

Hydraulic Laboratory Report HL-2005-03

Spillway, Outlet Works, and Water Conveyance Structure Needs -Survey Results

Final Report





U.S. Department of the Interior Bureau of Reclamation Technical Service Center Water Resources Research Laboratory Denver, Colorado

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Kathleen H. Frizell



U.S. Department of the Interior Bureau of Reclamation Technical Service Center Water Resources Research Laboratory Denver, Colorado

Mission Statements

The mission of the Department of the Interior is to protect and provide access to our Nation's natural and cultural heritage and honor our trust responsibilities to Indian Tribes and our commitments to island communities.

The mission of the Bureau of Reclamation is to manage, develop, and protect water and related resources in an environmentally and economically sound manner in the interest of the American public.

Acknowledgments

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This document was peer reviewed by the team.

Hydraulic Laboratory Reports

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Contents

Executive Summary	1
Future Tactic	2
Introduction	3
Research Objective	3
Team Members	
Methods	4
Scope	4
Information Gathering	5
Survey	
Survey Instructions	
Survey Results	10
Spillway and Outlet Works Structure Feature Needs	
Conveyance Structure Feature Needs	
Observations of the Causes for the Concerns Stated about the Structure	
Features	20
Major Contributing Factors that Jeopardize Structure Function	23
Current Research	
Continuing Maintenance Problems and Failed Passage of Water	26
Possible Demonstration Sites	
Repair Methods and Costs	28
Taylor Park Dam	28
Scofield Dam	29
Hyrum Dam	29
Columbia Basin West Canal	
Conclusions	31
Future Tactic	32
References	33

Appendix A—Blank screening survey Appendix B—Original respones to survey

iii

Page

Tables

1	Team members for the project	4
2	Sorted summary of survey results showing the rank and percentage of tota	1
	number of responses in each survey category from the individual survey	
	responses in appendix B	. 11
3	Summary of spillway and outlet works structure feature problems	. 19
4	Summary of conveyance feature structure feature problems	. 20
5	Summary of observations for all structures that led respondents to think	
	there was a concern about the features identified with problems	. 22
6	Compiled responses to the question of the major contributing factors that	
	jeopardize functioning of the specific spillway, outlet works, and	
	conveyance structure systems	. 25

Figures

Page

1	Compiled responses for the most problematic spillway features	12
2	Compiled responses for the most frequent observations made regarding the	•
	spillway features.	12
3	Compiled responses for the perceived reasons or contributing factors	
	causing the observed problems on project spillway features	13
4	Compiled responses for the most problematic outlet works features	13
5	Compiled responses for the most frequent observations made regarding the	•
	outlet works features.	14
6	Compiled responses for the perceived reasons or contributing factors	
	causing the observed problems on project outlet works features	14
7	Compiled responses for the most problematic conveyance structure	
	features	15
8	Compiled responses for the most frequent observations made regarding the)
	conveyance structures features.	15
9	Compiled responses for the perceived reasons or contributing factors	
	causing the observed problems on project conveyance structure features	16
10	Combined responses for the spillway and outlet works features that cause	
	the most trouble	17
11	Compiled responses to the question of what observations were made that	
	led to the conclusion that specific spillway, outlet works, and conveyance	
	structure features were problematic	21

12	Compiled responses to the question of the major contributing factors that	
	jeopardize functioning of the specific spillway, outlet works, and	
	conveyance structure systems.	24
13	Taylor Park Dam, Colorado	28
14	Scofield Dam, Utah	29
15	Hyrum Dam, Utah	30

Executive Summary

This report is the result of the research project called Evaluation and Innovative Solutions to Reclamation Spillway and Water Conveyance Structure Needs. The goal of the research project was to define common problems with Reclamation's hydraulic structures and determine potentially innovative and cost-effective solutions to the identified needs. This report summarizes the results of the survey that was conducted under the research project. In addition, the report summarizes some of the repairs underway on specific projects and provides ideas for future research beyond the scope and funding level of this project.

Some common concerns throughout Reclamation's aging infrastructure are clearly in need of attention. The survey respondents are clearly interested in addressing these concerns to ensure performance of the structures under their responsibility. In that respect, this survey has been of value. The broad-based attempt was to identify specific areas of concern and address them; however, this was considered to be too significant for this team to effectively accomplish in the time allotted.

The major issues related to concrete condition and repair, stilling basin abrasion, and identifying issues with nonreinforced slabs on spillways are currently being addressed by research programs.

The results of the survey are summarized here.

The top structural issues identified with spillway and outlet works structures that are not being addressed by research studies were:

- Deterioration of gates and surfaces surrounding gates probably caused by high velocity flow and cavitation and operation of gates by wire ropes or chains
- Erosion in the channels downstream from the energy dissipation structures or the release points of the structures
 - This may include enlargement of plunge pools formed by releases.

The top structural issues identified with conveyance structures that are not currently being addressed by research studies were:

- Canal issues are more important than pipeline issues.
- Canal linings

- Cross drainages
- Siphons

The top observations and factors causing the structural concerns not currently being addressed were identified as:

- Foundation issues causing movement of concrete linings and/or failure in spillways and conveyance canals
- Drains blocked or not functioning
- Seepage and groundwater problems
- Submerged structures
- Gate binding
- High velocity flow causing many issues

Future Tactic

Any of the issues identified in the survey could be followed up on with future **specific** research projects. Future attempts to address Reclamation's aging infrastructure should separate the conveyance structures, such as canals, pipelines, and siphons, from the spillways and outlet works.

The consensus of the team was that this project was a worthwhile effort; however, the ability to address all the issues was limited. Coordination of an effort like this definitely needs a centralized Reclamation point of contact. Broad-based support has successfully been developed for certain aspects of structure rehabilitation and/or repairs, namely concrete repair, stilling basin deflectors, and just recently investigation of spillway slab uplift pressures, but many of these efforts have taken years of planning and major failures to obtain a meaningful commitment.

This project could be continued in the future by tracking issues with an active database and point of contact within the Technical Service Center (TSC) that have support, funding, and management cooperation.

Being able to effectively query a database, or potentially adding this capability to the Dam Safety Information System (DSIS) database, would be extremely beneficial for future similar endeavors.

Introduction

The need to maintain Reclamation's hydraulic infrastructure is now perhaps more important than ever as continuing and additional demands are being placed on an aging system. These demands require providing for water system storage, delivery, flood passage, and environmental flows, in an era of tight budgets. The research was undertaken to determine the needs of our aging hydraulic structures and to innovatively and cost effectively provide solutions to continue meeting the mission-related activities of our agency.

The research project name is Evaluation and Innovative Solutions to Reclamation Spillway and Water Conveyance Structure Needs. It was assigned project number 429 under the Science and Technology Program. The project began in fiscal year 2003, was minimally funded in fiscal year 2004, and was completed in fiscal year 2005. The project scope was modified during fiscal year 2005 to include only the survey and reporting of the spillway, outlet works, and conveyance structures within Reclamation projects. In addition, a brief summary of repair techniques currently being utilized on several key projects is given.

Research Objective

The objective of this research program was two-fold:

- To identify the areas of Reclamation's hydraulic structure infrastructure that were determined by field operating personnel to be of most concern and to prioritize them based upon need
- To identify potential innovative and cost-effective methods to address these areas

Workload and funding levels have not permitted the followup anticipated under the work plan, and the survey results are published here with current repair techniques and costs outlined for some projects currently under repair.

Team Members

The team members for this project, listed in table 1, were selected based upon their expertise and knowledge in fields related to spillways, outlet works and conveyance structure design, inspection, maintenance, and operation. Each member provided valuable elements to the project.

Team member*	Name	Mail code	Phone	Email
Kathy Frizell	Research Hydraulic Engineer	D-8560	303-445-2144	kfrizell@do.usbr.gov
Elisabeth Cohen	Civil Engineer	D-8130	303-445-3247	bcohen@do.usbr.gov
Steve Robertson	Civil Engineer	D-8140	303-445-3123	srobertson@do.usbr.gov
Darrel Krause	Program Analyst	D-5700	303-445-2941	dkrause@do.usbr.gov
Bill Bouley	Civil Engineer	D-8470	303-445-2754	wbouley@do.usbr.gov

Table 1.—Team members for the project

*Todd Hill was added for the 2005 work, but was really not utilized as reporting of previous survey results was the only task accomplished in the year.

Other experts within the Technical Service Center (TSC) were consulted throughout the project including; Jay Swihart, David Harris, and Kurt VonFay, all from mail code D-8180, the Materials Engineering and Research Laboratory Group.

Methods

The following discussion outlines the way the team approached the project. The initial meetings were to determine how to best utilize the skills of the various team members and to identify more clearly the scope and goals of the project. The initial focus was then to determine what type of project information to gather and the most efficient manner to obtain the information.

Scope

The research project was initially very broad based. The task of the team was to determine how to obtain the information needed from the enormous number of projects across Reclamation. Several meetings were held as the team defined the scope of the project and the best way to obtain the information needed about the projects. The following list defined the scope and tasks:

• *Infrastructure focus only.*—Not operational unless changes in operation or volumes are dictating physical rehabilitation or upgrades to the structures. Only hydraulic issues leading to failures or an inability to convey water and/or structural issues that cause hydraulic forces that lead to failures would be investigated.

- Outlet works structures would be added to the investigation, in spite of the project name only including spillways and conveyance structures.
- Obtain information needed about Reclamation spillways, outlet works, and conveyance structures
 - How to obtain—through travel, survey either phone, email, written
 - Develop a survey or questionnaire
- Analyze, prioritize, and document survey results
 - Identify sites with most promise for demonstration projects and partnerships
- Develop potential solutions to problems by analysis techniques, laboratory modeling, or field demonstrations.
 - Develop out-year proposals to conduct research of the potential solutions and demonstration of solutions at projects. (This portion of the project was never funded.)

Information Gathering

The task of obtaining the information needed on the projects was undertaken once all team members understood the task well. Information would be obtained on the projects by accomplishing the following tasks:

- Determine the information needed about the structures
- Investigate existing internal databases and reports to make sure the information was not already available
- Develop a survey or questionnaire to supplement existing data, if available
- Send out the survey with deadlines for return
- Analyze survey results looking for common problems and willingness of project personnel to use their sites for demonstration of potential solutions
- Prioritize problems and obtain further specific project input by traveling to projects

Throughout Reclamation there are various databases and programs that deal with listing project structures, capacities, condition, etc. The team thought it best to review the existing information and determine if any of the publications or

databases could be easily queried to find out about common problems dealing with spillways, outlet works, or conveyance structures. The following list of publications, websites, and databases were reviewed for their potential application to this project. The full citations are given in the references.

- Reclamation pipeline survey R-94-12 *Historical Performance of Buried Water Pipe Lines*, 1994, partly funded by the Awwa Research Foundation [1].
- *Report from Facility Review Workshop—Research Needs*, 2001, from the 2001 Facility Review Workshop—performed rankings of infrastructure problems. Provided by David Harris [2].
- *Canal-Lining Demonstration Project, Year 10 Final Report*, R-02-03, November 2002 by Jay Swihart [3] or on the website: http://www.usbr.gov/pn/programs/wat/programs/canal/index.html
- Use of Geomembranes in Bureau of Reclamation Canals, Reservoirs, and Dam Rehabilitation, REC-95-01, December 1995 [4].
- Statistical Compilation of Engineering Features on Bureau of Reclamation *Projects*, 1992 (also in electronic format via the MS Access program) provided by Darrel Krause [5].
- Water O&M Bulletin and Index website: http://www.usbr.gov/infrastr/waterbull/index.htm
- DSIS website: <u>http://sodis.usbr.gov/dam%5Fsafety/documents.htm.</u> This website can be queried through Wade Feldman, the administrator.
- Copy of the Spillways and Outlet Works database proposal (referred to as Appendix A) provided by Elisabeth Cohen. This is a proposal to make an interactive database of spillway and outlet works statistics.
- Spreadsheet of Reclamation projects with the facility name, Region and Area Office locations, and the main contact for each project listed. This was provided in an Excel spreadsheet titled dams.xls by Bill Bouley.
- List of cavitation-related studies from the Water Resources Research Laboratory (WRRL) publications site provided by Kathy Frizell
- *Research on Abrasive Materials in Stilling Basins*, PAP-720, 1978 by Gene Zeigler, which included a survey of stilling basin abrasion [6].
- List of Regional/Area office contacts for survey mailing provided by Darrel Krause.

Unfortunately, upon review of these resources, the team felt that there was not going to be a way to obtain the needed information other than to inquire directly with the project personnel. Being able to effectively query some of these databases, in particular the DSIS database, would be extremely beneficial for future similar endeavors. Therefore, the process of developing a survey began.

Survey

The team agreed the focus of the survey should be on hydraulic issues leading to failures or inability to convey water and/or structural issues that cause hydraulic forces that lead to failures.

Initially, a very detailed survey was thought to be needed. The team brainstormed issues of concern. A skeleton survey was developed with these issues listed for each Reclamation project listed separately from the dams.xls spreadsheet. Each contact person would have between 3 and 28 individual projects listed on the spreadsheet for response.

After reviewing the complexity of this initial skeleton survey, the team decided the best way to get responses from the field personnel was to develop a simple one-page questionnaire and developed a simplified list of important aspects of concern for each type of structure.

The team decided to separate the hydraulic structures under consideration into three categories; spillways, outlet works, and conveyance structures. Under each category, three questions were asked:

- 1. Given all the projects with spillway/outlet works/water conveyance features that you oversee, what features cause you the most trouble?
- 2. What do you observe that causes the concerns you stated for your spillway/outlet works/water conveyance structure features?
- 3. What do you suspect are major contributing factors that jeopardize your systems' ability to function?

Under each major question, about a dozen areas of concern were listed and respondees were asked to simply check the boxes that applied to their projects. Under question 1, the problem area concerns were different for spillways, outlet works, and conveyance structures. For example, under spillway structures, the projects were asked to check the three most problematic areas regarding crests, gates, chutes or tunnel inverts, piers/divider walls, training walls, flip buckets, stilling basins/plunge pools, drains, downstream outlet channels, foundations, or other. Under question 1 for the outlet works, the questions were similar except that the intake structure, pressurized conduit were added. Under question 1 for the conveyance structure were listed diversions or headworks, canals, canal linings, pipelines, pumping plant intakes, pumping plant discharges, tunnels, siphons, underdrains, cross drainages, check structures, drop/dissipating structures, foundations, and other.

Under question 2, the areas listed were the same for each structure, and participants were asked to check all that applied: concrete cracking, slab movement or offsets, concrete deterioration, concrete abrasion/erosion, gate binding/malfunction, lack of flow through drains, inadequate capacity, inadequate control, bank sloughing, downstream channel erosion, failure of foundation or concrete, and other.

Under question 3, again the areas listed were the same for each structure and participants were asked to check all that applied: high velocity flow, high energy dissipation, concrete erosion by abrasion, hydrostatic pressure, soil or foundation problems, freeze/thaw cycles, normal aging, submerged water environment, poor concrete quality, reinforcement corrosion, structural overloading, reactive concrete aggregate, unsuccessful concrete repair, and other.

In addition, some space was left at the bottom of the survey questionnaire page to allow the project personnel to respond in more detail if they felt the need. The intent of these final questions was also to find catastrophic incidences that may have occurred at projects and gauge the willingness of personnel at various projects to participate more fully in the research project. These questions were posed as:

- Have you had a continued maintenance problem associated with a spillway, outlet works, or conveyance structure on any of your projects?
 - If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries.
 - If yes, please give the project name, and a description of the problem including the type of structure with the problem, time frame you have been dealing with problem, probable cause, etc.
- Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign?

The overall goals for the survey were to obtain as many responses as possible with basic information that could lead to determining common problems, and to find the projects most interested in participating further. The projects with the most need and most interest in participating were then going to be contacted and visited to obtain more information. The blank survey form is shown in appendix A.

Survey Instructions

A cover letter was developed explaining the purpose of the survey and requesting each person's assistance. The letter that was sent out with the survey via email is shown in below:

This survey is the first component of the Science and Technology Program research project "Evaluation and Innovative Solutions to Reclamation Spillway and Water Conveyance Structure Need." You were targeted to complete the survey because of you provide direct oversight of Reclamation's projects. The objective of this survey is to determine and prioritize problems within Reclamation's spillway, outlet works, and conveyance systems. The survey is not intended to be all-inclusive but a first step in determining the most common problems Reclamation-wide. Gathering of more detailed information may follow after compilation of these results.

The research project is to determine the cause of the most common problems, identify potential solutions, and perform a demonstration of a new cost-saving technology - potentially on one of your projects. The ultimate goal is to assist Reclamation in continuing to provide safe passage of floods and uninterrupted water delivery.

The survey is simply asking what portions of your structures cause the most trouble and what the most common observations are. The survey is an Excel spreadsheet. One survey sheet can be completed based upon your knowledge of all the projects under your jurisdiction or if you want to be more specific you may fill out additional sheets for individual projects. Please feel free to add further comments or description of your various situations.

The team working on this project from the TSC consists of Kathy Frizell, Darrel Krause, Bill Bouley, Elisabeth Cohen, and Steve Robertson. If you have any questions or comments relating to the survey please feel free to contact any of the team members. For spillway and outlet works questions the primary contact is Kathy Frizell at 303-445-2144 or kfrizell@do.usbr.gov. For water conveyance system questions the primary contact is Steve Robertson at 303-445-3123 or srobertson@do.usbr.gov.

Please email your completed survey by October 9th, 2003 to Kathy Frizell or mail your completed hardcopy to:

USBR Denver Federal Center Kathy Frizell, D-8560 P.O. Box 25007 Denver, CO 80225

Thanks in advance for your effort on this project!

The survey was first distributed in September of 2003 and then resent in June of 2004 to encourage more responses. There were 32 inquiries sent out to project personnel whom the team felt were key. Many of the personnel had numerous projects they were responsible for, and it was hoped that they would respond or ask someone else to respond for each of the projects under their responsibility.

The Office of Program and Policy Services mailing list from Darrel Krause was used to send out the survey to specified project personnel.

The list of Personnel receiving the survey questionnaire included Reclamation Regional, Area, and Field Office staff:

James Allard; Karl Ames; Don Bader; James Bowman; Keith Brooks; Jim Bryant; Jerry Cheek; Brad Dodd; Tony Hargroves; Gene Harms; David Johnson; Sean Keeney; Duane Krogstad; Ken Lally; William "Mike" Larson; Drew Lessard; Steve Lux; Frank Macaluso; Jeff Magers; Robert Major; John Moody; Joe Pennino; Gene Price; Jan Schrader; Terry Seitz; Edward Vidmar; Anthony Vigil; Darrin Williams

The following was the list of personnel who were contacted during the resend of the survey in June 2004.

David Johnson, Don Bader, Drew Lessard, Duane Krogstad, Gene Harris, Gene Price, James Allard, James Bowman, Jan Schrader, Jerry Cheek, Joe Pennino, John Moody, Karl Ames, Keith Brooks, Ken Lally, Steve Lux, Terry Seitz, Tony Hargroves, William "Mike" Larson

Survey responses came in slowly and were compiled during the summer of 2004.

Survey Results

The intent of this request was to get initial feedback from the people on the ground working on the projects. The projects showing the most interest in participating and with the most need were then going to be contacted and visited to provide more information. This portion of the research project was not funded and was not accomplished.

The results shown in the following section are from those Reclamation Regional and Area Offices that replied. There were 14 respondents out of the 32 surveys that were sent out, producing a 44-percent response. Appendix B contains the individual survey sheets of the respondents. Unfortunately, only a few project managers replied with specific needs on specific projects. The GP region sent in a survey sheet for each project under their purveyance separately, but most other respondents combined their projects together with general replies. In other words, a respondent may have had 10 projects under their oversight and only filled out 1 sheet with generic answers about all 10 of their projects.

Table 2 shows the summarized results of the survey in a slightly modified form. The questions under each main category were sorted in descending order, ranked with 1 the highest need, and the percentage computed based upon total number of responses in each survey question. These results are as of the summer of 2004. The responses to additional questions regarding problems at specific projects that have prevented passing of flows or deliveries and additional comments are shown in a following section.

The sorted survey results from table 2 were used to produce the graphical representations for each category on figures 1-3, figures 4-6, and figures 7-9, for the spillway, outlet works, and water conveyance structures, respectively.

Table 2.—Sorted summary of survey results showing the rank and percentage of total number of responses in each survey category from the individual survey responses in appendix B

Spillway	Structure (either concrete or earthen)			
Given all the projects w features that you overs cause you the most tro	ee, what features	What do you observe that causes the concerns you stated for your spillway structure features?		What do you suspect are major contributing factors that jeopardize your systems ability to function?
RANK PERCENT Check 3 most problemati 1 22% 14 chute or tunnel inver 2 21% 13 stilling basin/plunge 3 19% 12 gates 4 10% 6 crest 4 10% 6 downstream outlet cl 6 6% 4 drains 7 5% 3 piers/divider walls 9 2% 1 flip bucket 9 2% 1 foundation 9 2% 1 other - dredging upsi 63 TOTAL	: 1 25% pool 2 19% 3 16% 4 8% 4 8% 4 8% 7 5% 7 5% 0% 9 3%	Check all that apply 18 concrete deterioration 14 concrete cracking 12 concrete abrasion/erosion 6 gate binding/malfunction 6 lack of flow through drains/plugging 6 downstream channel erosion 4 slab movement or offsets 4 other - rocks from hillside in basin/corrosion/ coating failures/inadequate reservoir 2 bank sloughing 1 failure of foundation or concrete 0 inadequate capacity 0 inadequate control 73 TOTAL	RANK PERCENT 1 24% 2 17% 3 14% 4 9% 5 7% 6 6% 7 4% 7 4% 7 4% 7 4% 13 3% 13 0%	Check all that apply 17 normal aging/deterioration 12 freeze/thaw cycles 10 concrete erosion by abrasion 6 poor concrete quality 5 reactive concrete aggregate 4 unsuccessful concrete repair 3 soil or foundation related 3 soil or foundation related 3 soil or foundation related 3 other - inadequate orig. construction/ environmental issues 2 high velocity flow 2 high energy dissipation 0 hydro static pressure 0 structural overloading 70 TOTAL
Outlet Works Given all the projects w features that you overs cause you the most tro	ith outlet works ee, what features	What do you observe that causes the concerns you stated for your outlet works structure features?		What do you suspect are major contributing factors that jeopardize your systems ability to function?
RANK PERCENT Check 3 most problemati 1 29% 17 gates or valves 2 19% 11 stilling basin/plunge 3 12% 7 open channel pipe o 3 12% 7 downstream outlet cl 5 7% 4 intake structure 5 7% 4 drains 7 5% 3 other - sediment/cav 9 3% 2 training walls 10 0% 0 cresst 10 0% 0 filp bucket 10 0% 0 filp bucket 10 0% 0 filp ucket 10 0% 0 filp ucket 10 0% 0 further	bool 1 24% chute invert 3 15% nannel 4 11% 5 7% 5 duit 0% 0%	Check all that apply 13 concrete deterioration 13 concrete abrasion/erosion 8 concrete acharsion/erosion 6 downstream channel erosion 4 lack of flow through drains/plugging 4 other - sediment build up/coating failure/ 3 reports of gates aging 3 gate binding/malfunction 2 bank sloughing 1 slab movement or offsets 0 inadequate capacity 0 inadequate control 0 failure of foundation or concrete 54 TOTAL	RANK PERCENT 1 18% 2 15% 4 14% 6 8% 7 4% 8 3% 11 1% 12 0% 12 0%	Check all that apply 13 normal aging/deterioration 11 concrete erosion by abrasion 11 renzerite erosion by abrasion 11 renzerite erosion by abrasion 11 renzerite erosion by abrasion 10 submerged water environment 6 reinforcement corrosion 3 soil or foundation related 2 high energy dissipation 2 por concrete quality 2 reactive concrete aggregate 1 unsuccessful concrete repair 0 hydro static pressure 0 structural overloading 0 other (specify) 71 TOTAL
Conveyance Given all the projects w features that you overs cause you the most tro	ith conveyance ee, what features	What do you observe that causes the concerns you stated for your conveyance structure features?		What do you suspect are major contributing factors that jeopardize your systems ability to function?
RANK PERCENT Check 3 most problemati 1 21% 15 canal lining (concreted) 2 16% 12 canals 3 14% 10 cross drainage 4 12% 9 siphons 5 11% 8 trunnels 6 5% 4 diversion or headwood 7 4% 3 foundation 9 3% 2 pipelines 9 3% 2 drop/ displating strutures 9 3% 2 drop/ displating strutures 13 1% 10 underdrains 14 0% 0 pumping plant discharge 73 TOTAL 10	e, earthen, etc) 1 18% 2 17% 3 13% 4 10% 5 8% 5 8% 5 8% 8 6% 9 4% 9 4% 9 4%	Check all that apply 13 concrete cracking 12 concrete deterioration 9 lack of flow through drains/plugging 7 concrete abtrasion/erosion 6 slab movement or offsets 6 seepage 5 bank sloughing 4 other - urbanization/landslides/telemetry 3 inadequate capacity 3 inadequate control 1 failure of foundation or concrete 1 downstream channel erosion 0 gate binding/malfunction 72 TOTAL	RANK PERCENT 1 25% 2 19% 3 14% 4 11% 6 5% 6 5% 8 3% 11 2% 12 0% 12 0%	Check all that apply 16 normal aging/deterioration 12 freeze/thaw cycles 9 soil or foundation related 7 concrete erosion by abrasion 7 reinforcement corrosion 3 hydro static pressure 3 other - old tech/drop chutes/inad design 2 submerged water environment 2 poor concrete quality 2 reactive concrete aggregate 1 high energy dissipation 0 high velocity flow 0 structural overloading 0 unsuccessful concrete repair 64 TOTAL

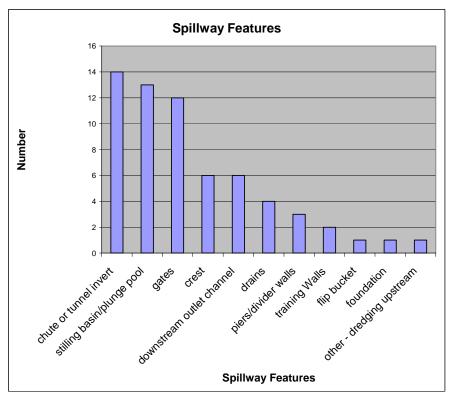


Figure 1.—Compiled responses for the most problematic spillway features.

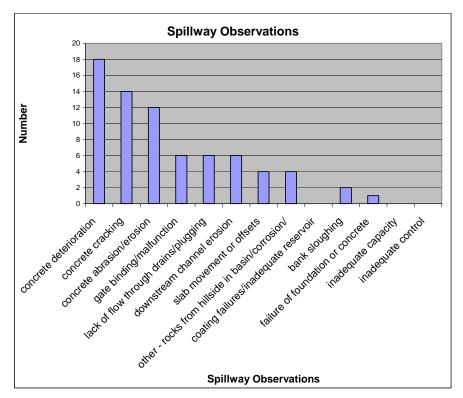


Figure 2.—Compiled responses for the most frequent observations made regarding the spillway features.

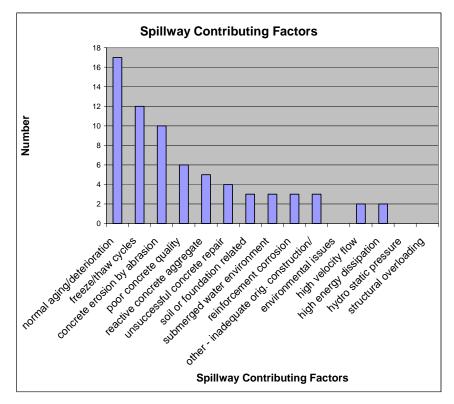


Figure 3.—Compiled responses for the perceived reasons or contributing factors causing the observed problems on project spillway features.

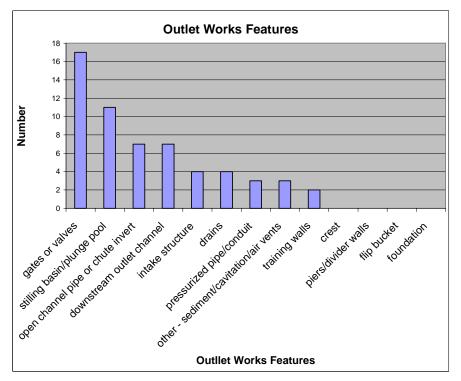


Figure 4.—Compiled responses for the most problematic outlet works features.

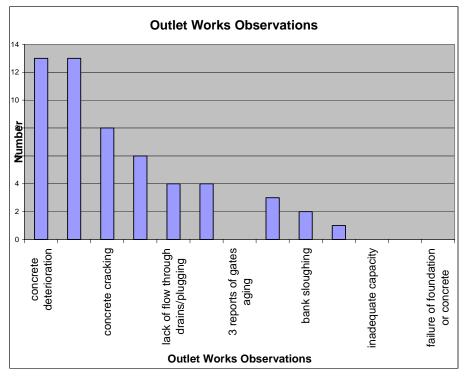


Figure 5.—Compiled responses for the most frequent observations made regarding the outlet works features.

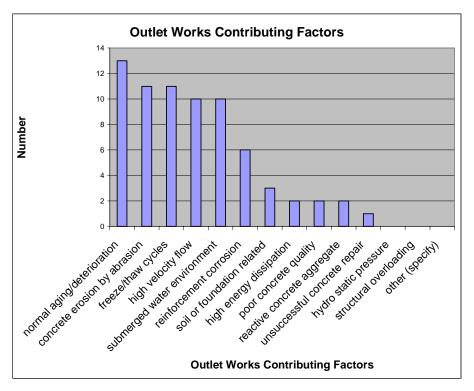


Figure 6.—Compiled responses for the perceived reasons or contributing factors causing the observed problems on project outlet works features.

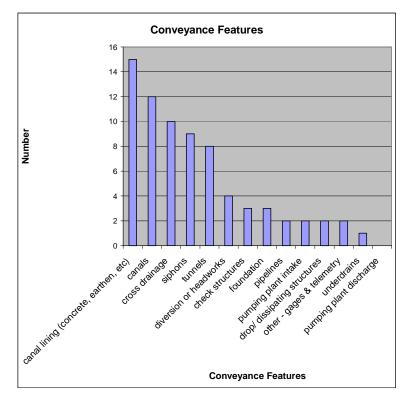


Figure 7.—Compiled responses for the most problematic conveyance structure features.

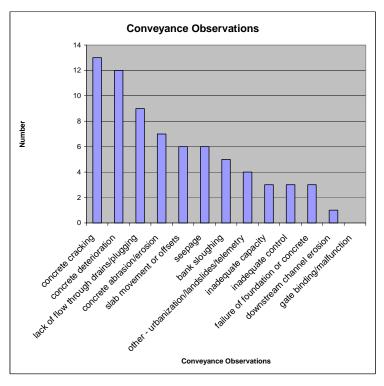
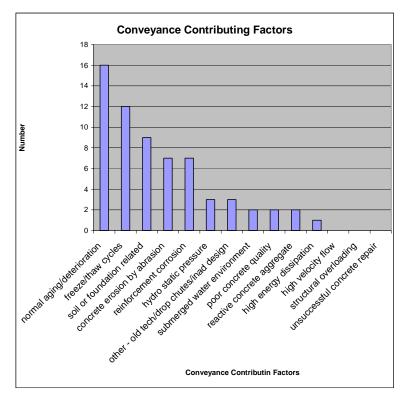
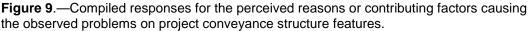


Figure 8.—Compiled responses for the most frequent observations made regarding the conveyance structures features.

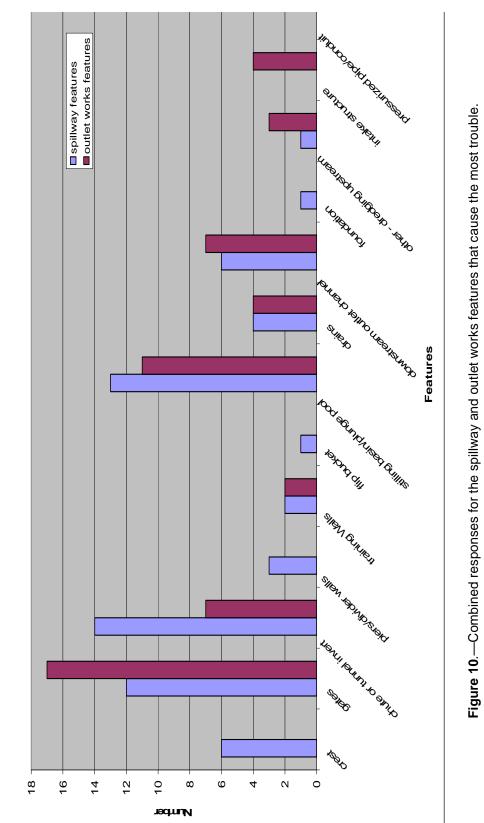




The team met to discuss the results of the survey to determine the most common problems identified. The graphs were very helpful in quickly identifying the most problematic issues with the structures, the observations that were causing concerns, and the factors contributing to the problem in the opinion of the field responders. The spillway and outlet works features listed were the same, and the responses were plotted together in figure 10 for comparison.

The conveyance structures feature, of course, had to be different from the spillway and outlet works features, with the conveyance structures having a primarily different function. Therefore, figure 7 was used for comparisons.

Studying figures 10 and 7 and the summary in table 2, it became apparent that for each category of spillway, outlet works, or water conveyance structure, about four issues under each question seemed to be of major interest, with the remainder of the issues significantly less important. Therefore, the following discussion will deal with only the top four issues under each question. The following summary discusses each of the three main categories and three main questions under each category.



Survey Results

Spillway and Outlet Works Structure Feature Needs

Question: Given all the projects with spillway and outlet works features that you oversee, what features cause you the most trouble?

The summary of the top four responses to this question for the spillway features causing the most trouble is:

- 1. Chute or tunnel inverts were identified as in the most need of repair receiving 22 percent of the total number of problems reported.
- 2. Stilling basin or plunge pool structures received 21 percent of the total responding to problems.
- 3. Spillway gates were the third most problematic receiving 19 percent of the votes.
- 4. The crest structures and the downstream channel area tied for fourth in the spillway feature problems, both with 10 percent of the responses.

The summary of the top four responses to this question for the outlet works features causing the most trouble is:

- 1. Outlet works gates were identified as, by far, the most problematic, receiving 29 percent of the votes.
- 2. Stilling basin or plunge pool structures received 19 percent of the total responding to problems.
- 3. Open channel pipe or chute inverts (chute or tunnel inverts) and the downstream outlet channel area were tied for third receiving 12 percent of the total number of problems reported.

The top four features causing problems with their ranking and percentage of respondents replying is shown in table 3. The combined scores show the sum of the percentages across the structures.

Clearly, the most problematic features of spillways and outlet works structures are the gates, condition of the concrete inverts subjected to flow, and the stilling basins or plunge pool energy dissipating structures. Erosion of the downstream outlet channels was the fourth rated problem with most other items in the category only minimally rated a concern.

	Spillway problem		Outlet wo	orks problem	Combined scores		
Problem	Rank	Percentage	Rank	Percentage	Rank	Total percentage	
Gates	3	19	1	29	1,3	48	
Chute or tunnel invert	1	22	3	12	1,3	44	
Stilling basin/plunge pool	2	21	2	19	2	40	
Downstream outlet channel	4	10	3	12	3,4	22	
Crest	4	10	n/a	n/a	4	10	

 Table 3.—Summary of spillway and outlet works structure feature problems

Conveyance Structure Feature Needs

Question: Given all the projects with conveyance features that you oversee, what features cause you the most trouble?

The water conveyance structure problems were somewhat different than those of the spillways and outlet works structures, as expected. Therefore, figure 7, along with table 2 was used to summarize the top four responses to this question for the conveyance structure features causing the most trouble.

- 1. Canal lining issues were identified as in the most need of repair, receiving 21 percent of the total number of problems reported.
- 2. Canals generically received 16 percent of the total responding to problems.
- 3. Cross drainages were the third most problematic, receiving 14 percent of the votes.
- 4. Siphon structures were fourth, receiving 12 percent of the total number of responses.

These features causing problems in conveyance structures with their ranking and percentage of respondents replying is shown in table 4.

	Conveyance structure problem				
Problem	Rank	Percentage			
Canal lining	1	21			
Canals	2	16			
Cross drainage	3	14			
Siphons	4	12			

Table 4.—Summary of conveyance feature structure feature problems.

Issues with the canal systems in general and specifically the lining were the main problems reported by the respondents. The observations that describe the problems are discussed in the following section.

Observations of the Causes for the Concerns Stated about the Structure Features

The items under the questions regarding observations and factors were intentionally the same for all structure categories so that comparisons could be made. The results from table 2 were plotted on figure 11 for all the observations of the structures.

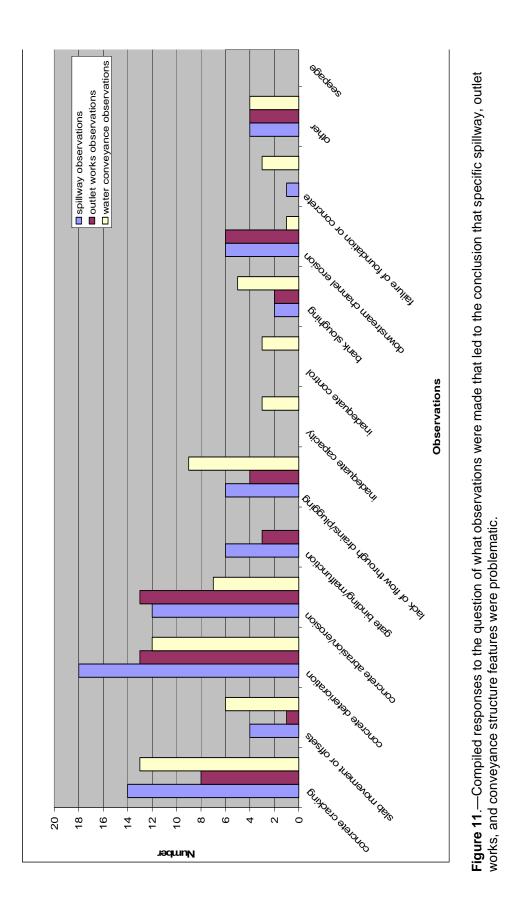
Question: What do you observe that causes the concerns you stated for your spillway, outlet works, and conveyance structure features?

The top four answers to this question for the spillway features were:

- 1. Concrete cracking (25 percent)
- 2. Deterioration (19 percent)
- 3. Abrasion and erosion (16 percent) dealing with chutes, tunnels, and stilling basin concrete
- 4. Three observations tied with 8 percent of the responses: drainage systems did not seem to be functioning properly, leading to issues with the concrete structures; erosion in the downstream channel area was observed to be an issue; and finally, gate binding and general malfunction.

The top four answers to this question for the outlet works features were:

1. Concrete deterioration and concrete abrasion or erosion were tied for first at 24 percent,



21

- 3. Concrete cracking (15 percent)
- 4. Downstream channel erosion (11 percent)

The top four answers to this question for the conveyance structure features were

- 1. Concrete cracking (18 percent)
- 2. Concrete deterioration (17 percent)
- 3. Lack of flow through drains or plugging of drains (13 percent)
- 4. Concrete abrasion or erosion (10 percent)

These observations of the factors causing concerns with all the spillway, outlet works, and conveyance structure features with their ranking and percentage of respondents replying are shown in table 5. The combined scores show the most common observations.

	Spillway observations		Outlet works observations		Conveyance structure observations		Combined scores	
Problem	Rank	%	Rank	%	Rank	%	Rank	Total %
Concrete deterioration	1	25	1	24	2	12	1,1,2	61
Concrete cracking	2	19	3	24	1	13	2,3,1	56
Concrete abrasion or erosion	3	16	1	15	4	7	3,1,4	38
Lack of flow through drains	4	8	n/a*		3	9	4,n/a,3	17
Gate binding	4	8	n/a	n/a	n/a	n/a	4,n/a,n/a	8
Downstream channel erosion	n/a	n/a	4	11	n/a	n/a		n/a,4,n/a

 Table 5.—Summary of observations for all structures that led respondents to think there was a concern about the features identified with problems

* Where n/a is located in a cell, the ranking was below fourth for that structure.

The most common observation across the features with problems was concrete deterioration and cracking.

Major Contributing Factors that Jeopardize Structure Function

The contributing factors items were the same for each structure. The results from table 2 were plotted on figure 12 for all the factors jeopardizing the proper function of all the structures.

Question: What do you suspect are major contributing factors that jeopardize your systems ability to function?

The top four answers to this question for the spillway were

- 1. Normal aging or deterioration (24 percent),
- 2. Freeze/thaw cycles (17 percent),
- 3. Concrete erosion by abrasion (14 percent)
- 4. Poor quality concrete (9 percent)

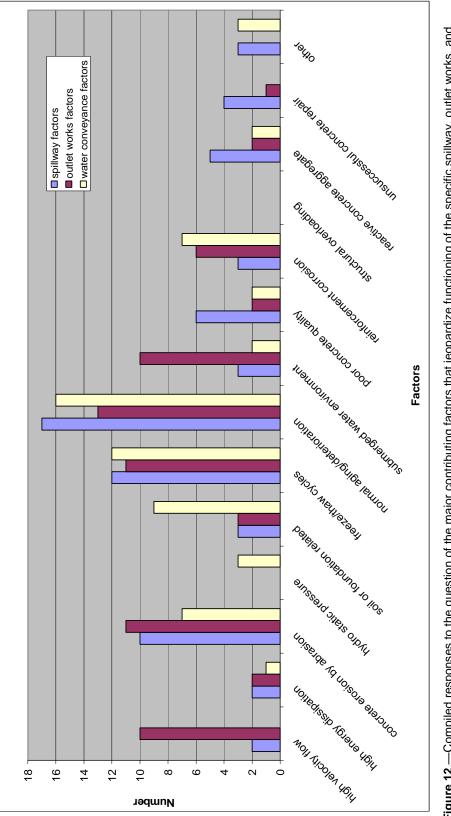
The top four answers to this question for the outlet works were

- 1. Normal aging or deterioration (18 percent),
- 2. Concrete erosion by abrasion and freeze/thaw cycles were tied for second with 15 percent,
- 4. High velocity flow causing the problem and submerged water environment were tied for fourth with 14 percent.

The top four answers to this question for the conveyance structures were

- 1. Normal aging or deterioration (25 percent),
- 2. Freeze/thaw cycles (19 percent),
- 3. Soil or foundation related (14 percent)
- 4. Concrete erosion by abrasion and reinforcement corrosion were tied for fourth at 11 percent.

These major contributing factors that jeopardize all the spillway, outlet works, and conveyance structure system to function with their ranking and percentage of respondents replying are shown in table 6. The combined scores show the most common factors.





	Spillway	way factors		Outlet works factors		Conveyance structure factors		Combined scores	
Problem	Rank	%	Rank	%	Rank	%	Rank	Total %	
Normal aging or deterioration	1	24	1	18	1	25	1,1,1	67	
Freeze/thaw cycles	2	12	2	15	2	19	2,2,2	46	
Concrete erosion by abrasion	3	10	2	15	4	11	3,2,4	36	
Soil or foundation related	n/a*	n/a	n/a	n/a	3	14	n/a,n/a,3	14	
Submerged water environment	n/a	n/a	4	14	n/a	n/a	n/a,4,n/a	14	
High velocity flow	n/a	n/a	4	14	n/a	n/a	n/a,4,n/a	14	
Poor quality concrete	4	9	n/a	n/a	n/a	n/a	4,n/a,n/a	9	
Reinforce- ment corrosion	n/a	n/a	n/a	n/a	4	11	n/a,n/a,4	11	

Table 6.—Compiled responses to the question of the major contributing factors that jeopardize functioning of the specific spillway, outlet works, and conveyance structure systems

* Where n/a is located in a cell, the ranking was below fourth for that structure.

Clearly concrete issues still were identified as the major contributing factor that would jeopardize functioning of spillway, outlet works, and conveyance structures.

Current Research

The following research programs (whether Science and Technology or Dam Safety) are addressing three of the top concerns expressed in the survey:

• The most obvious problem was that of concrete aging due to the age of Reclamation's infrastructure. This problem is already being addressed by an ongoing Science and Technology project called Developing Advanced Construction Materials to Improve, Repair, and Maintain Reclamation Structures, and another project called Bond Quality of Fiber Reinforced Polymer Concrete Strengthening Systems, both led by Kurt VonFay of the Materials Engineering and Research Laboratory Group at the TSC.

- The second ranked significant problem dealt with spillway and outlet works stilling basin abrasion. This problem is also being addressed by an ongoing Science and Technology project called Flow deflectors for Preventing Type II and Type III Stilling Basin Abrasion Damage (Widespread Application), and another project called Stilling Basin Abrasion Damage Prevention (Mason Dam Flow Deflector Design, lead by Leslie Hanna of the Water Resources Research Laboratory Group at the TSC.
- Another problem identified, although not ranked particularly high in this survey, is uplift of concrete slabs without reinforcement across the slab joints in spillways. This problem is being addressed in by a project called Improved Estimation of Uplift and Subsurface Flow in High Velocity Spillway Channels with Cracks and Offsets, which was funded in mid-FY05 by the Dam Safety Research Program. The 2-year project will use a physical sectional model of a crack section along with three-dimensional computational modeling to develop a set of guidelines to assist designers and engineers in evaluating new and old designs.

In addition, Reclamation carried out a workshop supported by the Federal Emergency Management Agency to identify dam safety research needs relating to spillways. The final report from the workshop entitled *Issues, Remedies, and Research Needs Relating to Dam Service and/or Emergency Spillways*, also provides information regarding nationwide spillway research needs [7]. This document may also be found on the web at <u>www.fema.gov/pdf/fima/damsafe/dam-spillways-part-1.pdf</u>.

Continuing Maintenance Problems and Failed Passage of Water

Question: Have you had a continued maintenance problem associated with a spillway, outlet works, or conveyance structure on any of your projects?

The personnel answering the survey were concerned about 12 projects that reported continued maintenance issues. Seven projects responded that the problems were not continual, implying that they were newly discovered or were not of a magnitude to be concerned with yet.

Question: If yes, has this continued problem led to the inability of your structure to pass flow or make deliveries?

Three projects were reported as unable to pass flow or make deliveries due to the poor condition of their structures.

Question: If yes, please give the project name, and a description of the problem including the type of structure with the problem, time frame you have been dealing with problem, probable cause, etc.

The three projects responding were:

- Friant Dam with concrete aggregate reaction causing piers to move and prevent opening of gates
- Imperial and Senator Wash Dams with sediment buildup preventing deliveries
- Columbia Basin West Canal through Ephrata with inadequate design and major seepage issues

Of these respondents, Friant Dam has solved their problem by installing rubber gates. Imperial and Senator Wash Dams and the Columbia Basin West Canal are continuing to experience the problems they relayed through their survey response. See the briefing paper provided in appendix B following the survey response for the Columbia Basin West Canal.

Possible Demonstration Sites

Question: Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign?

There were five positive responses to this question from the survey participants. The projects, problem description, and personnel who indicated interest in participating in demonstration of a potentially innovative solution were:

- Taylor Park Dam—spillway concrete crest repair, Upper Colorado Region, Glenn Stone, Western Colorado Area Office
- Scofield Dam—concrete repair, Upper Colorado Region, Dan Grundvig, Provo Area Office
- Hyrum Dam spillway slab foundation voids with no slab reinforcement or any site—Pacific Northwest Region, Keith Brooks, Burley, Idaho
- Imperial and Senator Wash Dams—sediment issues, Lower Colorado Region, Frank Macalusco, Yuma Area Office
- Columbia Basin West Canal—concrete lining seepage and capacity issues, Pacific Northwest Region, John Moody, Ephrata Field Office

Some of these sites have since begun traditional repairs, which are summarized in the next section. The remainder of the projects would probably still be interested in assistance should an innovative solution be determined and funding obtained.

Repair Methods and Costs

The projects listed here are those for which project managers had responded extremely favorably to the survey. They were very interested in participating in a demonstration project or wanted to be proactive in the repair of their structures. After revisiting the projects, the team found that the following three projects already had conventional repairs underway. The repair method and projected costs associated with the repair for these projects are discussed here.

Taylor Park Dam



Figure 13.—Taylor Park Dam, Colorado.

Taylor Park Dam is a zoned earthfill structure 206 feet high, constructed between 1935 and 1937, and located in western Colorado. The dam is founded on highly jointed bedrock, alluvial deposits, and some talus cone material. The spillway is an uncontrolled side-channel overflow-type weir crest 180 feet long with a capacity of 10,000 ft³/s. The spillway is not operated frequently, primarily due to the Myosis Shrimp population, but also because of heavily damaged areas on the spillway crest and chute.

A service agreement was undertaken between the Western Colorado Area Office and Kurt VonFay of the TSC to identify the problem and recommend a repair scenario. The cause of the damage was determined to be freeze-thaw action on nonair-entrained concrete surfaces, and the repair was specified to be of a like kind of concrete. The Uncompany Water Association will be making repairs each year on 20-foot long slab sections of the spillway crest and chute for the next 6 or 7 years. The cost each year of the repair will be about \$15,000.

Scofield Dam



Figure 14.—Scofield Dam, Utah.

Scofield Dam is zoned earthfill structure with a structural height of 125 feet located in central Utah, and was constructed between 1943 and 1946. The concern is that high velocities in the spillway chutes are high enough to cause hydraulic jacking, which would lift the spillway slabs and expose a highly erodible foundation. The spillway has no keys, no reinforcement across joints, no waterstops, and there are unfiltered open joints in the drain system. The entire spillway slab will be replaced at a cost of approximately \$7,000,000 in the near future.

Hyrum Dam

Hyrum Dam is a rolled earth-filled structure, with a structural height of 116 feet, located in northern Utah and constructed between 1934 and 1935. The spillway is founded on fine-grained highly erodible Bonneville Lake deposits. The recent modifications involved replacement of the invert slab of the steep section of the spillway. The issue involved erosion of the spillway foundation. Initially the problem surfaced as holes along the sides of the spillway chute. These holes were initially thought to be due to animal activities and only later determined to be piping and erosion of the foundation. Cracks in the spillway chute were

discovered during an inspection. The chute was investigated using ground penetrating radar. Voids discovered in this manner were then investigated by drilling through the concrete slab and using video inspection. Voids up to 3 feet deep were discovered using the video inspection. The slab at Hyrum was underreinforced, with no reinforcement across the joints and no waterstops. There was also no filter around the two drains. The spillway was designed for $5,600 \text{ ft}^3$ /s but investigations determined that erosion occurred at flows as small as 50 ft^3 /s. The cost of the work was \$680,421, and the work was completed in November 2004.



Figure 15.—Hyrum Dam, Utah.

Columbia Basin West Canal

The Main Canal conveys up to 9,600 ft³/s to the bifurcation, and the West Canal conveys up to 4,800 ft³/s to the W20 check. It is one of two canals formed by the bifurcation of the Main Canal. The West Canal conveys water to over 250,000 irrigated acres and a length of 82.2 miles. The West Canal skirts the northwest periphery of the project and en route is carried across the lower Grand Coulee through the world's largest inverted siphon at the north end of Soap Lake. The canal continues around the upper margin of Quincy Basin to the northern base of Frenchman Hills, which it penetrates by a 9,000-foot tunnel, ending in an easterly branch across the Royal Slope. The capacity of the canal is reduced progressively as water is diverted into lateral distribution systems built to serve the entire northwestern portion of the project.

The Quincy-Columbia Basin Irrigation District (QCBID) continues to budget for and perform maintenance on the West Canal each year. They focus on reaches with seepage where they replace broken panels, seal cracks, and grout behind the lining where voids are suspected. Their efforts are very rigorous. They use urea to seal the cracks, which is expensive but very durable. In the past 10 years, QCBID has spent over \$2 million on the West Canal reach between the Soap Lake Siphon and Winchester. Additionally, they do similar maintenance elsewhere in the District and pay their share of the cost of panel replacement on the Main Canal.

The Ephrata Field Office put together an Activity Plan for studying the reach of the West Canal where high groundwater is an issue in the Oasis Park area immediately south of Ephrata. Congress appropriated some money in 2005 that has been used to initiate a study in a cost-share with the QCBID.

Conclusions

There are clearly some common problems throughout Reclamation's aging infrastructure that are in need of attention. The survey respondents are clearly interested in solving these problems to ensure performance of the structures under their responsibility. In that respect, this survey has been of value. The broadbased attempt to identify problems and solutions, however, was a little too overwhelming for the small team to effectively tackle.

Research programs are addressing the major issues related to concrete condition and repair, stilling basin abrasion, and identifying issues with nonreinforced slabs on spillways.

The top structural problems with spillway and outlet works structures identified that research studies are not addressing were:

- Deterioration of gates and surfaces surrounding gates probably caused by high-velocity flow and cavitation and operation of gates by wire ropes/chains
- Erosion in the channels downstream from the energy dissipation structures or the release points of the structures.
 - This may include enlargement of plunge pools formed by releases.

The top structural problems with conveyance structures identified that research studies are not addressing were:

- Canals issues were more important than pipeline issues.
- Canal linings
- Cross drainages

• Siphons

The top observations and factors causing the structural problems not currently being addressed were identified as:

- Foundation issues causing movement of concrete linings and/or failure in spillways and conveyance canals
 - Drains blocked or not functioning
 - Seepage and groundwater problems
 - Submerged structures
- Gate binding
- High velocity flow causing many issues

Future Tactic

Future attempts to address Reclamation's aging infrastructure should separate the conveyance structures, such as canals, pipelines, and siphons, from the spillways and outlet works issues. Any of the issues identified in the survey could be followed up upon with future **specific** research projects.

The consensus of the team was that this project was a worthwhile effort; however, the ability to address all the issues was limited. Coordination of an effort like this definitely needs a centralized Reclamation point of contact. Broad-based support has successfully been developed for certain aspects of structure rehabilitation and/or repairs, namely concrete repair, stilling basin deflectors, and just recently investigation of spillway slab uplift pressures, but many of these efforts have taken years of planning and major failures to obtain a meaningful commitment.

This project could be continued in the future by tracking issues with an active database and point of contact within the Technical Service Center (TSC) that have support, funding, and management cooperation.

Being able to effectively query a database, or potentially adding this capability to the Dam Safety Information System (DSIS) database, would be extremely beneficial for future similar endeavors.

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[4] Morrison, William, and Alice I. Comer, *Use of Geomembranes in Bureau of Reclamation Canals, Reservoirs, and Dam Rehabilitation*, REC-ERC-95-01, Bureau of Reclamation, Denver Colorado, December 1995.

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[6] Zeigler, Eugene, *Research on Abrasive Materials in Stilling Basins*, PAP-720, Bureau of Reclamation, August 1978.

 [7] Issues, Remedies, and Research Needs Related to Dam Service and/or Emergency Spillways, Proceedings Federal Emergency Management Agency, August 26-27, 2003, Bureau of Reclamation, Denver Colorado, June 2004. www.fema.gov/pdf/fima/damsafe/dam-spillways-part-1.pdf.

Appendix A

Blank screening survey

Name: Office: Report on Project or projects:		so that the form may be submitted electronica	ing returned by October 9, 2003.
(i.e. All or list specific project(s))	Please make more	sheets (or use Excel tabs) if you want to indicate	specific problems on an individual project basis.
Spillway Structur	e (either concret	e or earthen)	
Given all the projects with spillway you oversee, what features cause y trouble?		What do you observe that causes the concerns you stated for your spillway structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?
Check 3 most problematic crest gates chute or tunnel invert piers/divider walls training Walls flip bucket stilling basin/plunge pool drains downstream outlet channel foundation other (specify)		Check all that apply concrete cracking slab movement or offsets concrete deterioration concrete abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing downstream channel erosion failure of foundation or concrete other (specify)	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate unsuccessful concrete repair other (specify)
Outlet Works Structur Given all the projects with outlet we that you oversee, what features can most trouble?	orks features	What do you observe that causes the concerns you stated for your outlet works structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?
Check 3 most problematic intake structure pressurized pipe/conduit crest gates or valves piers/divider walls open channel pipe or chute invert training walls flip bucket stilling basin/plunge pool drains downstream outlet channel foundation other (specify)		Check all that apply concrete cracking slab movement or offsets concrete deterioration concrete abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing downstream channel erosion failure of foundation or concrete other (specify)	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate unsuccessful concrete repair other (specify)
Conveyance Structur Given all the projects with conveya that you oversee, what features cau most trouble?	nce features	What do you observe that causes the concerns you stated for your conveyance structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?
Check 3 most problematic diversion or headworks canals canal lining (concrete, earthen, etc pipelines pumping plant intake pumping plant discharge tunnels siphons underdrains cross drainage check structures drop/ dissipating structures foundation other (specify)	c)	Check all that apply concrete cracking slab movement or offsets concrete deterioration concrete abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing seepage downstream channel erosion failure of foundation or concrete other (specify)	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate unsuccessful concrete repair other (specify)

Have you had a continued maintenance problem associated with a spillway, outlet works, or conveyance structure on any of your projects? If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries.

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign?

Appendix B

The appendix includes the original responses to the survey received from the projects. They are organized by region as follows: GP, LC, MP, PN, and UC.

	gnlight your answers	so that the form may be submitted electronical	ly returned by October 9, 2003.	
Name: Duane Krogstad	_			
Office: Dakotas Area Office				
Report on Project or projects:		Heart Butte Dam, Jamestown Dam, Fort Clark ID, WHRID		
(i.e. All or list specific project(s))	Please make more	sheets (or use Excel tabs) if you want to indicate s	specific problems on an individual project basis.	
Spillway Structu	re (either concre	ete or earthen)		
Given all the projects with spillway		What do you observe that causes the	What do you suspect are major	
you oversee, what features cause		concerns you stated for your spillway	contributing factors that jeopardize	
trouble?	you the most	structure features?	your systems ability to function?	
		Structure reatures:	your systems ability to function	
Check 3 most problematic		Check all that apply	Check all that apply	
crest		concrete cracking	high velocity flow	
1 gates		slab movement or offsets	high energy dissipation	
chute or tunnel invert		concrete deterioration	concrete erosion by abrasion	
piers/divider walls		concrete abrasion/erosion	hydro static pressure	
training Walls		gate binding/malfunction	soil or foundation related	
flip bucket		lack of flow through drains/plugging	freeze/thaw cycles	
stilling basin/plunge pool		inadequate capacity	1 normal aging/deterioration	
1 drains 1 downstream outlet channel		inadequate control	1 submerged water environment	
foundation		1 bank sloughing downstream channel erosion	poor concrete quality reinforcement corrosion	
other (specify)		failure of foundation or concrete	structural overloading	
		other (specify)	reactive concrete aggregate	
		Access for vieing and inspecting	unsuccessful concrete repair	
		······································	other (specify)	
Outlet Works Structu	re			
Given all the projects with outlet w	vorks features	What do you observe that causes the	What do you suspect are major	
that you oversee, what features ca	use you the	concerns you stated for your outlet	contributing factors that jeopardize	
most trouble?	-	works structure features?	your systems ability to function?	
Check 3 most problematic		Check all that apply	Check all that apply	
intake structure		Concrete cracking	high velocity flow	
pressurized pipe/conduit		slab movement or offsets	high energy dissipation	
crest		concrete deterioration	concrete erosion by abrasion	
gates or valves		concrete abrasion/erosion	hydro static pressure	
piers/divider walls		gate binding/malfunction	soil or foundation related	
open channel pipe or chute inver	t	1 lack of flow through drains/plugging	freeze/thaw cycles	
training walls		inadequate capacity	1 normal aging/deterioration	
flip bucket		inadequate control	1 submerged water environment	
stilling basin/plunge pool		1 bank sloughing	poor concrete quality	
1 drains 1 downstream outlet channel		downstream channel erosion failure of foundation or concrete	reinforcement corrosion	
foundation		other (specify)	structural overloading reactive concrete aggregate	
other (specify)		Access for vieing and inspecting	unsuccessful concrete repair	
		Access for vieing and inspecting	other (specify)	
Conveyance Structu	re			
Given all the projects with conveya		What do you observe that causes the	What do you suspect are major	
that you oversee, what features ca	use you the	concerns you stated for your	contributing factors that jeopardize	
most trouble?		conveyance structure features?	your systems ability to function?	
Check 3 most problematic		Check all that apply	Check all that apply	
diversion or headworks		Concrete cracking	high velocity flow	
canals		slab movement or offsets	high energy dissipation	
1 canal lining (concrete, earthen, e	tc)	concrete deterioration	concrete erosion by abrasion	
pipelines		concrete abrasion/erosion	hydro static pressure	
1 pumping plant intake		gate binding/malfunction	1 soil or foundation related	
pumping plant discharge		lack of flow through drains/plugging	freeze/thaw cycles	
tunnels		1 inadequate capacity	1 normal aging/deterioration	
siphons		inadequate control	1 submerged water environment	
		1 bank sloughing	poor concrete quality	
cross drainage		seepage	reinforcement corrosion	
check structures drop/ dissipating structures		downstream channel erosion failure of foundation or concrete	structural overloading reactive concrete aggregate	
foundation		other (specify)	unsuccessful concrete repair	
other (specify)			other (specify)	
				Yes N
		iated with a spillway, outlet works, or conveyan of your structure to pass flow or make deliveries		1

Have you had a continued maintenance problem associated with a spillway, outlet works, or conveyance structure on any of your projects? If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries.

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

	inlight your answer	s so that the form may be submitted electronical	ly returned by October 9, 2003.	
Name: Sean Keeney	_			
Office: Monatan Area Office				
Report on Project or projects:				
(i.e. All or list specific project(s))	Please make mor	e sheets (or use Excel tabs) if you want to indicate s	pecific problems on an individual project basis.	
Spillway Structu	re (either concr	rete or earthen)		
Given all the projects with spillway	features that	What do you observe that causes the	What do you suspect are major	
you oversee, what features cause		concerns you stated for your spillway	contributing factors that jeopardize	
trouble?	,	structure features?	your systems ability to function?	
			your systems using to function.	
Check 3 most problematic		Check all that apply	Check all that apply	
crest		concrete cracking	1 high velocity flow	
gates		slab movement or offsets	1 high energy dissipation	
1 chute or tunnel invert		1 concrete deterioration	1 concrete erosion by abrasion	
piers/divider walls		1 concrete abrasion/erosion	hydro static pressure	
training Walls		gate binding/malfunction	soil or foundation related	
1 flip bucket		lack of flow through drains/plugging	freeze/thaw cycles	
1 stilling basin/plunge pool		inadequate capacity	1 normal aging/deterioration	
drains downstream outlet channel		inadequate control bank sloughing	submerged water environment poor concrete quality	
foundation		downstream channel erosion	reinforcement corrosion	
other (specify)		1 failure of foundation or concrete	structural overloading	
		other (specify)	reactive concrete aggregate	
			unsuccessful concrete repair	
			other (specify)	
Outlet Works Structur	re			
Given all the projects with outlet w	orks features	What do you observe that causes the	What do you suspect are major	
that you oversee, what features ca	use you the	concerns you stated for your outlet	contributing factors that jeopardize	
most trouble?		works structure features?	your systems ability to function?	
Check 3 most problematic		Check all that apply	Check all that apply	
intake structure		concrete cracking	1 high velocity flow	
pressurized pipe/conduit		slab movement or offsets	high energy dissipation	
crest		1 concrete deterioration	1 concrete erosion by abrasion	
1 gates or valves		1 concrete abrasion/erosion	hydro static pressure	
piers/divider walls		1 gate binding/malfunction	soil or foundation related	
open channel pipe or chute inver	t	lack of flow through drains/plugging	1 freeze/thaw cycles	
training walls		inadequate capacity	1 normal aging/deterioration	
flip bucket		inadequate control	1 submerged water environment	
1 stilling basin/plunge pool drains		bank sloughing downstream channel erosion	poor concrete quality reinforcement corrosion	
downstream outlet channel		failure of foundation or concrete	structural overloading	
foundation		other (specify)	reactive concrete aggregate	
1 other (Air Vents)			unsuccessful concrete repair	
			other (specify)	
Conveyance Structur	re			
Given all the projects with conveya		What do you observe that causes the	What do you suspect are major	
that you oversee, what features ca	use you the	concerns you stated for your	contributing factors that jeopardize	
most trouble?		conveyance structure features?	your systems ability to function?	
Check 3 most problematic		Check all that apply	Check all that apply	
1 diversion or headworks		concrete cracking	high velocity flow	
1 canals		slab movement or offsets	high energy dissipation	
canal lining (concrete, earthen, e	tc)	1 concrete deterioration	concrete erosion by abrasion	
pipelines		concrete abrasion/erosion	hydro static pressure	
pumping plant intake		gate binding/malfunction	1 soil or foundation related	
pumping plant discharge		lack of flow through drains/plugging	freeze/thaw cycles	
tunnels		inadequate capacity	1 normal aging/deterioration	
siphons		1 inadequate control	submerged water environment	
underdrains cross drainage		1 bank sloughing seepage	poor concrete quality reinforcement corrosion	
check structures		downstream channel erosion	structural overloading	
1 drop/ dissipating structures		failure of foundation or concrete	reactive concrete aggregate	
foundation		other (specify)	unsuccessful concrete repair	
other (specify)			other (specify)	
				Yes N
		ciated with a spillway, outlet works, or conveyan		
If yes, has this continued problem	lead to the inability	of your structure to pass flow or make deliveries	3.	

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign? Comments: (over or use 2nd page)

Name: Al Graves Office: LC Region

Report on Project or projects:

(i.e. All or list specific project(s))

Please make more sheets (or use Excel tabs) if you want to indicate specific problems on an individual project basis.

Spillway Structure (either concr	ete or earthen)	
Given all the projects with spillway features that you oversee, what features cause you the most trouble?	What do you observe that causes the concerns you stated for your spillway structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?
Check 3 most problematic crest 1 gates 1 chute or tunnel invert piers/divider walls training Walls flip bucket 1 stilling basin/plunge pool drains downstream outlet channel foundation other (specify)	Check all that apply 1 concrete cracking slab movement or offsets 1 concrete deterioration concrete abrasion/erosion 1 gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing downstream channel erosion failure of foundation or concrete other (specify)	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles 1 normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading 1 reactive concrete aggregate unsuccessful concrete repair other (specify)
Outlet Works Structure		
Given all the projects with outlet works features that you oversee, what features cause you the most trouble?	What do you observe that causes the concerns you stated for your outlet works structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?
Check 3 most problematic 1 intake structure 1 pressurized pipe/conduit crest 1 gates or valves piers/divider walls open channel pipe or chute invert training walls flip bucket stilling basin/plunge pool drains downstream outlet channel foundation other (specify)	Check all that apply concrete cracking slab movement or offsets concrete deterioration concrete abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing downstream channel erosion failure of foundation or concrete other (specify)	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading 1 reactive concrete aggregate 1 unsuccessful concrete repair other (specify)
Conveyance Structure		
Given all the projects with conveyance features that you oversee, what features cause you the most trouble?	What do you observe that causes the concerns you stated for your conveyance structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?
Check 3 most problematic diversion or headworks canals 1 canal lining (concrete, earthen, etc) pipelines pumping plant intake pumping plant discharge tunnels siphons underdrains 1 cross drainage 1 check structures drop/ dissipating structures foundation other (specify)	Check all that apply concrete cracking slab movement or offsets concrete deterioration concrete abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing sepage downstream channel erosion failure of foundation or concrete other (specify)	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure 1 soil or foundation related freeze/thaw cycles 1 normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate unsuccessful concrete repair other (specify) Yes N

If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries.

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign? Comments: (over or use 2nd page)

Yes No

Name: Frank Macaluso

Office:	Yuma Area Office - River Scheduling Team Leader

Report on Project or projects: (i.e. All or list specific project(s))

Please make more sheets (or use Excel tabs) if you want to indicate specific problems on an individual project basis.

Spillway Structure (either concrete	or earthen)		
Given all the projects with spillway features that you oversee, what features cause you the most trouble?	What do you observe that causes the concerns you stated for your spillway structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?	
Check 3 most problematic crest 1 gates chute or tunnel invert piers/divider walls training Walls flip bucket stilling basin/plunge pool drains downstream outlet channel 1 foundation 1 other (specify) need dredging upstream	Check all that apply 1 concrete cracking slab movement or offsets concrete deterioration 1 concrete abrasion/erosion 1 gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing downstream channel erosion failure of foundation or concrete 1 other (specify) inadequate reservoir	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure 1 soil or foundation related freeze/thaw cycles 1 normal aging/deterioration submerged water environment 1 poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate unsuccessful concrete repair 1 other (specify) environmental issues	
Outlet Works Structure			
Given all the projects with outlet works features that you oversee, what features cause you the most trouble?	What do you observe that causes the concerns you stated for your outlet works structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?	
Check 3 most problematic intake structure pressurized pipe/conduit crest 1 gates or valves piers/divider walls open channel pipe or chute invert training walls flip bucket stilling basin/plunge pool drains downstream outlet channel foundation 1 othersediment clearing downstream	Check all that apply concrete cracking slab movement or offsets concrete deterioration concrete abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate capacity downstream channel erosion failure of foundation or concrete 1 other downstream sediment buildup 1 corrosion / erosion of old gates	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate unsuccessful concrete repair other (specify)	
Conveyance Structure Given all the projects with conveyance features that you oversee, what features cause you the most trouble?	What do you observe that causes the concerns you stated for your conveyance structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?	
Check 3 most problematic diversion or headworks canals canal lining (concrete, earthen, etc) pipelines pumping plant intake pumping plant discharge tunnels siphons underdrains cross drainage check structures drop/ dissipating structures foundation 1 other gages and telemetry Have you had a continued maintenance problem associat	Check all that apply concrete cracking slab movement or offsets concrete deterioration concrete abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate capacity 1 inadequate control bank sloughing seepage downstream channel erosion failure of foundation or concrete 1 other (specify) telemetry / SCADA failure & errors	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate unsuccessful concrete repair 1 other old technology Yes No	
If yes, has this continued problem lead to the inability of		1	
If yes, please give the project name, and a description of		•	
time frame you have been dealing with problem, probable cause, etc. Imperial Dam, problems since drought and California 4.4 Plan. :			

Imperial Dam Reservoir is heavily silted, the reduced reservoir capacity requires reliance on Senator Wash Dam and regulating reservoir.

- Senator Wash Dam has its own seeping foundation problems, once again limiting reservoir capacity and hampering ability to make deliveries.
- Emvironmental permitting required for river maintenance above and below the dam is cumbersome, it takes to long, and it is too restrictive.

Tell the environmentalists and the Corps of Engineers to take a hike. We have work to do. (only joking!)

 Yes No

 Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign?

 Yes No

 Comments:
 (over or use 2nd page)

	WORKS AND CONVEYANCE STRUCTURE S that the form may be submitted electronically retu	
Name: Darrin Williams, SCC-434	o that the form may be submitted electronically retu	Theo by October 3, 2003.
Office: South-Central California Area Office - Fresno, CA		
Report on Project or projects: CVP - Friant	Dam	
	neets (or use Excel tabs) if you want to indicate specific	problems on an individual project basis.
Spillway Structure (either concrete	or earthen)	
Given all the projects with spillway features that	What do you observe that causes the	What do you suspect are major
you oversee, what features cause you the most	concerns you stated for your spillway	contributing factors that jeopardize
trouble?	structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
crest	1 concrete cracking	high velocity flow
1 gates	1 slab movement or offsets	high energy dissipation
chute or tunnel invert	1 concrete deterioration	concrete erosion by abrasion
1 piers/divider walls	concrete abrasion/erosion	hydro static pressure
training Walls	1 gate binding/malfunction	soil or foundation related
flip bucket	lack of flow through drains/plugging	freeze/thaw cycles
1 stilling basin/plunge pool drains	inadequate capacity	normal aging/deterioration
downstream outlet channel	inadequate control bank sloughing	submerged water environment
foundation	downstream channel erosion	reinforcement corrosion
other (specify)	failure of foundation or concrete	structural overloading
	other (specify)	1 reactive concrete aggregate
		unsuccessful concrete repair
		other (specify)
Outlet Works Structure		
Given all the projects with outlet works features	What do you observe that causes the	What do you suspect are major
that you oversee, what features cause you the	concerns you stated for your outlet	contributing factors that jeopardize
most trouble?	works structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
intake structure	1 concrete cracking	high velocity flow
pressurized pipe/conduit	1 slab movement or offsets	high energy dissipation
crest	1 concrete deterioration	concrete erosion by abrasion
gates or valves	1 concrete abrasion/erosion	hydro static pressure
piers/divider walls	gate binding/malfunction	soil or foundation related
open channel pipe or chute invert	lack of flow through drains/plugging	freeze/thaw cycles
training walls	inadequate capacity	normal aging/deterioration
flip bucket	inadequate control	submerged water environment
1 stilling basin/plunge pool	bank sloughing	poor concrete quality
drains	downstream channel erosion	reinforcement corrosion
downstream outlet channel foundation	failure of foundation or concrete	structural overloading
other (specify)	other (specify)	1 reactive concrete aggregate unsuccessful concrete repair
		other (specify)
Conveyance Structure		
Given all the projects with conveyance features	What do you observe that causes the	What do you suspect are major
that you oversee, what features cause you the	concerns you stated for your	contributing factors that jeopardize
most trouble?	conveyance structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
diversion or headworks	concrete cracking	high velocity flow
canals	slab movement or offsets	high energy dissipation
canal lining (concrete, earthen, etc)	concrete deterioration	concrete erosion by abrasion
1 pipelines	concrete abrasion/erosion	hydro static pressure
pumping plant intake	gate binding/malfunction	soil or foundation related
pumping plant discharge	lack of flow through drains/plugging	freeze/thaw cycles
tunnels	inadequate capacity	1 normal aging/deterioration
siphons	inadequate control	submerged water environment
underdrains	bank sloughing	poor concrete quality
cross drainage check structures	seepage downstream channel erosion	reinforcement corrosion structural overloading
drop/ dissipating structures	failure of foundation or concrete	reactive concrete aggregate
foundation	other (specify)	unsuccessful concrete repair
other (specify)		other (specify)

Have you had a continued maintenance problem associated with a spillway, outlet works, or conveyance structure on any of your projects? If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries.

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

AAR caused 18' x 100' spillway drum gate to bind and fail to operate. Gates were replaced in 1997-1998 with Obermeyer Crest

Gates to allow continued movement in concrete. Movement from the AAR appears to be slowing.

	that the form may be submitted electronically return	
Name: Darrin Williams, SCC-434		neu by eeleber 0, 2000.
Office: South-Central California Area Office - Fresno, CA		
Report on Project or projects: Cachuma Project - Br	adhury Dam	
	eets (or use Excel tabs) if you want to indicate specific	problems on an individual project basis
Spillway Structure (either concrete	or earthen)	
Given all the projects with spillway features that	What do you observe that causes the	What do you suspect are major
you oversee, what features cause you the most trouble?	concerns you stated for your spillway structure features?	contributing factors that jeopardize your systems ability to function?
Check 3 most problematic crest 1 gates 1 chute or tunnel invert piers/divider walls training Walls filip bucket 1 stilling basin/plunge pool drains downstream outlet channel foundation other (specify)	Check all that apply concrete cracking slab movement or offsets 1 concrete deterioration 1 concrete abrasion/erosion 1 gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing downstream channel erosion failure of foundation or concrete other (specify)	Check all that apply high velocity flow high energy dissipation 1 concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles 1 normal aging/deterioration 1 submerged water environment poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate
		unsuccessful concrete repair
Outlet Works Structure		other (specify)
Given all the projects with outlet works features	What do you observe that causes the	What do you suspect are major
that you oversee, what features cause you the	concerns you stated for your outlet	contributing factors that jeopardize
most trouble?	works structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
pressurized pipe/conduit	slab movement or offsets	high energy dissipation
crest	1 concrete deterioration	1 concrete erosion by abrasion
1 gates or valves	1 concrete abrasion/erosion	hydro static pressure
piers/divider walls	gate binding/malfunction	soil or foundation related
open channel pipe or chute invert 1 training walls	lack of flow through drains/plugging inadequate capacity	freeze/thaw cycles 1 normal aging/deterioration
flip bucket	inadequate capacity	submerged water environment
1 stilling basin/plunge pool	bank sloughing	poor concrete quality
drains	downstream channel erosion	reinforcement corrosion
downstream outlet channel	failure of foundation or concrete	structural overloading
foundation	other (specify)	reactive concrete aggregate
other (specify)		unsuccessful concrete repair
Conveyance Structure		other (specify)
Given all the projects with conveyance features	What do you observe that causes the	What do you suspect are major
that you oversee, what features cause you the most trouble?	concerns you stated for your conveyance structure features?	contributing factors that jeopardize your systems ability to function?
	•	
Check 3 most problematic	Check all that apply	Check all that apply
diversion or headworks	concrete cracking slab movement or offsets	high velocity flow high energy dissipation
canal lining (concrete, earthen, etc)	concrete deterioration	concrete erosion by abrasion
1 pipelines	concrete abrasion/erosion	hydro static pressure
pumping plant intake	gate binding/malfunction	soil or foundation related
pumping plant discharge	lack of flow through drains/plugging	freeze/thaw cycles
tunnels	1 inadequate capacity	normal aging/deterioration
siphons	1 inadequate control	submerged water environment
underdrains	bank sloughing	poor concrete quality
cross drainage	seepage	reinforcement corrosion
check structures	downstream channel erosion	structural overloading
drop/ dissipating structures foundation	failure of foundation or concrete other (specify)	reactive concrete aggregate unsuccessful concrete repair
other (specify)		1 other (specify) inadequate design
		Yes No.

Have you had a continued maintenance problem associated with a spillway, outlet works, or conveyance structure on any of your projects? If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries.

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign? Comments: (over or use 2nd page)

1

	LWAY, OUTLET WORKS AND CONVEYANCE STR your answers so that the form may be submitted electronic	
Name: Keith Brooks		
Office: SRAO-E Burley, ID.		
Report on Project or projects:		
	se make more sheets (or use Excel tabs) if you want to indicate	specific problems on an individual project basis.
Spillway Structure	(either concrete or earthen)	
opinitaj en actare		
Given all the projects with spillway feature	es that What do you observe that causes the	What do you suspect are major
you oversee, what features cause you the	most concerns you stated for your spillway	contributing factors that jeopardize
trouble?	structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
1 crest	1 concrete cracking	high velocity flow
1 gates	slab movement or offsets	high energy dissipation
1 chute or tunnel invert	1 concrete deterioration	concrete erosion by abrasion
piers/divider walls	concrete abrasion/erosion	hydro static pressure
training Walls	gate binding/malfunction	soil or foundation related
flip bucket	lack of flow through drains/plugging	1 freeze/thaw cycles
stilling basin/plunge pool	inadequate capacity	1 normal aging/deterioration
drains	inadequate control	submerged water environment
downstream outlet channel	bank sloughing	poor concrete quality
foundation	downstream channel erosion	reinforcement corrosion
other (specify)	failure of foundation or concrete	structural overloading
	1 other (specify)	reactive concrete aggregate
	corrosion, coating failure	unsuccessful concrete repair
		1 other (specify) inadequate original construct
Outlet Works Structure		
Given all the projects with outlet works fea	atures What do you observe that causes the	What do you suspect are major
that you oversee, what features cause you		contributing factors that jeopardize
nost trouble?	works structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
intake structure	1 concrete cracking	high velocity flow
pressurized pipe/conduit	slab movement or offsets	high energy dissipation
crest	1 concrete deterioration	1 concrete erosion by abrasion
1 gates or valves	1 concrete abrasion/erosion	hydro static pressure
piers/divider walls	gate binding/malfunction	soil or foundation related
open channel pipe or chute invert 1 training walls	lack of flow through drains/plugging	1 freeze/thaw cycles
flip bucket	inadequate capacity inadequate control	1 normal aging/deterioration submerged water environment
1 stilling basin/plunge pool	bank sloughing	poor concrete quality
drains	downstream channel erosion	reinforcement corrosion
downstream outlet channel	failure of foundation or concrete	structural overloading
foundation	1 other (specify)	reactive concrete aggregate
other (specify)	coating failure	unsuccessful concrete repair
	5	other (specify)
Conveyance Structure		
Biven all the projects with conveyance fea		What do you suspect are major
hat you oversee, what features cause you		contributing factors that jeopardize
nost trouble?	conveyance structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
1 diversion or headworks	1 concrete cracking	high velocity flow
canals	slab movement or offsets	high energy dissipation
canal lining (concrete, earthen, etc)	1 concrete deterioration	concrete erosion by abrasion
pipelines	concrete abrasion/erosion	hydro static pressure
pumping plant intake	gate binding/malfunction	soil or foundation related
	lack of flow through drains/plugging inadequate capacity	1 normal aging/deterioration
pumping plant discharge		
pumping plant discharge tunnels		submerged water environment
pumping plant discharge tunnels siphons	inadequate control	submerged water environment
pumping plant discharge tunnels siphons underdrains	inadequate control bank sloughing	poor concrete quality
pumping plant discharge tunnels siphons	inadequate control bank sloughing seepage	poor concrete quality reinforcement corrosion
pumping plant discharge tunnels siphons underdrains cross drainage	inadequate control bank sloughing seepage downstream channel erosion	poor concrete quality reinforcement corrosion structural overloading
pumping plant discharge tunnels siphons underdrains cross drainage check structures	inadequate control bank sloughing seepage	poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate
pumping plant discharge tunnels siphons underdrains cross drainage check structures drop/ dissipating structures	inadequate control bank sloughing seepage downstream channel erosion failure of foundation or concrete	poor concrete quality reinforcement corrosion structural overloading

Have you had a continued maintenance problem associated with a spillway, outlet works, or conveyance structure on any of your projects? If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries.

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Yes No Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign? Comments: (over or use 2nd page)

Jackson Lake Dam spillway ogee is deterioarating due to age and construction practices. The ogee section is drummy and the ones that have been replaced show deteriorated concrete and large timbers embedded in the ogee. We have removed concrete to a depth of 30° and the concrete below this point is drummy but 1 it was decided not to excavate deeper then that.

2 Jackson Lake Dam outlet tunnels are deteriorating due to age and construction practices. To date we have found timbers and rock pockets throughout the tunnels.

Palisades Dam outlet stilling basin has suffered severe erosion and cavitation damage on the floors, dentates and splitter walls. We are spending over \$40,000 each 3 on repairs.

Minidoka Dam spillway is deteriorating due to age and construction practices. The spillway is suffering extreme freeze thaw damage. The spillway was constructed in such a 4 manner as to allow repairs of a large portion by hand hauled equipment and supplies only.

Name: John Robert Moody, EPH-2900

Comments: (over or use 2nd page)

Office: PN, UCA, Ephrata Field Office Report on Project or projects:

COLUMBIA BASIN PROJECT - - - WEST CANAL Please make more sheets (or use Excel tabs) if you want to indicate specific problems on an individual project basis. (i.e. All or list specific project(s))

Spillway Structure (either concrete or earthen)			
Given all the projects with spillway features that you oversee, what features cause you the most trouble?	What do you observe that causes the concerns you stated for your spillway structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?	
Check 3 most problematic crest gates chute or tunnel invert piers/divider walls training Walls flip bucket stilling basin/plunge pool drains downstream outlet channel foundation other (specify)	Check all that apply concrete cracking slab movement or offsets concrete deterioration concrete abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing downstream channel erosion failure of foundation or concrete other (specify)	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate unsuccessful concrete repair other (specify)	
Outlet Works Structure			
Given all the projects with outlet works features that you oversee, what features cause you the most trouble?	What do you observe that causes the concerns you stated for your outlet works structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?	
Check 3 most problematic intake structure pressurized pipe/conduit crest gates or valves piers/divider walls open channel pipe or chute invert training walls flip bucket stilling basin/plunge pool drains downstream outlet channel foundation other (specify)	Check all that apply concrete cracking slab movement or offsets concrete deterioration concrete abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing downstream channel erosion failure of foundation or concrete other (specify)	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate unsuccessful concrete repair other (specify)	
Conveyance Structure			
Given all the projects with conveyance features that you oversee, what features cause you the most trouble?	What do you observe that causes the concerns you stated for your conveyance structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?	
Check 3 most problematic diversion or headworks canals 1 canal lining (concrete, earthen, etc) pipelines pumping plant intake pumping plant discharge tunnels siphons underdrains cross drainage check structures drop/ dissipating structures 1 foundation 1 other (specify): seepage & groundwater	Check all that apply 1 concrete cracking 1 slab movement or offsets 1 concrete deterioration concrete abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing 1 seepage downstream channel erosion 1 failure of foundation or concrete other (specify)	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure 1 soil or foundation related freeze/thaw cycles 1 normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate unsuccessful concrete repair other (specify)	
Have you had a continued maintenance problem associated with a spillway, outlet works, or conveyance structure on any of your projects? 1 If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries. Design Deficiency			
If yes, please give the project name, and a description of the problem including the type of structure with the problem,			
time frame you have been dealing with problem, probable cause, etc. *** Since first water in 1952, there have been problems with both capacity,			
high groundwater, foundation soils, conrete panel buckling and cracking, etc. The intended design capacity from the Bifurcation to the W20 (20 mile)			
check is 5100 cfs. However, designelevations are exceeded at 4600 cfs. Many concrete panels buckled and have since been replaced by the			
Quincy-Columbia Basin Irrigation District(QCBID). The Q			
Please reference the attached issue paper for additional background.			
Yes No			
Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign? 1			

Please reference the attached issue paper for additional background.

BRIEFING PAPER

Prepared for: Commissioner John Keys III Washington State

Date: March 05, 2004 (Revised June 24, 2004) Bureau of Reclamation

TITLE: Columbia Basin Project (CBP) - Aging Infrastructure

ISSUE: Many facilities in the CBP exceed 50 years of age with several of these beginning to require expensive maintenance to ensure the integrity of the facility. As an example, the West Canal through the Ephrata reach conveys up to 4,600 ft³/s during the peak of the irrigation season. Aging of this concrete-lined canal is evidenced by cracking and heaving of concrete panels and numerous seeps along the toe of the canal. This results in heightened concerns for the integrity of the West Canal, especially in populated areas. Reclamation owns the facilities, and the West Canal was transferred to the Quincy-Columbia Basin Irrigation District (QCBID) for operation and maintenance (O&M) in December 1968. At the request of the QCBID, Reclamation conducted a special review of operation and maintenance (RO&M) in December 2002 with follow-up walk through and observations during 2003. To better address QCBID's concerns, Reclamation provided the draft RO&M report to them for review and comment. However, the QCBID is not satisfied with the final RO&M report and stated in their February 5, 2004 letter that the report was not acceptable.

BACKGROUND: The West Canal was constructed in 1948 through 1951 with an intended design maximum capacity of 5,100 ft³/s to the W20 (20 mile) check. Much of the reach through the Ephrata area was constructed through basalt which was blasted and excavated. Fine-grained soil was then placed and trimmed to shape the prism for the slip-formed concrete lining. Inspections show that the soil material behind the concrete lining has been slumping, eroding, and/or piping away at numerous locations resulting in heaved and/or buckled concrete panels and increased seepage. A portion of the West Canal was constructed through a springs area immediately south of Ephrata, and this reach has a long history of seepage and high water table related problems.

A joint inspection by Reclamation and QCBID was accomplished in December 1967, and the inspection report was transmitted by Reclamation's January 22, 1968 letter. The inspection report indicated that lining repairs by Reclamation were adequate and no further work was planned outside of normal maintenance. To quote, "No further work is expected to be required under supplemental construction, however it is expected that lining maintenance will continue to be necessary because of foundation failures in isolated locations throughout the concrete lined portions of this canal." However, the QCBID continues to raise the issues of aging infrastructure, liability and safe capacity since the operational maximum canal capacity of $4,600 \text{ ft}^3$ /s begins exceeding the design elevation for maximum operational water surface. The QCBID claims that it cannot deliver

share system capacity without exceeding design elevation through the Ephrata reach due to bottlenecks downstream. The December 1968 contract requires Reclamation to deliver share system capacity for the developed platted acres. To satisfy the share system capacity of 3813 ft^3 /s at the 87 percent canal efficiency indicated by the contract requires Reclamation to convey at least 4383 ft^3 /s into the West Canal. However, unaccounted losses are greater than 13 percent for this concrete-lined reach.

During the 2001 and the 2002 irrigation seasons, visible seepage occurred at a number of locations along the Ephrata reach, more so than noted in previous years. In July 2002, seepage surfaced within Lions Park in Ephrata. During the winter of 2002-2003, the QCBID replaced numerous concrete panels, sealed cracks in the lining, and installed a toe drain in Lions Park. The effort proved successful and essentially eliminated all seepage at Lions Park and reduced seepage along the Ephrata-Oasis Park Reach during the 2003 irrigation season. During the winter of 2003-2004, the QCBID replaced additional panels and sealed more of the cracks, further reducing seepage during this irrigation season.

BUREAU PERSPECTIVE: Both Reclamation and the QCBID recognize the liability associated with this reach of the West Canal serving over 250,000 irrigated acres and the high groundwater condition impacting the canal. An O&M evaluation is needed to address the high degree of cracking and heaving that has plagued the West Canal through the reach from Ephrata to Winchester. The evaluation must include subsurface geology and methods to alleviate the detrimental high-groundwater conditions. A capacity evaluation is needed to evaluate flow constraints and bottlenecks occurring during the higher demand periods. The solutions for long-term fixes need to be developed through a Reclamation and QCBID partnership and should include repairs to improve facility longevity and system capacity.

POSITION OF INTERESTED PARTIES: The QCBID would like Reclamation to further address the discrepancy between the operational maximum capacity of 4,600 ft³/s and the design maximum capacity of 5,100 ft³/s. Also, the QCBID would like Reclamation to re-institute the Rehabilitation and Betterment Program or to develop a similar loan program that will provide the financing necessary for rebuilding and replacing aging infrastructure.

CONTACT: William Gray, Deputy Area Manager, Upper Columbia Area (Ephrata Field Office) (509) 754-0214 or John R. Moody, Manager, Irrigation Operations and Technical Services Division (Ephrata Field Office) 509-754-0243.

		s so that the form may be submitted electronically retu	
Name: Randy Harris	_		
Office: PN Dive Team			
Report on Project or projects:			
(i.e. All or list specific project(s))	Please make mor	re sheets (or use Excel tabs) if you want to indicate specific	c problems on an individual project basis.
Spillway Structur	e (either conc	rete or earthen)	
Given all the projects with spillway	features that	What do you observe that causes the	What do you suspect are major
you oversee, what features cause	ou the most	concerns you stated for your spillway	contributing factors that jeopardize
trouble?		structure features?	your systems ability to function?
Check 3 most problematic		Check all that apply	Check all that apply
crest		concrete cracking slab movement or offsets	high velocity flow
1 gates 1 chute or tunnel invert		1 concrete deterioration	high energy dissipation concrete erosion by abrasion
piers/divider walls		1 concrete abrasion/erosion	hydro static pressure
training Walls		gate binding/malfunction	soil or foundation related
flip bucket		lack of flow through drains/plugging	freeze/thaw cycles
1 stilling basin/plunge pool		inadequate capacity	normal aging/deterioration
drains		inadequate control	submerged water environment
downstream outlet channel		bank sloughing	poor concrete quality
foundation		downstream channel erosion	reinforcement corrosion
other (specify)		failure of foundation or concrete	structural overloading
		1 other (specify) Rock Debris in stilling basin	reactive concrete aggregate
			unsuccessful concrete repair
			other (specify)
Outlet Works Structur	-		
Given all the projects with outlet w		What do you observe that causes the	What do you suspect are major
that you oversee, what features can	use you the	concerns you stated for your outlet	contributing factors that jeopardize
most trouble?		works structure features?	your systems ability to function?
Check 3 most problematic		Check all that apply	Check all that apply
1 intake structure		concrete cracking	high velocity flow
pressurized pipe/conduit		slab movement or offsets	high energy dissipation
crest		concrete deterioration	concrete erosion by abrasion
1 gates or valves		1 concrete abrasion/erosion	hydro static pressure
piers/divider walls		gate binding/malfunction	soil or foundation related
open channel pipe or chute invert		lack of flow through drains/plugging	freeze/thaw cycles
training walls		inadequate capacity	normal aging/deterioration
flip bucket 1 stilling basin/plunge pool		inadequate control 1 bank sloughing intake structure	submerged water environment poor concrete quality
drains		downstream channel erosion	reinforcement corrosion
downstream outlet channel		failure of foundation or concrete	structural overloading
foundation		1 other (specify) Rock debris	reactive concrete aggregate
other (specify)		organic debris on intake racks	unsuccessful concrete repair
		gate stem guide failure	other (specify)
Conveyance Structur	e		
Given all the projects with conveya		What do you observe that causes the	What do you suspect are major
that you oversee, what features car	use you the	concerns you stated for your	contributing factors that jeopardize
most trouble?		conveyance structure features?	your systems ability to function?
Check 3 most problematic		Check all that apply	Check all that apply
diversion or headworks		1 concrete cracking	high velocity flow
1 canals		1 slab movement or offsets	high energy dissipation
1 canal lining (concrete, earthen, et	c)	concrete deterioration	concrete erosion by abrasion
pipelines		concrete abrasion/erosion	hydro static pressure
1 pumping plant intake		gate binding/malfunction	soil or foundation related
pumping plant discharge		lack of flow through drains/plugging	freeze/thaw cycles
1 tunnels 1 siphons		inadequate capacity inadequate control	normal aging/deterioration submerged water environment
underdrains		bank sloughing	poor concrete quality
cross drainage		seepage	reinforcement corrosion
		downstream channel erosion	structural overloading
check structures		failure of foundation or concrete	reactive concrete aggregate
check structures drop/ dissipating structures			
check structures drop/ dissipating structures foundation		1 other (specify)	unsuccessful concrete repair

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign?

Name: Tony A. Hargroves		
Office: Yakima Field Office		
Report on Project or projects:	PN - Bumping Lake Dam	
	e make more sheets (or use Excel tabs) if you want to indicate s	specific problems on an individual project basis.
Spillway Structure	either concrete or earthen)	
Given all the projects with spillway features	s that What do you observe that causes the	What do you suspect are major
you oversee, what features cause you the n		contributing factors that jeopardize
trouble?	structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
1 crest	1 concrete cracking	high velocity flow
gates	slab movement or offsets	high energy dissipation
chute or tunnel invert	1 concrete deterioration	1 concrete erosion by abrasion
piers/divider walls	1 concrete abrasion/erosion	hydro static pressure
training Walls	gate binding/malfunction	soil or foundation related
flip bucket	1 lack of flow through drains/plugging	1 freeze/thaw cycles
1 stilling basin/plunge pool	inadequate capacity	1 normal aging/deterioration
1 drains	inadequate control	submerged water environment
1 downstream outlet channel	bank sloughing	poor concrete quality
foundation	1 downstream channel erosion	reinforcement corrosion
other (specify)	failure of foundation or concrete	structural overloading
	other (specify)	reactive concrete aggregate
		unsuccessful concrete repair
Outlet Werker Otwartan		other (specify)
Outlet Works Structure		
Given all the projects with outlet works feat	•	What do you suspect are major
that you oversee, what features cause you t most trouble?	the concerns you stated for your outlet works structure features?	contributing factors that jeopardize your systems ability to function?
	works structure reatures?	
Check 3 most problematic	Check all that apply	Check all that apply
intake structure	1 concrete cracking	1 high velocity flow
pressurized pipe/conduit	slab movement or offsets	high energy dissipation
crest	1 concrete deterioration	1 concrete erosion by abrasion
1 gates or valves	1 concrete abrasion/erosion	hydro static pressure
piers/divider walls	gate binding/malfunction	soil or foundation related
1 open channel pipe or chute invert	1 lack of flow through drains/plugging	1 freeze/thaw cycles
training walls flip bucket	inadequate capacity inadequate control	1 normal aging/deterioration 1 submerged water environment
1 stilling basin/plunge pool	bank sloughing	poor concrete quality
drains	1 downstream channel erosion	1 reinforcement corrosion
1 downstream outlet channel	failure of foundation or concrete	structural overloading
foundation	other (specify)	reactive concrete aggregate
other (specify)		unsuccessful concrete repair
		other (specify)
Conveyance Structure		
Given all the projects with conveyance feat	ures What do you observe that causes the	What do you suspect are major
that you oversee, what features cause you		contributing factors that jeopardize
most trouble?	conveyance structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
diversion or headworks	1 concrete cracking	high velocity flow
1 canals	slab movement or offsets	high energy dissipation
1 canal lining (concrete, earthen, etc)	1 concrete deterioration	1 concrete erosion by abrasion
pipelines	1 concrete abrasion/erosion	hydro static pressure
pumping plant intake	gate binding/malfunction	soil or foundation related
pumping plant discharge	1 lack of flow through drains/plugging	1 freeze/thaw cycles
1 tunnels	inadequate capacity	1 normal aging/deterioration
1 siphons	inadequate control	submerged water environment
underdrains	bank sloughing	poor concrete quality
1 cross drainage check structures	downstream channel erosion	1 reinforcement corrosion structural overloading
drop/ dissipating structures	failure of foundation or concrete	reactive concrete aggregate
foundation	other (specify)	unsuccessful concrete repair
	Outer (specify)	
other (specify) Have you had a continued maintenance pro	blem associated with a spillway, outlet works, or conveyar	Other (specify) Yes N The structure on any of your projects?

If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries.

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Name: Tony A. Hargroves	_		
Office: Yakima Field Office	_		
Report on Project or projects:	PN - Clear		
(i.e. All or list specific project(s))	Please make mor	e sheets (or use Excel tabs) if you want to indicate sp	pecific problems on an individual project basis.
Spillway Structure	e (either concr	ete or earthen)	
Given all the projects with spillway	features that	What do you observe that causes the	What do you suspect are major
you oversee, what features cause ye	ou the most	concerns you stated for your spillway	contributing factors that jeopardize
trouble?		structure features?	your systems ability to function?
Check 3 most problematic		Check all that apply	Check all that apply
1 crest		1 concrete cracking	high velocity flow
gates		slab movement or offsets	high energy dissipation
chute or tunnel invert		1 concrete deterioration	1 concrete erosion by abrasion
piers/divider walls		1 concrete abrasion/erosion	hydro static pressure
training Walls		gate binding/malfunction	soil or foundation related
flip bucket		1 lack of flow through drains/plugging	1 freeze/thaw cycles
1 stilling basin/plunge pool		inadequate capacity	1 normal aging/deterioration
<u>1</u> drains		inadequate control	submerged water environment
1 downstream outlet channel		bank sloughing	poor concrete quality
foundation		1 downstream channel erosion	reinforcement corrosion
other (specify)		failure of foundation or concrete	structural overloading
		other (specify)	reactive concrete aggregate
			unsuccessful concrete repair other (specify)
Outlet Works Structure	9		
Given all the projects with outlet wo	orks features	What do you observe that causes the	What do you suspect are major
that you oversee, what features cau	se you the	concerns you stated for your outlet	contributing factors that jeopardize
nost trouble?		works structure features?	your systems ability to function?
Check 3 most problematic		Check all that apply	Check all that apply
lintake structure		1 concrete cracking	1 high velocity flow
pressurized pipe/conduit		slab movement or offsets	high energy dissipation
crest		1 concrete deterioration	1 concrete erosion by abrasion
1 gates or valves		1 concrete abrasion/erosion	hydro static pressure
piers/divider walls		gate binding/malfunction	soil or foundation related
1 open channel pipe or chute invert		lack of flow through drains/plugging	1 freeze/thaw cycles
training walls		inadequate capacity	1 normal aging/deterioration
flip bucket		inadequate control	1 submerged water environment
1 stilling basin/plunge pool		bank sloughing	poor concrete quality
drains		1 downstream channel erosion	1 reinforcement corrosion
1 downstream outlet channel		failure of foundation or concrete	structural overloading
foundation		other (specify)	reactive concrete aggregate unsuccessful concrete repair
other (specify)			other (specify)
Conveyance Structure	<u>م</u>		
Given all the projects with conveyar		What do you observe that causes the	What do you suspect are major
hat you oversee, what features cau		concerns you stated for your	contributing factors that jeopardize
nost trouble?	•	conveyance structure features?	your systems ability to function?
Check 3 most problematic		Check all that apply	Check all that apply
diversion or headworks		1 concrete cracking	high velocity flow
1 canals		slab movement or offsets	high energy dissipation
1 canal lining (concrete, earthen, etc	:)	1 concrete deterioration	1 concrete erosion by abrasion
pipelines		1 concrete abrasion/erosion	hydro static pressure
pumping plant intake		gate binding/malfunction	soil or foundation related
pumping plant discharge		1 lack of flow through drains/plugging	1 freeze/thaw cycles
1 tunnels		inadequate capacity	1 normal aging/deterioration
1 siphons		inadequate control	submerged water environment
underdrains		bank sloughing	poor concrete quality
1 cross drainage		seepage	1 reinforcement corrosion
als a als administration a		downstream channel erosion failure of foundation or concrete	structural overloading reactive concrete aggregate
check structures			I LEACTIVE CONCLETE ADDREDATE
drop/ dissipating structures			
		other (specify)	unsuccessful concrete repair other (specify)

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign?

PN - Keechelus Dam	
	specific problems on an individual project basis.
(either concrete or earthen)	
	What do you suspect are major
	contributing factors that jeopardize
structure features?	your systems ability to function?
Check all that apply	Check all that apply
	high velocity flow
slab movement or offsets	high energy dissipation
1 concrete deterioration	1 concrete erosion by abrasion
1 concrete abrasion/erosion	hydro static pressure
gate binding/malfunction	soil or foundation related
1 lack of flow through drains/plugging	1 freeze/thaw cycles
inadequate capacity	1 normal aging/deterioration
	submerged water environment
	poor concrete quality
	reinforcement corrosion
	structural overloading
other (specny)	reactive concrete aggregate
	unsuccessful concrete repair other (specify)
atures What do you observe that causes the	What do you suspect are major
u the concerns you stated for your outlet	contributing factors that jeopardize
works structure features?	your systems ability to function?
Check all that apply	Check all that apply
	1 high velocity flow
slab movement or offsets	high energy dissipation
1 concrete deterioration	1 concrete erosion by abrasion
1 concrete abrasion/erosion	hydro static pressure
gate binding/malfunction	soil or foundation related
1 lack of flow through drains/plugging	1 freeze/thaw cycles
inadequate capacity	1 normal aging/deterioration
inadequate control	1 submerged water environment
	poor concrete quality
	1 reinforcement corrosion
	structural overloading
other (specny)	reactive concrete aggregate unsuccessful concrete repair
	other (specify)
atures What do you observe that causes the	What do you suspect are major
	contributing factors that jeopardize
conveyance structure features?	your systems ability to function?
Check all that apply	Check all that apply
	high velocity flow
slab movement or offsets	high energy dissipation
1 concrete deterioration	1 concrete erosion by abrasion
1 concrete abrasion/erosion	hydro static pressure
gate binding/malfunction	soil or foundation related
1 lack of flow through drains/plugging	1 freeze/thaw cycles
inadequate capacity	1 normal aging/deterioration
	submerged water environment
	poor concrete quality
	1 reinforcement corrosion
downstream channel erosion	structural overloading reactive concrete aggregate
failure of foundation or concrete	
failure of foundation or concrete other (specify)	unsuccessful concrete repair other (specify)
ea	ase make more sheets (or use Excel tabs) if you want to indicate (either concrete or earthen) res that what do you observe that causes the concerns you stated for your spillway structure features? Check all that apply Check all that apply Check all that apply Concrete cracking slab movement or offsets concerne abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate control bank sloughing downstream channel erosion failure of foundation or concrete other (specify) eatures What do you observe that causes the concerns you stated for your outlet works structure features? Check all that apply Check all that apply Check all that apply Concrete cracking slab movement or offsets concerne you stated for your outlet works structure features? Check all that apply Concrete cracking slab movement or offsets concerne abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate control bank sloughing downstream channel erosion failure of foundation or concrete other (specify) extens What do you observe that causes the concerne you stated for your concrete abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate control bank sloughing downstream channel erosion failure of foundation or concrete other (specify) extens What do you observe that causes the concerns you stated for your conveyance structure features? Check all that apply Concrete cracking slab movement or offsets concerte abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate capacity bank sloughing downstream channel erosion failure of the sloughing downstream channel erosion failure of the sloughing downstream channel erosion failure of the sloughing downstream channel erosion failure of foundation or concrete other (specify) extens buthe binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing downstream channel erosion failure of the sloughing bank slough

If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries.

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Name: Tony A. Hargroves		
Office: Yakima Field Office		
Report on Project or projects: PN - Kachess	Dam	
(i.e. All or list specific project(s)) Please make more sl	neets (or use Excel tabs) if you want to indicate	specific problems on an individual project basis.
Spillway Structure (either concrete	or earthen)	
Given all the projects with spillway features that	What do you observe that causes the	What do you suspect are major
you oversee, what features cause you the most	concerns you stated for your spillway	contributing factors that jeopardize
trouble?	structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply 1 concrete cracking	Check all that apply
1 gates	slab movement or offsets	high energy dissipation
1 chute or tunnel invert piers/divider walls	1 concrete deterioration 1 concrete abrasion/erosion	1 concrete erosion by abrasion hydro static pressure
training Walls	gate binding/malfunction	soil or foundation related
flip bucket	1 lack of flow through drains/plugging	1 freeze/thaw cycles
1 stilling basin/plunge pool	inadequate capacity	1 normal aging/deterioration
drains	inadequate control	submerged water environment
downstream outlet channel	bank sloughing	poor concrete quality
foundation	1 downstream channel erosion	reinforcement corrosion
other (specify)	failure of foundation or concrete other (specify)	structural overloading reactive concrete aggregate
	Outlet (specify)	unsuccessful concrete repair
		other (specify)
Outlet Works Structure		
Given all the projects with outlet works features	What do you observe that causes the	What do you suspect are major
that you oversee, what features cause you the	concerns you stated for your outlet	contributing factors that jeopardize
most trouble?	works structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
pressurized pipe/conduit	slab movement or offsets	high energy dissipation
crest	1 concrete deterioration	1 concrete erosion by abrasion
1 gates or valves	1 concrete abrasion/erosion	hydro static pressure
piers/divider walls	gate binding/malfunction	soil or foundation related
1 open channel pipe or chute invert	lack of flow through drains/plugging	1 freeze/thaw cycles
training walls flip bucket	inadequate capacity inadequate control	1 normal aging/deterioration 1 submerged water environment
stilling basin/plunge pool	bank sloughing	poor concrete quality
drains	1 downstream channel erosion	1 reinforcement corrosion
1 downstream outlet channel	failure of foundation or concrete	structural overloading
foundation	other (specify)	reactive concrete aggregate
other (specify)		unsuccessful concrete repair
Convoyance Structure		other (specify)
Conveyance Structure Given all the projects with conveyance features	What do you observe that causes the	What do you suspect are major
that you oversee, what features cause you the	concerns you stated for your	contributing factors that jeopardize
most trouble?	conveyance structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
diversion or headworks	1 concrete cracking	high velocity flow
1 canals	slab movement or offsets	high energy dissipation
1 canal lining (concrete, earthen, etc)	1 concrete deterioration	1 concrete erosion by abrasion
pipelines	1 concrete abrasion/erosion	hydro static pressure
pumping plant intake	gate binding/malfunction	soil or foundation related
pumping plant discharge	1 lack of flow through drains/plugging inadequate capacity	1 freeze/thaw cycles 1 normal aging/deterioration
1 siphons	inadequate capacity	submerged water environment
underdrains	bank sloughing	poor concrete quality
1 cross drainage	seepage	1 reinforcement corrosion
check structures	downstream channel erosion	structural overloading
drop/ dissipating structures	failure of foundation or concrete	reactive concrete aggregate
foundation other (specify)	other (specify)	unsuccessful concrete repair other (specify)
		Yes No

Have you had a continued maintenance problem associated with a spillway, outlet works, or conveyance structure on any of your projects? If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries.

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign?

Name: Tony A. Hargroves	_		
Office: Yakima Field Office	_		
Report on Project or projects:	Tieton D	am	
(i.e. All or list specific project(s))	Please make more	sheets (or use Excel tabs) if you want to indicate s	specific problems on an individual project basis.
Spillway Structure	(either concret	e or earthen)	
Given all the projects with spillway f	eatures that	What do you observe that causes the	What do you suspect are major
you oversee, what features cause yo		concerns you stated for your spillway	contributing factors that jeopardize
trouble?		structure features?	your systems ability to function?
Check 3 most problematic		Check all that apply	Check all that apply
Crest		1 concrete cracking	high velocity flow
1 gates		slab movement or offsets	high energy dissipation
1 chute or tunnel invert		1 concrete deterioration	1 concrete erosion by abrasion
piers/divider walls		1 concrete abrasion/erosion	hydro static pressure
training Walls		gate binding/malfunction	soil or foundation related
flip bucket		1 lack of flow through drains/plugging	1 freeze/thaw cycles
1 stilling basin/plunge pool		inadequate capacity	1 normal aging/deterioration
drains		inadequate control	submerged water environment
downstream outlet channel		bank sloughing	poor concrete quality
foundation		1 downstream channel erosion	reinforcement corrosion
other (specify)		failure of foundation or concrete	structural overloading
		other (specify)	reactive concrete aggregate
			unsuccessful concrete repair other (specify)
Outlet Works Structure			outor (opcony)
Given all the projects with outlet wo		What do you observe that causes the	What do you suspect are major
that you oversee, what features caus		concerns you stated for your outlet	contributing factors that jeopardize
most trouble?	,,	works structure features?	your systems ability to function?
Check 2 most problematic			Check all that apply
Check 3 most problematic intake structure		Check all that apply	1 high velocity flow
pressurized pipe/conduit		slab movement or offsets	high energy dissipation
crest		1 concrete deterioration	1 concrete erosion by abrasion
1 gates or valves		1 concrete abrasion/erosion	hydro static pressure
piers/divider walls		gate binding/malfunction	soil or foundation related
1 open channel pipe or chute invert		lack of flow through drains/plugging	1 freeze/thaw cycles
training walls		inadequate capacity	1 normal aging/deterioration
flip bucket		inadequate control	1 submerged water environment
stilling basin/plunge pool		bank sloughing	poor concrete quality
drains		1 downstream channel erosion	1 reinforcement corrosion
1 downstream outlet channel foundation		failure of foundation or concrete other (specify)	structural overloading reactive concrete aggregate
other (specify)			unsuccessful concrete repair
			other (specify)
Conveyance Structure			
Given all the projects with conveyan		What do you observe that causes the	What do you suspect are major
that you oversee, what features caus	se you the	concerns you stated for your	contributing factors that jeopardize
most trouble?		conveyance structure features?	your systems ability to function?
Check 3 most problematic		Check all that apply	Check all that apply
diversion or headworks		1 concrete cracking	high velocity flow
1 canals		slab movement or offsets	high energy dissipation
1 canal lining (concrete, earthen, etc) pipelines		1 concrete deterioration 1 concrete abrasion/erosion	1 concrete erosion by abrasion hydro static pressure
		gate binding/malfunction	soil or foundation related
pumping plant intake pumping plant discharge		1 lack of flow through drains/plugging	1 freeze/thaw cycles
1 tunnels		inadequate capacity	1 normal aging/deterioration
1 siphons		inadequate control	submerged water environment
underdrains		bank sloughing	poor concrete quality
1 cross drainage		seepage	1 reinforcement corrosion
check structures		downstream channel erosion	structural overloading
		failure of foundation or concrete	reactive concrete aggregate
drop/ dissipating structures			
drop/ dissipating structures foundation other (specify)		other (specify)	unsuccessful concrete repair other (specify)

If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries.

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Excel tabs) if you want to indicate specific problems on an individual project basis. u observe that causes the ou stated for your spillway eatures? What do you suspect are major contributing factors that jeopardize your systems ability to function? at apply Check all that apply e cracking high velocity flow wement or offsets high velocity flow a dapasion/erosion 1 concrete erosion by abrasion dir g/malfunction 1 freeze/thaw cycles ate capacity 1 normal aging/deterioration ate control submerged water environment ughing poor concrete quality eam channel erosion structural overloading foundation or concrete structural overloading becify) reactive concrete aggregate ususcessful concrete repair other (specify) u observe that causes the ou stated for your outlet What do you suspect are major contributing factors that jeopardize your systems ability to function? u apply check all that apply eracting Check all that apply foundation or concrete concrete erosion of the structural overloading reactive concrete aggregate unsuccessful concrete repair other (specify) what do you s
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at apply Check all that apply at apply Check all that apply at apply high velocity flow wement or offsets high velocity flow a deterioration 1 concrete erosion by abrasion a abrasion/erosion hydro static pressure ding/malfunction soil or foundation related ow through drains/plugging 1 freeze/thaw cycles ate capacity 1 normal aging/deterioration ate capacity 1 normal aging/deterioration ate control submerged water environment ughing poor concrete quality aam channel erosion structural overloading f foundation or concrete structural overloading pecify) reactive concrete aggregate unsuccessful concrete repair other (specify) u observe that causes the What do you suspect are major out stated for your outlet contributing factors that jeopardize cture features? Check all that apply at apply high energy dissipation e deterioration high energy dissipation i deterioration high energy dissipation
e cracking high velocity flow wement or offsets high energy dissipation o deterioration 1 concrete erosion by abrasion a brasion/erosion hydro static pressure ding/malfunction soil or foundation related ow through drains/plugging 1 freeze/thaw cycles ate capacity 1 normal aging/deterioration ate capacity 1 normal aging/deterioration ughing poor concrete quality paam channel erosion reactive concrete aggregate becify) usuccessful concrete repair other (specify) usuccessful concrete repair other (specify) other (specify) u observe that causes the What do you suspect are major outher (specify) contributing factors that jeopardize your systems ability to function? at apply check all that apply high energy dissipation e deterioration 1 high energy dissipation i deterioration 1 concrete erosion by abrasion
e cracking high velocity flow wement or offsets high energy dissipation o deterioration 1 concrete erosion by abrasion a brasion/erosion hydro static pressure ding/malfunction soil or foundation related ow through drains/plugging 1 freeze/thaw cycles ate capacity 1 normal aging/deterioration ate capacity 1 normal aging/deterioration ughing poor concrete quality paam channel erosion reactive concrete aggregate becify) usuccessful concrete repair other (specify) usuccessful concrete repair other (specify) other (specify) u observe that causes the What do you suspect are major outher (specify) contributing factors that jeopardize your systems ability to function? at apply check all that apply high energy dissipation e deterioration 1 high energy dissipation i deterioration 1 concrete erosion by abrasion
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f foundation or concrete pecify) structural overloading reactive concrete aggregate unsuccessful concrete repair other (specify) u observe that causes the ou stated for your outlet cture features? What do you suspect are major contributing factors that jeopardize your systems ability to function? at apply Check all that apply e deterioration 1 high velocity flow high energy dissipation in deterioration
becify) reactive concrete aggregate unsuccessful concrete repair other (specify) u observe that causes the ou stated for your outlet cture features? What do you suspect are major contributing factors that jeopardize your systems ability to function? at apply Check all that apply e deterioration 1 high energy dissipation i deterioration
u observe that causes the ou stated for your outlet cture features? at apply c cracking e deterioration u observe that causes the out atted for your outlet contributing factors that jeopardize your systems ability to function? Check all that apply 1 high velocity flow high energy dissipation 1 concrete repair
u observe that causes the ou stated for your outlet cture features? What do you suspect are major contributing factors that jeopardize your systems ability to function? at apply Check all that apply e cracking wement or offsets deterioration 1 high velocity flow high energy dissipation 1 concrete erosion by abrasion
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ou stated for your outlet cture features? contributing factors that jeopardize your systems ability to function? at apply Check all that apply cracking wement or offsets deterioration 1 high velocity flow high energy dissipation 1 concrete erosion by abrasion
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at apply Check all that apply a cracking 1 high velocity flow vement or offsets high energy dissipation a deterioration 1 concrete erosion by abrasion
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vement or offsets high energy dissipation e deterioration 1 concrete erosion by abrasion
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ding/malfunction
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pecify) reactive concrete aggregate
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other (specify)
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ou stated for your contributing factors that jeopardize
e structure features? your systems ability to function?
at apply Check all that apply
e cracking high velocity flow
vement or offsets high energy dissipation
e deterioration 1 concrete erosion by abrasion
abrasion/erosion hydro static pressure
ding/malfunctionsoil or foundation related
ow through drains/plugging 1 freeze/thaw cycles ate capacity 1 normal aging/deterioration
ate capacity 1 normal aging/deterioration ate control submerged water environment
ughing poor concrete quality
eam channel erosion
eam channel erosion structural overloading f foundation or concrete greactive concrete aggregate
eam channel erosion structural overloading

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign?

Name: Dan Grundvig	that the form may be submitted electronically retur	neu by October 3, 2003.
Office: UC Region Report on Project or projects: All		
	eets (or use Excel tabs) if you want to indicate specific	problems on an individual project basis.
Spillway Structure (either concrete of	or earthen)	
Given all the projects with spillway features that	What do you observe that causes the	What do you suspect are major
you oversee, what features cause you the most	concerns you stated for your spillway	contributing factors that jeopardize
trouble?	structure features?	your systems ability to function?
Check 3 most problematic crest 1 gates 1 chute or tunnel invert piers/divider walls 1 training Walls flip bucket stilling basin/plunge pool drains downstream outlet channel foundation other (specify)	Check all that apply 1 concrete cracking slab movement or offsets 1 concrete detrioration concrete abrasion/erosion 1 gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing downstream channel erosion failure of foundation or concrete	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading
	other (specify)	reactive concrete aggregate 1 unsuccessful concrete repair
		other (specify)
Outlet Works Structure		
Given all the projects with outlet works features that you oversee, what features cause you the most trouble?	What do you observe that causes the concerns you stated for your outlet works structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?
Check 3 most problematic intake structure pressurized pipe/conduit crest 1 gates or valves piers/divider walls 1 open channel pipe or chute invert training walls flip bucket stilling basin/plunge pool drains	Check all that apply concrete cracking slab movement or offsets concrete deterioration concrete abrasion/erosion gate binding/malfunction lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing downstream channel erosion	Check all that apply 1 high velocity flow 1 high energy dissipation concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles 1 normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion reinforcement corrosion
downstream outlet channel foundation other (specify)	failure of foundation or concrete 1 other (specify) age/deterioration of gates & valves	structural overloading reactive concrete aggregate unsuccessful concrete repair other (specify)
Conveyance Structure		
Given all the projects with conveyance features that you oversee, what features cause you the most trouble?	What do you observe that causes the concerns you stated for your conveyance structure features?	What do you suspect are major contributing factors that jeopardize your systems ability to function?
Check 3 most problematic diversion or headworks canals canal lining (concrete, earthen, etc) pipelines pumping plant intake pumping plant discharge tunnels siphons underdrains cross drainage check structures drop/ dissipating structures foundation other (specify)	Check all that apply 1 concrete cracking 1 slab movement or offsets concrete deterioration concrete abrasion/erosion gate binding/malfunction 1 1 lack of flow through drains/plugging inadequate capacity inadequate control bank sloughing 1 seepage downstream channel erosion 1 failure of foundation or concrete other (specify)	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure 1 soil or foundation related 1 freeze/thaw cycles normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading reactive concrete aggregate unsuccessful concrete repair other (specify)
Have you had a continued maintenance problem associate If yes, has this continued problem lead to the inability of y		cture on any of your projects?
If yes, please give the project name, and a description of t	he problem including the type of structure with the	problem,
time frame you have been dealing with problem, probable	· · · · · · · · · · · · · · · · · · ·	
Spillway concrete is rapidly deteriorating. Repairs have been	unsuccessful! Presently being evaluated by TSC. Rep	ort of Findings
due Dame Safety Decision Document is Pending		

Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign?

	inlight your answers	s so that the form may be submitted electronica	any returned by October 9, 2003.
Name: Anthony Vigil	_		
Office: Albuquerque Area Office	_		
Report on Project or projects:			
(i.e. All or list specific project(s))	Please make more	e sheets (or use Excel tabs) if you want to indicate	specific problems on an individual project basis.
Spillway Structur	e (either concre	ete or earthen)	
Given all the projects with spillway	features that	What do you observe that causes the	What do you suspect are major
you oversee, what features cause y	ou the most	concerns you stated for your spillway	contributing factors that jeopardize
trouble?		structure features?	your systems ability to function?
Check 3 most problematic crest 1 gates 1 chute or tunnel invert 1 piers/divider walls training Walls flip bucket stilling basin/plunge pool drains downstream outlet channel foundation other (specify)		Check all that apply 1 concrete cracking slab movement or offsets 1 concrete deterioration concrete abrasion/erosion 1 gate binding/malfunction 1 lack of flow through drains/plugging inadequate capacity inadequate control 1 bank sloughing downstream channel erosion failure of foundation or concrete	Check all that apply high velocity flow high energy dissipation concrete erosion by abrasion hydro static pressure soil or foundation related freeze/thaw cycles normal aging/deterioration submerged water environment poor concrete quality reinforcement corrosion structural overloading
		other (specify)	1 reactive concrete aggregate 1 unsuccessful concrete repair other (specify)
Outlet Works Structur	re .		
Given all the projects with outlet w	orks features	What do you observe that causes the	What do you suspect are major
that you oversee, what features can most trouble?	use you the	concerns you stated for your outlet works structure features?	contributing factors that jeopardize your systems ability to function?
Check 3 most problematic		Check all that apply	Check all that apply
1 intake structure		concrete cracking	high velocity flow
1 pressurized pipe/conduit		slab movement or offsets	high energy dissipation
crest		concrete deterioration	concrete erosion by abrasion
1 gates or valves		concrete abrasion/erosion	hydro static pressure
piers/divider walls		gate binding/malfunction	1 soil or foundation related
open channel pipe or chute invert		lack of flow through drains/plugging	freeze/thaw cycles
training walls		inadequate capacity	1 normal aging/deterioration
flip bucket stilling basin/plunge pool		inadequate control bank sloughing	1 submerged water environment 1 poor concrete quality
drains		downstream channel erosion	reinforcement corrosion
downstream outlet channel		failure of foundation or concrete	structural overloading
foundation		other (specify)	reactive concrete aggregate
other (specify)		1 sediment Buildup	unsuccessful concrete repair
		1 aging/deterioration & worn seals	other (specify)
Conveyance Structur	re		/
Given all the projects with conveya	ince features	What do you observe that causes the	What do you suspect are major
that you oversee, what features can	use you the	concerns you stated for your	contributing factors that jeopardize
most trouble?		conveyance structure features?	your systems ability to function?
Check 3 most problematic		Check all that apply	Check all that apply
1 diversion or headworks		1 concrete cracking	high velocity flow
canals		1 slab movement or offsets	1 high energy dissipation
1 canal lining (concrete, earthen, et	c)	1 concrete deterioration	1 concrete erosion by abrasion
pipelines		1 concrete abrasion/erosion	1 hydro static pressure
pumping plant intake		gate binding/malfunction	1 soil or foundation related
pumping plant discharge		lack of flow through drains/plugging	1 freeze/thaw cycles
1 tunnels		inadequate capacity	1 normal aging/deterioration
1 siphons		inadequate control	1 submerged water environment
underdrains		bank sloughing	1 poor concrete quality
cross drainage		seepage	reinforcement corrosion
1 check structures		downstream channel erosion	structural overloading
drop/ dissipating structures		failure of foundation or concrete	1 reactive concrete aggregate
foundation		other (specify)	unsuccessful concrete repair
other (specify)			other (specify)

Have you had a continued maintenance problem associated with a spillway, outlet works, or conveyance structure on any of your projects? If yes, has this continued problem lead to the inability of your structure to pass flow or make deliveries.

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Name: Glenn Stone, Facilities Maintenance Group Chief	is so that the form may be submitted electronical	
Office: Western Colorado Area Office - Grand Junction CO		
· · · · · <u></u>	All	
i.e. All or list specific project(s)) Please make more	re sheets (or use Excel tabs) if you want to indicate sp	pecific problems on an individual project basis.
Spillway Structure (either conc	rete or earthen)	
Given all the projects with spillway features that	What do you observe that causes the	What do you suspect are major
ou oversee, what features cause you the most	concerns you stated for your spillway	contributing factors that jeopardize
rouble?	structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
1 crest	1 concrete cracking	high velocity flow
gates	slab movement or offsets	high energy dissipation
1 chute or tunnel invert	1 concrete deterioration	1 concrete erosion by abrasion
piers/divider walls	1 concrete abrasion/erosion	hydro static pressure
training Walls	gate binding/malfunction	soil or foundation related
flip bucket	lack of flow through drains/plugging	1 freeze/thaw cycles
1 stilling basin/plunge pool	inadequate capacity	1 normal aging/deterioration
drains downstream outlet channel	inadequate control bank sloughing	submerged water environment 1 poor concrete quality
foundation	downstream channel erosion	1 reinforcement corrosion
other (specify)	failure of foundation or concrete	structural overloading
	other (specify)	1 reactive concrete aggregate
		1 unsuccessful concrete repair
Outlet Works Structure		other (specify)
Siven all the projects with outlet works features	What do you observe that causes the	What do you suspect are major
hat you oversee, what features cause you the	concerns you stated for your outlet	contributing factors that jeopardize
nost trouble?	works structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
intake structure	concrete cracking	high velocity flow
pressurized pipe/conduit	slab movement or offsets	high energy dissipation
crest	concrete deterioration	1 concrete erosion by abrasion
1 gates or valves	1 concrete abrasion/erosion	hydro static pressure
piers/divider walls	1 gate binding/malfunction	1 soil or foundation related
open channel pipe or chute invert training walls	1 lack of flow through drains/plugging inadequate capacity	freeze/thaw cycles normal aging/deterioration
flip bucket	inadequate capacity	submerged water environment
1 stilling basin/plunge pool	bank sloughing	poor concrete quality
1 drains	downstream channel erosion	reinforcement corrosion
downstream outlet channel	failure of foundation or concrete	structural overloading
foundation	other (specify)	reactive concrete aggregate
other (specify)		unsuccessful concrete repair
Conveyance Structure		other (specify)
Biven all the projects with conveyance features	What do you observe that causes the	What do you suspect are major
hat you oversee, what features cause you the	concerns you stated for your	contributing factors that jeopardize
nost trouble?	conveyance structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
diversion or headworks	1 concrete cracking	high velocity flow
1 canals	slab movement or offsets	high energy dissipation
1 canal lining (concrete, earthen, etc)	concrete deterioration	concrete erosion by abrasion
pipelines	concrete abrasion/erosion	hydro static pressure
pumping plant intake	gate binding/malfunction	1 soil or foundation related
pumping plant discharge tunnels	lack of flow through drains/plugging	freeze/thaw cycles normal aging/deterioration
siphons	inadequate capacity inadequate control	submerged water environment
underdrains	1 bank sloughing	poor concrete quality
cross drainage	1 seepage	reinforcement corrosion
check structures	downstream channel erosion	structural overloading
drop/ dissipating structures	failure of foundation or concrete	reactive concrete aggregate
1 foundation	other (specify)	unsuccessful concrete repair
other (specify)		other (specify)Yes N
lave you had a continued maintenance problem asso		ce structure on any of your projects?
f yes, has this continued problem lead to the inability	of your structure to pass flow or make deliveries	
yes, please give the project name, and a description	n of the problem including the type of structure wi	th the problem,
ime frame you have been dealing with problem, prob	able cause, etc Uncompany Project (T	aylor Park Dam)a significant portion of the spillway
		· · · · · · · · · · · · · · · · · · ·

crest concrete is deteriorating. Repairs have been attempted over the last 20 years, but most of the repairs have failed. Because the spillway faces

south and is located a high elevation, the cause could be freeze/thaw (although the cause has not been determined).

Would you be interested in having the	e problem described above addressed as a demonstration project of a new technology for repair or redesign?	Yes No 1
Comments: (over or use 2nd page)	This particular problem (at Taylor Park Dam) has also been submitted as a candidate to Kepler/VonFay for	
their "Concrete and Concrete Repair D	emonstration Program".	

Vame: Ed Vidmar	our answers so that the form may be submitted electronica	my returned by October 9, 2003.
Office: Provo Area Office		
Report on Project or projects:	All	
.e. All or list specific project(s)) Pleas	se make more sheets (or use Excel tabs) if you want to indicate	specific problems on an individual project basis.
Spillway Structure	(either concrete or earthen)	
iven all the projects with spillway feature	es that What do you observe that causes the	What do you suspect are major
ou oversee, what features cause you the	most concerns you stated for your spillway	contributing factors that jeopardize
ouble?	structure features?	your systems ability to function?
heck 3 most problematic	Check all that apply	Check all that apply
crest	concrete cracking	high velocity flow
gates	1 slab movement or offsets	1 high energy dissipation
1 chute or tunnel invert	1 concrete deterioration	1 concrete erosion by abrasion
1 piers/divider walls training Walls	1 concrete abrasion/erosion	hydro static pressure soil or foundation related
flip bucket	gate binding/malfunction lack of flow through drains/plugging	1 freeze/thaw cycles
1 stilling basin/plunge pool	inadequate capacity	normal aging/deterioration
drains	inadequate control	submerged water environment
downstream outlet channel	bank sloughing	poor concrete quality
foundation	downstream channel erosion	reinforcement corrosion
other (specify)	failure of foundation or concrete other (specify)	structural overloading reactive concrete aggregate
		unsuccessful concrete repair
		other (specify)
Outlet Works Structure		
iven all the projects with outlet works fea	•	What do you suspect are major
nat you oversee, what features cause you nost trouble?	the concerns you stated for your outlet works structure features?	contributing factors that jeopardize your systems ability to function?
neck 3 most problematic	Check all that apply	Check all that apply
intake structure pressurized pipe/conduit	concrete cracking slab movement or offsets	1 high velocity flow 1 high energy dissipation
crest	1 concrete deterioration	1 concrete erosion by abrasion
1 gates or valves	1 concrete abrasion/erosion	hydro static pressure
piers/divider walls	gate binding/malfunction	soil or foundation related
open channel pipe or chute invert	lack of flow through drains/plugging	1 freeze/thaw cycles
training walls	inadequate capacity	normal aging/deterioration
flip bucket 1 stilling basin/plunge pool	inadequate control bank sloughing	submerged water environment
drains	downstream channel erosion	reinforcement corrosion
downstream outlet channel	failure of foundation or concrete	structural overloading
foundation	other (specify)	reactive concrete aggregate
1 other (specify) Cavit	tation, minimum gate openings	unsuccessful concrete repair
Conveyance Structure		other (specify)
iven all the projects with conveyance fea	tures What do you observe that causes the	What do you suspect are major
at you oversee, what features cause you		contributing factors that jeopardize
ost trouble?	conveyance structure features?	your systems ability to function?
neck 3 most problematic	Check all that apply	Check all that apply
diversion or headworks	concrete cracking	high velocity flow
1 canals 1 canal lining (concrete, earthen, etc)	1 slab movement or offsets 1 concrete deterioration	high energy dissipation concrete erosion by abrasion
pipelines	concrete abrasion/erosion	1 hydro static pressure
pumping plant intake	gate binding/malfunction	soil or foundation related
pumping plant discharge	1 lack of flow through drains/plugging	1 freeze/thaw cycles
tunnels	inadequate capacity	1 normal aging/deterioration
siphons	inadequate control	submerged water environment
1 underdrains 1 cross drainage	bank sloughing seepage	poor concrete quality reinforcement corrosion
check structures	downstream channel erosion	structural overloading
drop/ dissipating structures	failure of foundation or concrete	reactive concrete aggregate
foundation	1 other (specify) Urbanization	unsuccessful concrete repair
other (specify)		other (specify) Yes
	oblem associated with a spillway, outlet works, or conveya the inability of your structure to pass flow or make deliverie	nce structure on any of your projects?
yes, please give the project name, and a	description of the problem including the type of structure w	with the problem, Scofield Dam Spillway det
ne frame you have been dealing with pro	oblem, probable cause, etc.	All 11 years I have been h

ion

Name: Brad Dodd	our answers so that the form may be submitted electronically retur	fied by October 9, 2003.
Office: WCAO-Durango		
	eat Cut Dike, Jackson Gulch, Hammond Project, Parad	
	ore sheets (or use Excel tabs) if you want to indicate specific problems (on an individual project basis.
Spillway Structure (either con	crete or earthen)	
Given all the projects with spillway features that		What do you suspect are major
you oversee, what features cause you the most	What do you observe that causes the concerns you	contributing factors that jeopardize
trouble?	stated for your spillway structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
crest	Concrete cracking	1 high velocity flow
gates	1 slab movement or offsets	high energy dissipation
1 chute or tunnel invert	1 concrete deterioration	concrete erosion by abrasion
piers/divider walls	concrete abrasion/erosion	hydro static pressure
1 training Walls flip bucket	gate binding/malfunction lack of flow through drains/plugging	1 soil or foundation related freeze/thaw cycles
stilling basin/plunge pool	inadequate capacity	1 normal aging/deterioration
drains	inadequate control	submerged water environment
1 downstream outlet channel	bank sloughing	poor concrete quality
foundation	downstream channel erosion	reinforcement corrosion
other (specify)	failure of foundation or concrete	structural overloading
	other (specify)	reactive concrete aggregate 1 unsuccessful concrete repair
		other (specify)
Outlet Works Structure		
Given all the projects with outlet works features		What do you suspect are major
that you oversee, what features cause you the	What do you observe that causes the concerns you	contributing factors that jeopardize
most trouble?	stated for your outlet works structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
intake structure	concrete cracking slab movement or offsets	high velocity flow high energy dissipation
1 pressurized pipe/conduit crest	concrete deterioration	concrete erosion by abrasion
1 gates or valves	concrete abrasion/erosion	hydro static pressure
piers/divider walls	1 gate binding/malfunction	soil or foundation related
open channel pipe or chute invert	lack of flow through drains/plugging	1 freeze/thaw cycles
training walls	inadequate capacity	normal aging/deterioration
flip bucket stilling basin/plunge pool	inadequate control bank sloughing	1 submerged water environment poor concrete quality
1 drains	downstream channel erosion	reinforcement corrosion
downstream outlet channel	failure of foundation or concrete	structural overloading
foundation	other (specify)	reactive concrete aggregate
other (specify)		unsuccessful concrete repair other (specify)
Conveyance Structure		
Given all the projects with conveyance features		What do you suspect are major
that you oversee, what features cause you the	What do you observe that causes the concerns you	contributing factors that jeopardize
most trouble?	stated for your conveyance structure features?	your systems ability to function?
Check 3 most problematic	Check all that apply	Check all that apply
diversion or headworks	concrete cracking slab movement or offsets	high velocity flow high energy dissipation
1 canal lining (concrete, earthen, etc)	concrete deterioration	concrete erosion by abrasion
pipelines	concrete abrasion/erosion	hydro static pressure
pumping plant intake	gate binding/malfunction	1 soil or foundation related
pumping plant discharge	1 lack of flow through drains/plugging	1 freeze/thaw cycles
tunnels	inadequate capacity	1 normal aging/deterioration
1 siphons underdrains	inadequate control bank sloughing	submerged water environment poor concrete quality
1 cross drainage	1 seepage	reinforcement corrosion
check structures	downstream channel erosion	structural overloading
drop/ dissipating structures	failure of foundation or concrete	reactive concrete aggregate
foundation	other (specify)	unsuccessful concrete repair
other (specify)		other (specify) Yes No
Have you had a continued maintenance problem ass	sociated with a spillway, outlet works, or conveyance structure on a	
If yes, has this continued problem lead to the inability		
	on of the problem including the type of structure with the problem,	
time frame you have been dealing with problem, pro	bable cause, etc.	

Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign? Comments: (over or use 2nd page) Yes No

	ghlight your answers	s so that the form may be submitted electronically re	eturned by October 9, 2003.	
Name: Bob Major Office: Western CO. Area Office				
Report on Project or projects:		Grand Valley, Smith Fork, Bostwick Park, Fruitgrowers Dam, Dallas	Creek Uncompany	
(i.e. All or list specific project(s))		e sheets (or use Excel tabs) if you want to indicate speci		
	r loade make more			_
Spillway Structu	re (either concre	ete or earthen)		
Given all the projects with spillway	y features that	What do you observe that causes the	What do you suspect are major	
you oversee, what features cause		concerns you stated for your spillway	contributing factors that jeopardize	
trouble?		structure features?	your systems ability to function?	
Charle 2 most problematic		Check all that apply	Check all that apply	
Check 3 most problematic 1 crest		Check all that apply 1 concrete cracking 1 concrete cracking	Check all that apply high velocity flow	
gates		1 slab movement or offsets	high energy dissipation	
1 chute or tunnel invert		1 concrete deterioration	concrete erosion by abrasion	
piers/divider walls		concrete abrasion/erosion	hydro static pressure	
training Walls		gate binding/malfunction	1 soil or foundation related	
flip bucket		lack of flow through drains/plugging	1 freeze/thaw cycles	
1 stilling basin/plunge pool		inadequate capacity	1 normal aging/deterioration	
drains		inadequate control	submerged water environment	
1 downstream outlet channel		bank sloughing	1 poor concrete quality	
foundation		downstream channel erosion	1 reinforcement corrosion	
other (specify)		failure of foundation or concrete	structural overloading	
		1 other (specify) - accumulation of sediment &	1 reactive concrete aggregate	
		rock in stilling basin and d/s channel from rock fall and hillside sloughing.	unsuccessful concrete repair	
Outlet Works Structu	ro	าสแ สาน กแเรเนซ รเบนgning.		
			practices:rebar too close to surfaces etc	
Given all the projects with outlet w		What do you observe that causes the	What do you suspect are major	
that you oversee, what features ca most trouble?	use you the	concerns you stated for your outlet works structure features?	contributing factors that jeopardize	
most trouble?		works structure features?	your systems ability to function?	
Check 3 most problematic		Check all that apply	Check all that apply	
intake structure		concrete cracking	high velocity flow	
pressurized pipe/conduit		slab movement or offsets	high energy dissipation	
crest		1 concrete deterioration	concrete erosion by abrasion	
gates or valves piers/divider walls		concrete abrasion/erosion	hydro static pressure	
open channel pipe or chute inver	+	gate binding/malfunction	1 soil or foundation related 1 freeze/thaw cycles	
training walls	L	lack of flow through drains/plugging inadequate capacity	normal aging/deterioration	
flip bucket		inadequate control	submerged water environment	
1 stilling basin/plunge pool		bank sloughing	poor concrete quality	
1 drains		downstream channel erosion	reinforcement corrosion	
downstream outlet channel		failure of foundation or concrete	structural overloading	
foundation		other (specify)	reactive concrete aggregate	
other (specify)			unsuccessful concrete repair	
			other (specify)	-
Conveyance Structu				1
Given all the projects with convey		What do you observe that causes the	What do you suspect are major	
that you oversee, what features ca	use you the	concerns you stated for your	contributing factors that jeopardize	
most trouble?		conveyance structure features?	your systems ability to function?	1
Check 3 most problematic		Check all that apply	Check all that apply	
1 diversion or headworks		1 concrete cracking	high velocity flow	
1 canals	4-)	1 slab movement or offsets	high energy dissipation	
canal lining (concrete, earthen, e	10)	1 concrete deterioration concrete abrasion/erosion	concrete erosion by abrasion 1 hydro static pressure	
pipelines pumping plant intake		gate binding/malfunction	1 soil or foundation related	
pumping plant discharge		lack of flow through drains/plugging	1 freeze/thaw cycles	
tunnels		inadequate capacity	1 normal aging/deterioration	
siphons		inadequate control	submerged water environment	
underdrains		1 bank sloughing	1 poor concrete quality	
1 cross drainage		1 seepage	1 reinforcement corrosion	
1 check structures		downstream channel erosion	structural overloading	
1 drop/ dissipating structures		1 failure of foundation or concrete	1 reactive concrete aggregate	
1 foundation			unsuccessful concrete repair	<u> </u>
other (specify)		other (specify)-landslides	1 other (specify)-drop chute designs & structu	
Have you had a continued mainter	ance problem assoc	ciated with a spillway, outlet works, or conveyance s	Yes No	7
		of your structure to pass flow or make deliveries.		1 not generally or br
		. Jea. chaotaro to paso non or make denvenes.		unor generally of DII

If yes, please give the project name, and a description of the problem including the type of structure with the problem,

time frame you have been dealing with problem, probable cause, etc.

Would you be interested in having the problem described above addressed as a demonstration project of a new technology for repair or redesign? Yes No Glenn Stone of this office submitted the concrete problems at Taylor Park Dam for such a thing already.

Comments: (over or use 2nd page)