1 4-28-11	3-31-44	
io Grande	A A	:4056			2- 66-44			3-31-44	
بالمعالم	Ä	1068			2- 22-44				:Old meter BR-832
070	Ä	14058			3- 6-44			3-31-44	
rd.Lab.	Modified 616	875	sGurley		3- 27-44		1	·	Converted from
1	1	1	1		J			B	secountic to elec
		i	1					1	Loaned to Rio Gr
rd.Lab.	. A	14059	aWhi te	1	4- 24-448	Recon.	8 6- 1-44		1
rd.Lab.	B Å	11055	swhite	1	4- 24-44		: 6- 1-44	B.	
vd.Leb.	. A	:1069	:Rec.	:	4- 24-441		: 6- 1-44		1
akima :	. A	:1070	Rec.	: :	4- 24-44				:See Entry on BR-
akima :	: A	:1071	Rec.	1 1	5- 26-441	New	: 6-26-44	1 7- 6-44	:See Entry on BR-
yd.Lab.	: A	:1072	:Rec.	1 1	5- 26-441	New	: 6-26-44	•	1
yd.Lab.	: A	:1073	:Rec.	: :	5- 26-441	New	: 6-25-44		•
roj. Plenning	: A	:1053	:White	: :	5- 26-441	Recon.	: 6-26-44	: 6-30-44	
io Grande :	: Penta 521	:4010		: 5-25-441	6- 2-441	As recd.	: 6-26-44	2 7- 1-44	i
lo Grande :	: A	:4073	:	: 5-25-441	6- 2-441	As recd.	: 6-26-44	8 7- 1-44	1
lo Grande	: 623	: 818		: 5-25-44		1		1	Exchanged for me
ſ	:		:	: :		3			:BR-4013, 6-12-44
io Grande	623	: 851	:	: 5-25-44	1	}	1	1	Exchanged for me
ſ				1 1	1	}	1	1	:BR-737, 6-12-44
io Grande	: 623	: 890	:Gurley	1 5-25-441			1	1	Exchanged for me
ſ		1	:	1			1		BR-852. 6-12-44
io Grande	1 616	: 908	*Gurley	: 5-25-44	6- 12-44	Recond.	£ 7- 5-44	7-10-44	
10 Grande	: 616	14012	Gurley	1 5-25-44	6- 12-44	Record.	1 7- 5-44		
io Grande	: A	14064			6- 12-44		1 7- 5-44		•
io Grande	Penta 621	1 737	Gurley	1 7-13-42	11-14-42				See entry on BR-
	Penta 621	852			9-18-42				See entry on BR-
io Grande	Penta 621	:4013	Gurley		9-18-42				See entry on BR-
orth Platte	: A	14037	•		6- 14-44		17- 5-44		
11_American	: A	:1048			7- 3-44		7-14-44		-
aldma	Penta 621	: 868	1	: 6-27-44		1	1	t /	BR-1071 sent in
	1	1	1				:	:	: exchange
akima	1 A	:1085	i	1 6-27-44			:	•	:BB-1070 sent in
	1	1	i	. 0-2, -00,			;	•	: exchange
roj. Planning	·	11004	1	6-21-44	7- 6-44	Records	7-26-44	•	
entral Valley	i Ä	11012	1		7- 6-44		7-26-44	•	:
trd.Lab.	 1 Å	1074	1	-		Now	7-26-44		:
Md.Lab.	: Ä	: 1075	i		- '	New	7-26-44	•	:
yd. Lab.	: Ä	1076	i		•	: Now	: 8-28-44	-	:
yd. Lab.		11077	•		-	. New	1 8-28-44	•	•
iyd. Lab.		1078	i	-	•	: New	: 8-28-44	•	•
ird. Lab.		1079	i		•	: New	: 8-28-44	•	•
Central Valley	; 7	11002	:	8-14-44	-	: New	1	•	:RR-1089 cent in
oursar serres	•	1	:	: 0-76-46				•	1 exchange
Central Valley		1029	•	8-11-44				•	:ER-4059 sent in
Contract Autrel	. ^	1200	:	: 0-TT-44				•	
0 -Amal Walles	: .	1080	:					•	: exchange :BR-1055 sent in
Central Valley	: A	17000	•	: 8-14-44					
All-American	: .	14060	•	: 0.30.44	1 0 00 44	:	. 0 34 44	* 0 00 11	: exchange
	: A	11002	•	: 8-18-44	1 6-20-44		19-14-44		•
Hyd. Leb.	: A	: 1029	•	:			:10-11-44		
iyd.Lab.		imea		:	: 8- 8-44	: Recond.	:10-11-44	1	To Valley Gravit
	•	•	•	•	•	:	:	1	: Canal & Storage
	*	1,000	•	•	•	!	•	:	: Texas
iyd. Lab.	1 A	:1080		:		: Recond.	:10-11-44	1	:
bd.Lab.		:1080	*			: New	:10-11-44		1
Central Valley	1 A	:1026	1	: 9-27-44	1	:	1 -	:	:BR-1076 sent in
	•	1		1	:	:	:		: agree
Central Valley	; A	:4068	ŧ	. 9-27-44	:	1	1	1	:BR-1077 sent in
n_4 0.4	1	1	:		:	:	•	:	: exchange
lyd.Lab.	: Acoustic	:4028	:	:	:10-2-44	: Recond.	:10-27-44	1	1
Grand Valley	: Acoustic	: 921		1	:10-2-44	: Recond.	:11- 4-44		:
Hyd.lab.	1 A	:1026	1	: 9-27-44	:10-14-44	: Recond.	111-11-44	1	:
Hyd.lab.	1 A	:1058	1	:	:10-14-44	: Recond.	:11-11-44	:	:
Hyd. Lab.	1 A	: 1082	1	:	:10-14-44	: Recond.	:11-11-44	:	1
Hyd. Lab.	• •	:4088				: Recond.	111-11-44		-

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Project	Туре	: :Meter	Môr.	: Rec!d	:Shipped:	:Condition	: Retine	: Reting	Benerke
110,000	: 1772	_ <u>8No</u>		: Denver	:B. of S.	•	<u> Bec'd</u>	: Mailed	i
Central Valley		: 1057		:10- 2-44	: :	:	:	:	:BR-1065 sent in
		1	1	8	:	\$	1	i	: exchange
contral Valley	<u>.</u> A	:1068	3	:10- 2-44	•	5	:	•	:BB-1074 sent in
	. .	1 1	3			1		:	: exchange
central Valley		:1049	-	:10-27-44	:		1	:	:BR-1060 sent in : exchange
iyd.Lab.		:1049	•	•	10-50-44	: As Rec'd	11- 8-44	:	; excitation
Time	Acoustic	:4051			-	g Record.	:11- 4-44		•
	Penta 621	:4014	Ì	:10- 1-44		1	:	:	:BR-1073 sent in
!	:	1 1	}	1	1	1	:	:	: exchange
	. A	:1048			:10- 3-44		1	:11- 7-44	:
	Acoustic	: 875 1 : 799 1		: :10-19-44		: Recond.	:11-11-44	1	: :BR-1002 sent in
Grand Valley	Penta 621	1 1		1111-12-00				:	: exchange
rd.leb.		4071	•	•	11-20-44	Record.	:12- 4-44	•	;
Brd. Lab.		:1049	, 		11-20-44		:12- 4-44	-	1
lyd. Lab.	: Ä	:1057	}	1	:11-20-44	: Recond.	:12- 4-44	:	1
Hyd. Lab.	: A .	:1061	3	-	:11-20-44	: Recond.	:12- 4-44	1	:
All-American	: A	:1010	3	:11-20-44	-	Recond.	:12-13-44		1
Yekim	. A	:1063		-		: As Recid	·		-
Newcari	. A	:1047		:12-21-44	:12- 6-44	: Recond.		: 1-4-45	
Takina Rvd.lab.	: A	:1063 :	•		: :12-22 -4 4		: : 2- 6-45	, .,	•
Ryd.Lab.	. A	:1084	1	-	:12-22-44		: 2- 6-45	-	•
Ryd.Lab.	:	:1085	ĺ	-	:12-?2-44		: 2- 6-45		•
Byd .Lab.	. A	:1086		-	:12-22-44		: 2- 6-45	:	:
Rio Grande	: Penta 621	: 662	}	: 1- 2-45	:	:	:	:	:BR-4065 sent in
	:	:	:	:	:	1	:	:	: exchange
Rio Grande	: Penta 621	:4011	:	: 1- 2-45	:	•	:	•	:5R-4071 sent in
Rio Grande	: Penta 621	4025		: : 1- 2-45	•	•	•	•	: eachunge :BR-1026 gent in
HIO CHEMIA	·	1	•	• 1- 2-47	•	:	:	:	: exchange
Rio Grando	Acoustic 616	621		: 1- 2-45	:	:	i	:	:BR-4050 (modified
-	:	•	:	:	:	:	:	:	: 616) sent in
	:	:	:	:	:	:	:	:	: exchange via
-4	•	:	:	•	•	:	:	2	: B. of S.
Rio Crande	: Acoustic 616	: 883	:	: 1- 2-45	•	•	•		:BR-4026 sent in
Rio Grande	: : Accustic 615	906	i	: 1- 2-45	•	•	•	:	: exchange :BR-4030 (modified
Alv Walls	: Thomas 10 013	. 700		:	:	•	:	:	: 616) sent in
	•	:		:	•	•	:	•	: exchange Via B.or
Rio Crande	: Acoustic 616	:4001		: 1- 2-45	: 1-26-45	: Recond.	: 2-15-45	:	:
Rio Grando	; A	:4072	;	· .	: 1-26-45		: 2-15-45	:	1
Rio Grando	; A	:4065	:		: 1-26-45		: 2-15-45	•	•
Rio Grande Moshone	: Asoustic 616 - Penta 621	: 4051 : 925		: 2- 2-45	: 1-26-45	. Kecona.	: 2-15-45	1	: :BR-1056 (type A)
وسيووس			• •	1	•	•	:		: sent in exchange
Ryd. Lab.	Modified 616	:4006	•		: 2-13-45	Rebuilt	: 2-76-45	1	;
Ryd. Lub.	Modified 616	:4007	:	•	: 2-13-45	: Kebuilt	: 2-26-45		:
Ryd. Lab.	. Modified 616			:	: 2-13-45	: Rebuilt	: 2-26-45	:	:
Ryd. Lab.	: Modified 616		:	•		: Rebuilt	2-25-45		·
	: Modified 616	:4032	:	•		: Rebuilt	2-28-45		•
Ryd. Lab.	: Modified 616	14034	•	\$ • 2-15-45	: 2-13-45		2-26-45		·
Yakim	: Penta 621	: 895	•	; 2-13-43	: 2-16-45	. Rebuilt	•	!	:BR-1061 (type A)
	•	•	•	•	•	•	•	•	: sant in exchange : via B. of S.
Yakisa	: Penta 621	; 923	:	2-15-45	: 2-16-45	: Pebuilt	:	:	:BR-1087 (type A)
. — -	;	:	- !	:	:	1	:	:	: sent in exchange
	- 1	1	•	1	:	:	:	3	; via B. of S.
Ryd. Lab.	. A	:1088	- !	:	2-26-45	: New	:	:	:
Byd. Lab.		:1069	.	:	: 2-26-45	-	:	:	:
Ryd. Lab.	: Ä	:1090	-	:	2-20-45		:	:	:
Byd. Lab.	Ä	:1091	- -	-	2-26-45		:	•	:
Control Valley	: Roff	200	}	:	:	:	:	:	•

W	Project	Type	Meter No.	- Method of Rating	Pountion			1	10000
V	Baise	Penta	909	Rod, double end hanger	V #2,200 40,000	1.00	V=2.1888+0.030	1Date	Tost No.
3	Central Valley	A.	1005	Rod, dephle and heater	#8.205#+0.015	1.00	=2.195+0.022	17-10-42	611-26-26
И	Yakima	. A.	1063	hed, demble end hanger	42,184840,023	1,00	=2.1738+0.034	7-10-42	
П	Elemeth Elemeth	B. Cont.		double and hanger	=2.168#+0.03W	1.00	=2.176#+0.0E1	7-10-42	
П	Borth Platte	Pental	609	Red, double and hanger	=2.2618+0.033	1,00	-2.268+0.038	17-10-42	611-26-28
ч	Owyhee w	Penta.	80E	Red, deuble and bengur	=2.179E+0.037 =2.216E+0.033	1,00	=2.223-0.010	7-18-42	611-27-5
П	Denver-Que Day.		1005	line, double and honger	=E,1586+0,013		-2.1760.033	17-28-42	611-27-5
ч	Rio Granda	A	4007	les deals and any		1+00	~2.1935+0.008	7-10-43	
п	120 200		-		The second secon	1,00	-2.245+0.032 -2.245+0.032	7-32-12	
и		77.6		6.79 Malligue	The second secon	1.00	=2.3035+0.008	7-28-12	
ш		March 3	Link	50/Col ntue	=2.2478+0.023	1,00	-2-294B+0.016	7-25-42	611−27−5
ы	No Grade	Peuta	400	-, double end hanger	#2.1828+0.013	2,00	-2.1778+0.018	8-20-42	
-1	Rio Grando	Postin	051	a copie od bester	*2.1225+0.015	1.00	=2.199+0.006	8-20-42	W-Say
-1	Rio Grando	Postus	1000	double and hanger	=2.170#+0.006	(6)0		19- 2-42	
н			10 TO 100 II	6.7 abore 15-alliptical		1.00	-2.2578+0.030	15-20-42	611.04.4
	A CALL OF STREET	100	100	6. Pabove 30 falliptical	#2.278640.0225	1.00	~2.335+0.012	8-20-42	
-		Carried Sales	2 4	9-07-007-507-003	42.3068+0.0061 42.3688+0.0174	1.05	=2.29900.019	8-20-42	
	Rio Grando	Accest10	821	Red	=2.1678 + 0.027	Accept	=2,2570+0.026	10-31-12	
84	No Grade	ملامصدا	869	Red	#2.1648 + 0.039	1.00	-2.2038	9- 2-12	
ю	Rio Grade:	ملاعصما		Red	=2.1218 + 0.027	1.13	2777	10-31-42	612-210-11
и	Rio Grando	ملاحصا	883	hod .	=2.1338 + 0.019	1.00	-2.152	10-11-42	611-210-11
-3	Rio Grando	Atomotta		Total Control	Committee of the Commit		=2.1521 + 0.008	8-20-42	
-3	Rio Graniei	Association			=2.123W + 0.032		=2.1488 + 0.007	9- 2-42	411-29-13
83	Rio Grado	Anomotic	907	and and	=2.12fW + 0.02f		2.1518 + 0.005	10-31-42	611-210-11
13	Rio Grando	Assurtis		764	×2.0979 + 0.024		=2.1331 - 0.012	2-7-42	611-27-13
	Rio Granie:	Anomytic	4000	Ind	=2.100# + 0.030 =2.11## + 0.022	2130	=2.1438 - 0.080		611-210-11
11	Rio Grando	Acomptts:			=2.325# + 0.02A	1.00	#2.1608 - 0.011	3-51-13	977-50-71
-01	Rio Grando	Agencyld.c	4054	Red	=2.224W + 0.025		-2-2358 + 0.014		வுக்க
- 0	Rio Grando	Peolo	826/	Red, double end hang	#2.139W + 0.025	200		9- 2-12	611-28-13
- 19	Rio Grando	Perta	891	Red, double and language	*2.100# + 0.025	1,00	=2.1248 + 0.005	8-21-12	
- 0	Rio Grande		4022	Red, double and hanger	=2.200# + 0.020	1,00	=2.2278 - 0.007	8-20-12	
-	Rio Grande	Improve	2	Rod, double and hanging				8-7-12	611-27-13
1	State Barrie	63 St. V.		0.7°above 15/alliptical	-2.192W + 0.020	1.00	=2.1578 + 0.025	8- 7-42	
1		10000	1 00	6.7°above 30falliptical	*2,1898 + 0.019	. 00	0.1000 . 0.070	8- 7-42	
æ	0.000	-	1000	The second	+2.194N + 0.017		=2.1588 + 0.053	8- 7-42	
	Rio Grando	Monstie		Rod Rod	#2.122# + 0.028 #2.206# + 0.015	1.00	=2.1425 + 0.008	8 20-42	611-28-4
	Rio Grando Minidoka	Pente	796	Bed, double end hanger	=2.145K + 0.025	2.24	=2.1671	11-27-12	611-28-4
	Control Valley	Improved		Red, double end hanger	*2.306# + 0.020		-2.10/H	8-7-12	611-211-7
	Control Valley	Improved		Rod, double end hanger	=2.306N + 0.019		=2.2898 + 0.036		
	Rapid Faller	Improved	1025	Red, double end hanger	#2.295W # 0.025		-11-072	6-24-42	
	Clamath	-Posto-	829	Red, double end hanger	=2.1448 + 0.027	1,00	=2.179W - 0.008	8-21-12	611-28-8
	Sorth Platte	Posta	830	Red, double and hanger		1.00	=2.212 + 0.019		611-29-6
	Rio Grande	Penta	4025	Rod, double end hanger				10-8 -42	611-29-12
	Takim		745	Rod, double and hanger			=2.2058 + 0.009		611-29-15
	Derry-Ges. Day.	A	4075	Red, double end hanger	=2.1788 + 0.029 =2.1738 + 0.021		=2.183# + 0.024 =2.160# + 0.035		611-210-11
	Rio Grande		4064	Rod, double end hanger Rod, double end hanger	=2.321# + 0.016		=2.306# + 0.039		611-210-11
	K10 Grande	A	404	6.7 above 15 calliptical	*2.35AN + 0.014		=2.342= + 0.026		611-211-7
				6.7 above 30 elliptical	#2.364H + 0.016		=2.3731 + 0.007		611-211-7
				9.8 above 50 Calmbos	=2.330M + 0.038		=2.323N + 0.045		611-211-7
	Rio Grande	Pesta	818	Red, double end hanger	WE.17AM + 0.032	1.00	=2.165# + 0.041	11-27-42	611-211-7
	Rio Grande	Penta	746	Rod, double end hanger	=2.176M = 0.025	1.00	=2.182# + 0.019	11-27-42	611-211-7
	Minidoka	A	1045	Rod, double end hanger	=2.210H + 0.017		=2.1810 + 0.046	12 -9-42	611-212-2
	Yakina	Penta	863	Rod, double end hanger	=2.234M + 0.025		=2.209N + 0.050		611-32-5
				4.25" above 30# torpedo	<2.233W + 0.037	1.000	=2.2771 - 0.007	2-15-43	611-32-5
		1		8.5° above lower of two	*2 2/6E + 0 0/0	1 00	-0 2004 . 0 004	2.16./2.	611 22 6
	Tabdas	Bonda	923	Rod, double end hanger	=2.246 3 + 0.040 =2.225 3 + 0.025		=2.278d + 0.008 =2.290N + 0.050	2-15-43	611-32-5 611-32-5
	Yakima	Penta	72)	4.25" above 30# torpedo	=2.2341 +0.030		=2.249N + 0.050		611-32-5
				8.5" above lower of two	-11-23 101070	1.00	-E : A : 0 : 0 : 0 : 0 : 0 : 0 : 0 : 0 : 0	2-17-47	011)-)
				30# torpedo weights	-2.156W + 0.047	0.34	=2.251N + 0.015	2-15-43	611-32-5
	Winidoka	A	1018	Rod, double end hanger	=2.280N + 0.028	/		2-15-43	611-32-5
	Tuma	Ä	1010	Rod, double end hanger	=2.296N + 0.027			2-13-/,3	611-32-6
	Denver-Gen.Inv.	A	1038	6.7"abcve 15#elliptical	=2.2238 + 0.017		=2.2100 + 0.030		611-34-1
				6.7"above 30#elliptical	=2.2111 + 0.023	1.00	=2.219N + 0.015	4 -6-43	611-34-1
	Belle Fourche	Penta	748	Rod, double end hanger	=2.178N + 0.020	2 00	-2 193M	4 -6-43	611-34-1
.,,	Belle Fourche	Acoustic	4010	Rod 4.9* Above 30# Columbus	=2.159N + 0.024 =2.151N + 0.039		=2.183N =2.185N + 0.015	4 -6-43 5-13-43	611-34-1
	Central Valley	A	1029	4.7" NOOVE JOW COLUMNIES		3.60	=2.267N - 0.280	J-13-43	011-77-10
	Rio Grande	Penta	886	Rod, double and hanger	=2.134N + 0.016	3.00	V.1.00	6-14-43	611-36-3
	Rio Grande			6.7" above 15#elliptic				6-14-43	611-36-3
				6.7" above 30 elliptic			=2.3341 + 0.024	6-14-43	611-36-3
- 1									

•			GERRIT MITER R	ATING RECORD				3
Project	Туре	Meter No.	Method of Rating	Equation		Equation	Date	Tork So.
X10200								
Rio Grande	Acoustic		Rod	¥ =2.223¥ + 0.017	1 1		6-14-43	611-36-3
Rio Grande	Acoustic		Rod			¥=2.249# + 0.024	6-14-43	611-36-3
Rio Grande	Penta	862	Rod, double end hanger	=2.184 T + 0.013	1.00	=2.176# + 0.019		611-36-3
Rio Grande	Penta :	888	Rod, double end hanger	=2.2681 + 0.044	1.00		6-14-43	611-36-3
Rio Grande	Penta	890	Rod, double end hanger					611-36-3
Denver-Gen. Inv.	A	1019	6.7 above 15#elliptical	=2.2921 + 0.019	1.00	=2.270# + 0.041		611-36-3
	1		6.7 above 30#elliptical	=2.299# + 0.018	1.00	=2.288# + 0.029		
Rio Grande	Penta	827	Rod, double end hanger		1.00	=2.174# + 0.014		611-36-12
Rio Grande	A :	4072	Rod, double end hanger			=2.257% + 0.022		
	4		6.7 above 15 felliptical	=2.2858 + 0.024			6-26-43	611-36-12
	4 :		6.7 above 30 felliptical				6-26-43	611-36-11
North Platte	A :	4037	Rod, double end hanger	=2.2434 + 0,020	4.		6-26-43	611-36-12
Klamath	Single	i		•	•			
	Contact	815	Rod, double end hanger	=2.153H + 0.032				611-36-12
Denver-Gen. Inv.	A :	1034	6.7 above 15#elliptical	=2.216# + 0.017	1,00	=2.2241 + 0.009		
	[6.7 above 20/elliptical				6-06-65	611-76-15
Provo River	A	4058	Rod, double end hanger	=2.284N + 0.023	1.00	=2.2621 + 0.045	-Cine	611-37-1
Denver-Rid Lab.	Penta :	852	Rod, double end hanger	=2.117W + 0.031	1.00	=2.135# + 0.013	10- 8-42	611-29-12
Denver-Hyd.Lab.		4013	Rod, double end hanger		,		10- 8-42	611-29-12
Contral Valley	Comb.	4027	Rod, double end hanger				10- 8-42	611-29-12
Denver-Hyd. Lab.	Penta	737	Rod, double end hanger			=2.1725 - 0.006	11-27-42	611-211-7
Denver-Hyd.Lab.			Rod	=2.169# + 0.023				
Yakima	A	4039	Rod, double end hanger					611-36-13
			4.25" above 30# torpedo		10.38		8-16-43	611-35-13
				ŧ .	11.00	=2.3348 + 0.015		
			8.5" above lower of two	=2.1881 + 0.034	10.36	=2.359# - 0.025	8-16-43	611-36-13
		1	30# torpedo weights		1.00			
Denver-Gen. Inv.		4076	Rod, double end hange	=2.180# + 0.020	1.00	=2.150# + 0.050	8-23-43	611-38-14
	1		6.7"above 15#elliptical		1.00	=2.180# + 0.030		611-38-14
	1		6.7 above 30 elliptical		1.00	=2.190# + 0.030	8-23-43	611-38-14
Rio Grande		2	Rod, double end hanger					611-39-13
		1	6.7"above 15#elliptical			=2.191# + 0.007		611-39-13
	1		6.7 above 30 elliptical				9-27-43	
	I		9.75 above 50 Columbus	=2.1805 + 0.016		=2.161# + 0.035	9-27-13	611-39-13
Rio Grande	Penta	818	Rod, double end hanger					611-39-13
Yakima		1065	Rod, double end hanger			=2.184H + 0.023		
			4.25" above 30# torpedo			=2.2488 + 0.028	10-26-43	611-310-4
Yakima	Penta	863	Rod, double end hanger			=2.216# + 0.026	10-26-43	611-310-4
			4.25 above 30/ torpedo	=2.2688 + 0.023			10-26-43	611-310-4
Yakima		1064	Rod, double end hanger		1.00	=2.249# + 0.034	10-26-43	611-310-4
			6.7"above 30#elliptical		1.00	=2.287% + 0.021		611-310-4
Hyd.EngDenver	A	4065	Rod, double end hanger	=2.1868 + 0.019	lı.∞i	=2.1798 + 0.026	11-6- 43	611-310-4
Rio Grande	Comb.	891	Rod, double end nanger	=2.100N + 0.023		=2.134N - 0.011		611-311-2
Rio Grande	Acoustic		Rod	=2.111 + 0.032				
	Acoustic		Rod	=2.1211 + 0.025			11-6-13	
Klumath	Penta	829	Rod, double end hanger	=2.163N + 0.025		·	11-24-43	611-311-6
Minidoka	A	1045	Rod, double end namer	=2.185N + 0.025			12-21-43	611-312-6
	-		4.9" above 30# Columbus	=2.2078 + 0.015		=2.1839 + 0.039		
Provo River	A	4066	Rod, double end hanger	=2.307N + 0.015		=2.276# + 0.046		
			4.9" above 30# Columbus	=2.3218 + 0.027			12-21-43	611-312-6
Proj. Planning	A	4061	5.3" above 15# Columbus	=2.2598 + 0.018		=2.241N + 0.036		611-312-6
•		•	4.9" above 30# Columbus	=2.299N + 0.018		=2.261N + 0.056		611-312-6
Rio Grande	Penta	746	Rod, double end hanger	=2.1978 + 0.023		=2.220N	1-12-44	611-312-1
Shoshone	Penta		4.9" above 30# Columbus	=2.159N + 0.025			1-12-44	611-312-1
Proj. Planning		1016	Rod, double end hanger	=2.293N + 0.026		=2.2841 + 0.035	1-12-44	
ColoBig Thomp		1020	Rod, double end hanger	=2.326N + U.U26		=2.288N + U.U64		611-312-1
<u> </u>			4.9" above 30# Columbus	=2.334N + 0.027		=2.3008 + 0.061	1-12-44	611-312-1
Rio Grande	Acoustic	929	Rod	=2.139N + 0.039	ր.ա	=2.1781	1-12-44	
Rio Grande	Acoustic	4001	Rod	=2.141N + U.ú36		=2.148N + 0.029	1-12-44	
Rio Grande	Acoustic	4004	Rod	=i.1234 + 0.034	• •	=2.1544 + 0.008		611-312-1
Rio Grande	Acoustic	4055	Rod	=2.183N + U.038		=2.2268 - 0.005	1-12-44	
Proj. Planning		1000	Rod, double end hanger	=2.259N + 0.020	- 1	=2.2379 + 0.042	2-18-44	611- 42-
Proj. Planning		1014	Rod, doubte end hanger	=2.274N + U.U26		=2.25211 + 0.048	2-18-44	611- 42-
Proj. Planning		1035	Rod, double end hanger	=2.2058 + 0.022		=2.1908 + 0.037	2-18-44	611- 42-
Proj. Planning	A	1017	Rod, double end hanger	=2.252N + U.027	L. 00	=2.2268 + 0.053	2-18-44	611- 42-
Proj. Planning	A	_23نِ1	5.3" spove 15# Columbus	=2.2678 + 0.035			2-18-44	611- 42-
		-	4.9" above 30# Columbus	=2.3178 + 0.026		≈.3.68 + 0.037	2-18-44	
Carlabad		1008	Rod, double end hanger	=2.151N + 0.024		=2.1608 + 0.015	2-18-44	
Proj. Planning	A	1052	Rod, double end manger	=2.238N + U.022	p.00	≈ .217 1 + 0.043	2-18-44	
Ye kine	A :	4039	Rod, double end nanger	=2.2471 + 0.025	L	-0.2198 - 0.004	2-18-44	
			AL BOOVE SU: Lurpedo	=2.023 + MALC. 2=		=2.3431 - 0.006 =2.2641 + 0.012	2-18-44	
			4.9" above 30# Columbus	=2.2568 + 0.020	۳.00	-K . KOAH . U.UAK		I
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			1				l	1

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	CURRENT METER RATING RECORD								
•	Project	type	Noter No.	Method of Rating	Equation		Equation	Date	Test No.
4	Tables	Pente	.B95		¥=2.163€ + 0.020		▼ =2.152# + 0.031		611-42-9
	<u>}</u>			44" above 30# terpedo	=2.2098 + 0.018	1.00	=2.2339 - 0.006		617-45-3
-1			4022	4.9º above 30# Columbus	=2.1393 + 0.032 =2.2048 + 0.037	1.00	=2.1669 + 0.005		611-42-3
	Tuma Shoshone	Acoustic Pesta	925	Rod 4.4° above 30# Columbus		1.00	=2.2208 + 0.021 =2.1378	2-12-44	977-45-9 977-45-3
Ì	Rio Granie	Acoustic		Rod	=2.134 + 0.037	1.00	=2.1621 + 0.009		611-12-7
	Rio Grande	Acoustic		Rod	=2.1038 + 0.034	1.00	=2.1178 + 0.020		611-42-7
	Rio Grande	A	1066	Rod, double end hangur	=2.209# + 0.023	1.00	=2.1965 + 0.034		611-42-7
				5.3" above 15# Columbus		1.00	=2.171 + 0.047		617-65- <u>7</u>
	Danth	A	1067	Rod, double end hangur	=2.2843 + 0.027	1.00	=2.2763 + 0.035		611-42-7
	Proj. Planning		4042	4.9° above 30# Columbus Rod, double end banger	=2.3125 + 0.028 =2.2595 + 0.027	1.00	=2.2973 + 0.043 =2.2413 + 0.045		en-15-10
i	Proj. Planning		1051	Rot, double end hanger	=2.2088 + 0.024	1.00	₹.2165 + 0.016	3-22-44	677-43-70
]		4.9" above 30# Columbus		1.00	=2.2268 + 0.007		977-13-70
	Proj. Planning	A	1003	Rod, double end hanger	=2.2589 + 0.021	1.00	=2.2378 + 0.042		611-12-10
۱ ا				4.9 above 30# Columbus		1.00	=2.2645 + 0.016		617-13-10
	Rio Creati	Toomero		Rod	=2.1278 + 0.029	1.00			611-43-4
	Rio Grando Rio Grando	Acoustic Acoustic		Rod Rod	=2.1278 + 0.032 =2.1548 + 0.035	1.00			शा-१३-१ शा-१३-१
	Rio Grande	Acoustic		Rod	=2.1068 + 0.037	1.00			611-43-4
	Rio Granda	Acoustid		Rod	=2.1218 + 0.037	1.00			617-13-1
	Rio Grando	Accustão	1051	Rod	=2.1905 + 0.031	1.00	≈2.2159 + 0.006	3-25-44	611-43-4 .
	Rio Grando	Acoustic		Rod		I		1	
	Sto George	Acometic		Rod	=2.2263 + 0.036	1.00			
	Mo Grade	A	4056	Rod, double end hanger 6.7° above 15# B.	=2.2778 + 0.025 =2.3138 + 0.024	1.00			917-13-1 917-13-1
			1	6.7º above 30# E.	=2.3338 + 0.017	1.00			
	Takina	A	1068	Rod, double and hanger	=2.2649 + 0.019	1.00			611-43-1
		3		4.90 above 30# Columbia	=2.2621 + 0.023	1.00	=2.2418 + 0.044	3-4 -44	611-43-1
		1	[5.3º above 15# Columbia		1.00			(1)-(3-1
	Provo	4 (58	Rod; Asthie end hanger		11.00			هي-ي-د
	Ard.Lab.	Mod. 616	875	Rod Sold Columbia	=2.2873 + 0.023 =2.1733 + 0.025	1.00		2224	97-73-4 97-73-4
.	Ryd,Lab.		4059	Rod, double end banger	=2.2588 + 0.021			5-13-44	611-45-2
	75.25		1	5.3" above 15# Columbu					611-15-2
~	:	i		4.9" above 30# Columbu	=2.2838 + 0.020			5-13-44	611-45-2
	Hyd.Lab.	A	1055	Rod, double end hanger			=2.2248 + 0.022		611-45-2
•		ł	ľ	5.3" above 15# Columbu				5-13-44	611-45-2
	Ard.Lab.	. .	1069	4.9" above 30# Columbus Rod. double end hancer		1.00	=2.23911 + 0.034		611-45-2
	Market.	^ }	1200	5.3" above 15# Columbus		1.00	=2.1838 + 0.007	5-13-44	
	,	ı		4.9" above 30/ Columbu		1.00		5-13-44	611-15-2
		A .	1070	Red, double end banger			4 =2.1508 + 0.03 3	3-13-46	611-45-2
	3			5.3" above 15# Columbu				5-13-44	611-45-2
	4.43		1	/ 00 chans 20/ 001 mbm	=2.1729 + 0.025				433 46 0
	Project Plennin	1	1	4.9" above 30# Columbus	=2.136# + 0.043	1.00	=2.1578 + 0.022	4 >-12-44	oπ-«>-ς
	Project Planing	, A'	1053	Red suspension	=2.2198 + 0.021	1.00	=2.2269 + 0.012	16-21-46	611-46-4
	Yakisa	Ã	1071	Rod, double end banger	=2.2198 + 0.013	1.00	=2.198M + 0.034		611-46-4
	·	1	ì	5.3" above 15# Columbu		1400	=2.1858 + 0.020		611-46-4
	[_ ,		1	4.9" above 30# Columbu					
	Ryd.Lab.	^	1072	Rod, double end banger 5.3° above 15# Columbus					
	ŀ	i	1	4.9" above 30# Columbus			• · · · · · · · · · · · · · · · · · · ·	6-21-44	
	Byd.Lob.	I A	1073	Red, double end hanger					
,		ŀ	ł	5.3" above 15# Columbus	=2.149H + 0.032	1.00	=2.18AN	6-21-44	611-44-4
	` ·	· .	l	4.9" above 30# Columbu			=2.190B + 0.020		
	Rio Grande	Penta 62	troro	Rod, double end hanger			-2 201 - 4 0 010	6-23-44	611-46-9
	1	l	1	4.9" above 30# Columbus 9.8" above 50# Columbus			•		
	Rio Grande		4073	Rod, double end hanger	=2.277N + 0.021		-2.20)8 + 0.021	6-23-44	
	المالية المالية	_		5.3" above 15# Columbu		1.∞			611-46-9
•		ŀ	1	4.9" above 30# Columbus		1.00			611-46-9
	Rio Grande	616	908	Rod	=2.1049 + 0.024	1			611-46-18
	Rio Grande	616	4012	Rod	=2.113N + 0.027		=2.140N	7-5-44	611-46-18
	Rio Grande	A	4064	Rod, double end tanger 4.9" above 30# Columbu	=2.3078 + 0.015 =2.3278 + 0.021		=2.341N + 0.00°		611-46-18
	Rio Grande	621	737	Rod. double end hanger	=2.148 + 0.02	$1.\alpha$		11-27-42	
	Rio Grande	621	852	Rod, double end nanger	=2.12N + 0.03	1.00		10-8-42	611-29-12
	Rio Grande	621	4013	Rod, double end hanger	=2.19N + 0.02			10-9-42	611-29-12
1	North Platte	A	337مي	Rod, double end hanger	=2.229N + 0.021				
J	All-Aserican	A	1046	Rod, Couble end hanger	=2.1488 + 0.015				611-47-1
			ì	5.3" above 15# Columbus 4.9" above 30# Columbus	=2.108N + 0.028 =2.143N + 0.025			7-12-44	611-47-1 611-47-1
				4.7. alove joy columbia		1	1]
		l					1		1
		<u> </u>	<u></u>	<u> </u>	1		11	10	

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5.3° above 150 Columbus 4.9° above 300 Columbus 2.161N • 0.029 1.00 =2.165N - 0.016 2.161N • 0.030 1.00 =2.204N - 0.013 2-1-44 5.3° above 150 Columbus 4.9° above 300 Columbus 2.160N • 0.029 1.00 =2.104N - 0.005 2-1-44 611-411-13		France	Type	Hoter Ho.	Nethod of Batime	Brustien	1	Equation	Date	Test No.
Consistent Vallage)	Project Plenning		2004	Ded. duble and become	1702 + 0.017	3 00	THE 1844 A A AND	G 00 44	433 49 6
Epicemilis Lab. A 1076	-						1.00	4-8-TOFE - 0.000		
Privatic Lab. A 1076 108 1077 108		September 1997	1000	-Arterio			1.00	-2.220H - 0.021	7-66-66	OTT
Rydramis Lab. A 1079 100 1			175		4.84 shows 80g Columbus	-2.219H + 0.016				
Rydramis Lab. A 1078 Bod, devide and heapter 0.000		Description (a).	A	1074	hed, drubbe and benjur		1.00	-2.186H + 0.025	7-22-44	611-47-6
Rydrankie Lab. A 1078 Bod, derble out hanger 5.3% shown life (includent) 1.000 2.1788 0.027 7.22.44 21.47.5 1.000 2.1788 0.027 7.22.44 21.47.5 1.000 2.1788 0.027 7.22.44 21.47.5 1.000 2.1788 0.027 7.22.44 21.47.5 1.000 2.1788 0.027 7.22.44 21.47.5 1.000 2.1788 0.027 7.22.44 21.47.5 1.000 2.1788 0.027 7.22.44 21.47.5 1.000 2.1788 0.027 7.22.44 21.47.5 2.1788 0.027 7.22.44 21.47.5 21.4		The same of	80							
Rydramiis Lab. A 1009 Bod. dominis on the languary Section 1000 1		Budganlie Lab.		3096	4.0- and sup col=see				D 00 44	433 45 5
Primentic Lab.		Actes To		20/5					7-22-44	611-47-6
Rydramiis Lab. A 1007 Bed. devils of hanger 9.188 9.087 9.1888 9.087 9.1888 9.087 9.1888 9.087 9.1888 9.088 9.1888		ALL PROPERTY.	100							100000
Rydrenlic Lab. A 1076 Body Bull-richard		Rydraulic Lab.	A	1076					0-25-44	611-48-23
Rydraulia Lab. A 1079 Rod, denbla cent hanger 6,27 mind, denbla cent hanger 6,27 mind, denbla cent hanger 6,28 minor 189 (O.1mbus 6,			1000	100	5.5° above 15# Columbus	-2.158 + 0.021	1.00	-2.149H + 0.051		
Eydraulic Lab.										On the second
Rydraulic Lab.	N	Materile Ivp.	A	1017					8-25-44	617-49-17
Rydraulic Lab. A 1079 Red, deable with heager S. S. above 185 Columbus 4.0° above 285 Columbus 4		La la	-	1777						
2,35 above 15 Columbus 1,00 2,179 0,000 2,221 0,00 2,221 0,000 2,221 0,000 2,221 0,000 2,221 0,000 2,221 0,000 2,221 0,000 2,221 0,000		Dwimmilto Tab.		1020					8-05-44	411-48-11
### ### #### #########################		There are 500.	•	2015						027-0-17
### Rystranic Lab. A 1000 declared and angue declared angue de des above 15 Columbus de de deve 15 Columbus de des above 15 Columbus de des above 15 Columbus de		C C C C C C C C C C C C C C C C C C C	200							
All-meries Comal A 4600 April 6 Columbus Bydrumite Lab. A 1002 Bed with aliding support A 2500 April 6 Columbus Bydrumite Lab. A 1002 Bed with aliding support A 2500 April 6 Columbus Bydrumite Lab. A 1002 Bed with aliding support A 2500 April 6 Columbus Bydrumite Lab. A 1003 Bed with aliding support A 2500 April 6 Columbus Bydrumite Lab. A 1003 Bed with aliding support A 2500 April 6 Columbus A 1003 Bed with aliding support A 2500 April 6 Columbus A 2500 April 6 Columbus Bydrumite Lab. A 1003 Bed with aliding support A 2500 April 6 Columbus A 1003 Bed with aliding support A 1004 Bed with aliding support A 1005 Bed with aliding		Erdraulie Lab.	A	1079	and, double and hanger			4	8-25-44	611-48-11
## A 600 Red, double ont hanger					5.8" above 15/ Columbas	-2.1869 + 0.084	1.00	-2.22]H - 0.008		
### ### ##############################							1.00	100.0 - WOM.S-		
Column C		All-beriose Canal	A	4080					9-12-44	977-48-8
### Privale Lab. A 1002 ned with sliding supports 1,500 0,000 1,000 2,223H 0,000 1,000 2,223H 0,000 1,000		The state of the s								1
Experimental Lab. A 1080 S.50 above 156 Columbus C.500 C.5				1000			1.00	-2.2559 · 0.025	10 7 44	433 40 30
## A 1060		Marie III.	A	100			1.00	99.951H - 0.006	10- 1-66	PTT-66-TE
Rydreniic Lab. A 1000 S.5° above 156 Columbus C.15° above 156 Col		1 1 2	100							
Rystenite Lab. A 1000 S.5 above 15g Columbus 2.1509 0.018 0.021 0.00 2.1519 0.020 10-7-44 611-49-18 0.5 above 15g Columbus 0.000 0.001		Sufront to Lab.	A	1059					10- 7-44	611-49-12
Rydranic Lab. A 1080 Red with sliding supports 5.8° above 156 Columbus 2.1868 0.026 1.00 2.1868 0.007 1.			7							
Rydramic Lab. A 1080 Columbus Colu						-2.8008 + 0.021	1.00	-2.2111 + 0.010		11
Rydraulic Lab. A 1000 A		By Calle Lab.	A	1060					10- 7-44	611-49-12
Rydraulic Lab. A 1000 Rod with alisting supports S.5% above 156 Columbus Canad Valley Rydraulic Lab. A 1000 Rydraulic Lab.				14						
Count Valley Rydraulic Lab. A 1068 Rod Rydraulic Lab. A 1069 Rydraul				2000					10 7 44	40. 10. 10
Creant Valley Rydraulic Lab. Communic Columbus	1	Elecatio res.	A	men					10- 1-66	OTT-49-TE
Cream Valley Rydraulic lab. A 1068 End Accountic A	/	000000000000000000000000000000000000000								
Tuna		Count Vol100	According	921					10-24-44	611-410-6
Tem										
### Approximation A \$60								-2.167# + 0.007	10-25-44	611-410-9
Team Accustic 108 Rod					4.9" above 80# Columbus	-2.1578 + 0.068	1.00			
Rydraulic Lab. A 1088 Rod with aliding support 2.2528 0.024 1.00 2.2548 0.015 11-9-44 611-410-19 2.2528 0.029 1.00 2.2548 0.015 11-9-44 611-410-19 2.2528 0.029 1.00 2.2548 0.015 11-9-44 611-410-19 2.2528 0.029 1.00 2.2548 0.021 1.00 2.2548 0.021 1.00 2.2548 0.021 1.00 2.2548 0.021 1.00 2.2548 0.021 1.00 2.2548 0.021 1.00 2.2548 0.021 1.00 2.2548 0.021 1.00 2.2548 0.021 1.00 2.2548 0.021 1.00 2.2548 0.022 1.00 2.2548 0.024 1.00 2.2528 0.025 1.00 2.2528 0.025 1.00 2.2528 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00 2.2588 0.005 1.00		200		- Y						
Systematic Lab. A 1026 End with aliding support 5.5° above 156 Columbus 4.9° above 306 Columbus 4.9° above 3										
S.S. above 15 Columbus -2.252										
######################################		Hydraulic Lab.		map					12	077-370-70
Rydraulic Lab. A 1068 Red with sliding support S.5° above 156 Columbus Rydraulic Lab. A 1049 Red with aliding support S.5° above 506 Columbus Rydraulic Lab. A 1049 Red with aliding support S.5° above 506 Columbus Rydraulic Lab. A 1049 Red with aliding support S.5° above 506 Columbus A.5°										
Rydraulic Lab. A 1082 Bod with aliding support 5.5% above 50% Columbus 4.9% above 50		Pulpuplie Joh.	A	1058			1.00	-2.1948 + 0.015	11- 9-44	611-410-16
Rydraulic Lab. A 1002 Section Sectio		94 CM	-			-2.155E + 0.027	1.00	-2.1943 - 0.012		
######################################								-2.2138 - 0.008		
### ##################################		Hydraulic Lab.	A	1000					11- 9-44	611-410-16
### A 1049 Rod with sliding support 2.828N + 0.020 1.00 2.828N - 0.008										
S.S above 15# Columbus -2.289# + 0.028 1.00 -2.825# - 0.008 -2.845# - 0.008 -2.845# - 0.008 -2.845# - 0.008 -2.845# - 0.008 -2.825# - 0.009 -2.825# - 0.							1.00	-5.2511 . 0.001	11 9-44	430 30
######################################		Bydraulie Lab.	A .	4050			1 00	00. 1910 - 0.00R	TT- 2-40	9TT-4TT-TP
Rydraulic Lab. A 1049 Rod with sliding support 4.9° above \$0.6 Columbus 4.9° above \$0.6 Co										
######################################		Budmauld a Tab.		1049					11- 6-44	611-411-6
######################################		Wat served Serve	-							
######################################		Androulie Tab.		1049				-	12- 1-44	633 434 30
######################################			_	2047				· ·	15- 1-44	911-411-15
######################################										
3.3° above 156 Columbus -2.140N + 0.029 1.00 -2.165N - 0.016		Edraplic Lab.	A	1057		•			12- 1-44	611-411-12
######################################					5.3° above 150 Columbus					
5.3° above 156 Columbus =2.157N + 0.029 1.00 =2.104N - 0.005 =2.205N + 0.001 =2.205N + 0.005 =2.205N + 0.005 =2.205N + 0.005 =2.205N + 0.005 =2.205N + 0.007 =				EDAY.			1.00	-2.204N - 0.013		
### above 30 Columbus -2.180N + 0.029 1.00 -2.20N + 0.001 1.00 -2.220N + 0.001 1.00 -2.220N + 0.050 1.00 -2.220N + 0.050 1.00 -2.220N + 0.005 1.00 -2.220N + 0.007 1.00 -2.220N + 0.007 1.00 -2.230N + 0.007 1.00 -2.230N + 0.007 1.00 -2.230N + 0.007 1.00 -2.250N + 0.007 1.00		Endraulic lab.	A	1061					12- 1-44	611-411-12
Rydraulis Lab. A doi: 1 Rod with sliding support = 2.231M + 0.019 1.00 -2.220N + 0.050 12-1-44 611-411-15 611-4				1						1
3.3° above 15¢ Columbus =2.199N • 0.024 1.00 =2.220N • 0.005				2000						
1.9° above 30% Columbus =2.221N + 0.025 1.00 =2.239N + 0.007 =2.252N + 0.007 =2.252N + 0.052 =2.352N + 0.052 =2.352N + 0.052 =2.352N + 0.027 =2.352N + 0.027		Platentia fra.	A	1017					2- 1-44	611-411-12
All-American Canal A 1010 and with sliding support =2.3168 + 0.016 1.00 =2.252N + 0.052 12=11-44 611-412-4										
4.9° above 30\$ Columbus =2.305N + 0.074 1.00 =2.302N + 0.027		All-American Canal	A 4	1010					12-11-44	611-412-4
			-	1						011-415-4

CURRENT METER RATING RECORD

HYD-JP1-

٠ĺ	Produce		Meter			<u>.</u>			
. 1	Project	Type	No.	Method of dating	Rquation	N	Equation	Date	Test No.
	Riverton	Acoustic			V-2.129N + 0.030	-	V-2.159N	11- 9-44	611-410-18
1	Yakima	A	1063	Rod with sliding support	-2.179N + 0.026	1.00	-2.164N + 0.023		611-412-5
- 1	Tucumcari	A	1047	Rod with sliding support 5.3° above 15# Columbus	=2.175N + 0.024 =2.144N + 0.029	1.00	=2.196N + 0.001 =2.196N - 0.025	12-15-44	611-412-10
ł				4.9° above 30 Columbus	-2.165N + 0.030	1.00	-2.217N - 0.022	1 1	j
- 1	Eydraulic Lab.		1083	Rod with sliding support	-2.133N + 0.027	1.00	-2.155N + 0.005	2- 2-45	611-51-1
	Ť		1	5.3" above 15# Columbus	-2.103N + 0.031	1.00	-2.155V - 0.021		,
ı				4.9 above 30# Columbus	-2.124N + 0.032	1.00	-2.174N - 0.01b	ا ـ ـ ـ ا	
- 1	Hydraulic Lab.	*	1064	Rod with sliding support 5.3° above 15¢ Columbus	=2.193N + 0.025 =2.161N + 0.030	1.00	=2.169N + 0.049 =2.169N + 0.022	2- 2-45	611-51-1
1				4.9° above 304 Columbus	=2.164N + U.030	1.00	-2.155N + 0.026		1
	Hydraulic Lab.	A	1085	Rod with sliding support	-2.213N + 0.023	1.00	=2.201N + 0.035	2- 2-45	611-51-1
- 1	_			5.3 above 15 Columbus	-2.161N + 0.02p	1.00	-2.201M + 0.008		
	77-4			4.9° above 30# Columbus	-2.204N + 0.026	1.00	-2.220N • 0.012		
	Hydraulic Lab.	^	1086	Rod with sliding support 5.3° above 15# Columbus	=2.201 + 0.029 =2.169N + 0.034	1.00	-2.201N + 0.002	2- 2-45	611-51-1
			1	4.9° above 30# Columbus	-2.192N + 0.034	1.00	-2.22UN + 0.006		1
	Takima	A ,	1063	Rod with sliding support	-2.163N + 0.025			1- 9-45	611-51-7
- 1			ì	5.3" above 15# C.wt.	-2.152N + 0.030	1.00	-2.163N - 0.001		1
1	24. 2			4.9° ubove 30# C.wt.	-2.173N + 0.031	1.00	=2.2U2N + 0.002		
	Rio Granie	A	4065	Rod with sliding support	=2.316N + 0.024 =2.305N + 0.030	1.00	=2.340N =2.360N = 0.025	2-13-45	611-52-3
			ĺ	9.6 above 50# C.wt.	-2.299N + 0.029	1.00	-2.316N + 0.012		1
	Rio Grande	A	4072	4.9° above 3C4 C.ut.	-2.272N . 0.029	1.00	-2.269N + 0.012	2-13-45	611-52-3
	•			9.8" above 50# Ct.	-2.265N + 0.029	1.00	-2.246N • 0.046	(
	Rio Grande	Assuction	•	Rod	-2.131N + 0.039	1.00	-2.176N - 0.006	2-13-45	
	Rio Grande Rio Grande	Acoustic Modified		Rod Rod	-2.216N + 0.032 -2.171N + 0.031	1.00	-2.277N0.027 -2.233N - 0.031	2-13-45	
	Rio Grande	Moilfled		Rod	-2.145N + 0.035	1.00	=2.187N - 0.007	2-13-45	
	Hydraulic Lab.	Modlfled		Rod	-2.163N + 0.026	1.00	-2.199N - 0.010	2-26-45	
	Aydraulic Lab.	Modified		Rod	-2.265N + 0.038	1.00	-2.296N + 0.007	2-26-45	
l	Hydraulic Leb. Hydraulic Leb.	Modified Modified		Rod Rod	=2.140N + 0.030 =2.160M + 0.033	1.00	=2.207N - 0.037 =2.201N - 0.008	2-26-45	
.	Hydraulic Lab.	Mod1f1ed		Rod	=2.157N + 0.033	1.60	=2.200N - 0.010	2-26-45	
. 1	Eydraulic Lab.	Mod1f1ed		Rod	-2.193N + 0.031	1.00	-2.241N - 0.017	2-26-45	
	Takine	A	1051	Rod with sliding support	=2.166# + 0.023			2-2A-45	611-52-11
				4.9° above 30# Columbus	=2.1568 + 0.029	1.00	=2.185N =2.14N + 0.034		
	Yakima	•	1087	9.8° above 50# Columbus Rod with sliding support	=2.1490 + 0.029 =2.2130 + 0.025	1.00	=2.144N + 0.034 =2.254N - 0.016	2-29-45	611-52-11
		_]	4.9° above 30# Columbus	=2.2048 + 0.030	1.00	=2.2734 - 0.039]	
1			1	9.8 above 50 Columbus	=2:197N + 0.030	1.00			
	Central Valley	Hoff	200	3-blade propeller & garat	=0.913# + 0.100	1.12	=0.9639 + 0.156	3-10-45	611-53 - 9
1				4-blade propeller & gercci	=0.83/N → 0.086	2.60	=0.911N + 0.071 =0.918N + 0.032		
				4-orace proportion & 2 re-	-010,41 . 01000	2.60	=0.9:3N + 0.019	1	
	Hydraulic Lab.	A	1088	Rod with sliding support	=2.3058 + 0.027			3-9-45	611-5?-6
				5.3" above 15# Columbus	=2.2729 + 0.032	1.00	=2.305N - 0.001		
	Hydraulic Lab.	A	1089	4.9" above 30# Columbus Rod with sliding support	=2.295N + 0.032 =2.305N + 0.034	1.00	=2.325h + 0.002 =2.315N + 0.024		611-53-6
	,		-55,	5.3" above 15# Columbus	=2.2728 + 0.039	1.00		' '	
				4.9° above 30# Columbus	=2.2958 + 0.039	1.00			
	Hydraulic Lab.	A	1090	Rod with sliding support 5.3° above 15# Columbus	=2.2748 + 0.024	1.00	=£.287N + 0.011	3-9-45	611-53-6
				4.9° above 30# Columbus	=2.2409 + 0.030 =2.2639 + 0.030	1.00	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
	Hydraulic Lab.	A	1091	Rod with sliding support	=2.2998 + 0.030			3-9-45	611-53-6
				5.3" above 15# Columbus	=2.2659 + 0.036	1.00	=2.2998 + 0.002		
	Herimoulde Ish		1092	4.9° above 30# Columbus	=2.2881 + 0.036 =2.2921 + 0.031	1.00		2 .0 15	611-53-14
	Hydraulic Lab.	A	1072	Rod with sliding support 5.3° above 15# Columbus	=2.2598 + 0.036	1.00		3-27-45	U14-17-14
				4.9º above 30# Columbus	=2.2811 + 0.037	1.00	=2.3515 - 0.033	1	
	Hydraulic Lab.	A	1093	Rod with sliding support	=2.2829 + 0.032	1.00	l 1		611-53-14
				5.3" above 15# Columbus	=2.2489 + 0.038 =2.2719 + 0.038	1.00	l		
	Hydraulic Lab.	A	1094	Rod with sliding support	=2.282N + 0.026	1.00			611-53-14
	,	_		5.3" above 15# Columbus	=2.2489 + 0.032	1.00	=2.2871 - 0.007		
				4.9° above 30# Columbus	=2.271N + 0.032	1.00			
	Hydraulic Lab.	. •	1095	Rod with sliding support	=2.3068 + 0.032	1.00			611-5?-14
٠,				5.3" above 15# Columbus	=2.272N + 0.038 =2.295N + 0.038	1.00			
			1	ATTENDED TO THE OUT OF THE OUT OUT OF THE OUT OF THE OUT OF THE OUT OF THE OUT OUT OF THE OUT	-L+L7,01 + U+U/U	1		<u>. </u>	

ABSTRACT OF CORRESPONDENCE

April 17, 1942	- Director of the Geological Survey to Commissioner of Bureau of Reclamation. Request for relief of responsibility for repair of current meters due to lack of capable personnel.
April 24, 1942	Director of Power, Boulder City, Nevada; Superintendent, El Paso, Texas; District Engineer, Sacramento, California; and Superintendent, Yakima, Washington. Request for comments and suggestions.
May 5, 1942	- Chief Engineer to Commissioner. Suggestion that repairs of current meters be handled in laboratory shop and hydraulic laboratory.
May 15, 1942	- Commissioner to Chief Engineer. Approval of repair of meters in Denver office with rating done in Denver under certain conditions, otherwise by Bureau of Standards as in the past.
May 15, 1942	- Commissioner to Director of Geological Survey. Instructions to ship current meters and repair parts to Denver office.
May 23, 1942	- Director of Geological Survey to Commissioner. Transmitting current meters and repair parts.
May 26, 1942	- Commissioner to Chief Engineer. Transmitting current-meter records available in Washington office.
May 29, 1942	- Commissioner to Chief Engineer. List of current meters on record in Washington office; present practice of numbering meters; instructions on BR-1062 and 1063, and on five meters on order from David White Co., Milwaukee, Wisconsin; and tabulation of information furnished each project on requests for ratings.
June 25, 1942	- General Order No. 1282. Repair and rating of current meters. Instructions for shipping. Form letter of instructions.
July 3, 1942	- Chief Engineer to Commissioner. Progress report on current-meter repair.
July 18, 1942	- Chief Engineer to Director of Geological Survey.

Request for information on alloy A-metal for

current-meter pivots and bearings.

- July 24, 1942 Director of Geological Survey to Chief Engineer.

 Reply to letter of July 18, 1942. A-metal available Universal Cyclops Steel Corporation,

 Titusville, Pennsylvania. Reference to article in Civil Engineering, July 1933, by R. L. Atkinson.

 A-metal rods should be 1/8-inch oversize to prevent heat-treatment cracks.
- August 14, 1942 Purchasing Agent to Universal Cyclops Steel Corporation. Inquiry of availability of A-metal, A-20, 136-T, August 27, 1942.
- October 30, 1942 Director of Bureau of Standards to Chief Engineer.

 Discussion of our complaint of unsatisfactory

 condition of meters.
- February 12, 1943 Director of Geological Survey to Chief Engineer.
 Reply to inquiry of February 1, 1943, concerning current-meter sounding weights and methods of current-meter suspensions. Transmitted prints of 15-, 30-, 50-, and 75-pound Columbus weights.
- August 25, 1943 Assistant Chief Designing Engineer to Superintendent, Yakima, Washington. Discussion of bad condition of meter BR-4039, and request for recall of obsolete meters.
- November 10, 1943 J. E. Warnock to D. M. Forester. Bad condition of meter ER-4063 from Grants Pass, Oregon.
- November 15, 1943 General Order No. 1491. Concerning vouchers, appropriation symbols, and title chargeable.

 Revival of General Order No. 283 covering annual inventory of current meters.
- December 30, 1943 Chief Engineer to Regional Director, Sacramento, California. Discussion of poor condition of equipment as received, particularly poor condition of pivots. Noted recent repair and rating of meters by University of California.
- January 5, 1944 Assistant Chief Designing Engineer to Superintendent, Powell, Wyoming. Plans for recalling old equipment.
- January 11, 1944 J. E. Warnock to D. M. Forester. Transfer of repair parts to hydraulic laboratory.
- January 20, 1944 G. H. Bolt to L. J. Moran. Claim for damage to current meter BR-1023 by express company.

- February 1, 1944 Assistant Chief Designing Engineer to Superintendent, El Paso, Texas. Recall of old equipment to be replaced by modern equipment. Similar letter to Yakima on January 9, 1944.
- March 1, 1944 Assistant Chief Designing Engineer to Superintendent, Yakima, Washington. Reply to project letter relating unsatisfactory experience with type A meter.
- March 27, 1944 Assistant Chief Designing Engineer to Superintendent, El Paso, Texas. Repair of acoustic current meters. Request for trial of BR-875, a modified 616 meter.
- June 3, 1944 J. E. Warnock to J. O. Daniel. Salvage of obsolete current meters.
- October 3, 1944 Acting Assistant Director to Superintendent, Grand Junction, Colorado. Salvage of obsolete ourrent meter BR-799. Similar letter to Yuma, October 6, 1944.
- October 7, 1944 Chief Clerk to Regional Director, Sacremento, California. Renumbering 822 series meters.
- January 24, 1945 Chief Clerk, Branch of Fiscal and Administrative
 Management, Sacramento, California. To rectify
 error of shipments of meter equipment to Amarillo,
 Texas, and Sacramento, California.

